



OPTIONAL ATTACHMENTS & ACCESSORIES

Accessories

99944200201 GT Shoulder Harness Kit

Cutting Heads

215311 Maxi-Cut Head

21560040 ECHOMATIC Single Line Head

21560056 2-Line Rapid Loader Trimmer Head

Maintenance and Repair Kits

90074 RePower Tune-Up Kit

P021010220 Gasket Kit

PARTS CATALOG

GT-200R Trimmer

21.2cc

SERIAL NUMBERS

S/N: S65111001001 - S65111999999

ECHO, INCORPORATED

400 Oakwood Road Lake Zurich, Illinois 60047 USA

WWW.ECHO-USA.COM



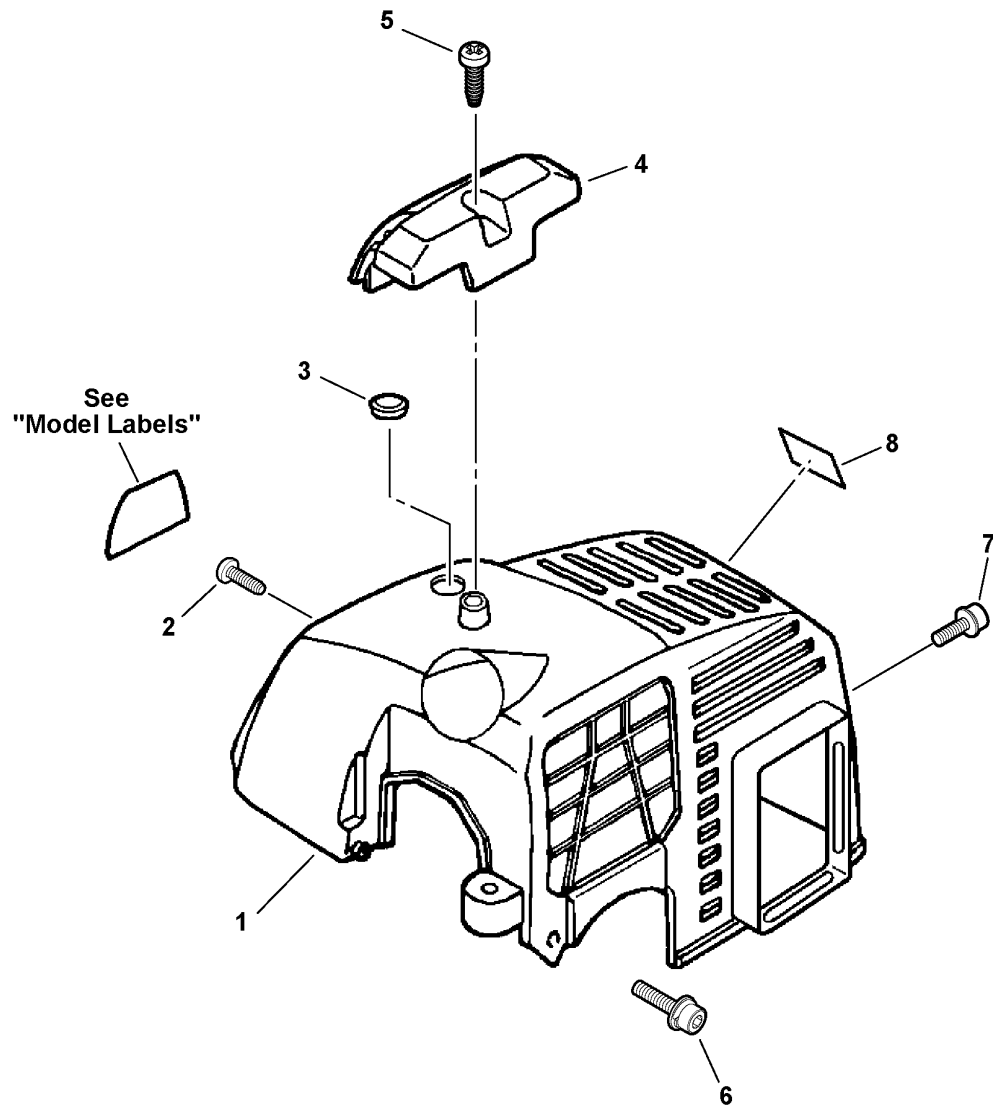
Table of Contents

Click Any Diagram Description Below To View That Diagram.

GT-200R S/N: S65111001001 - S65111999999

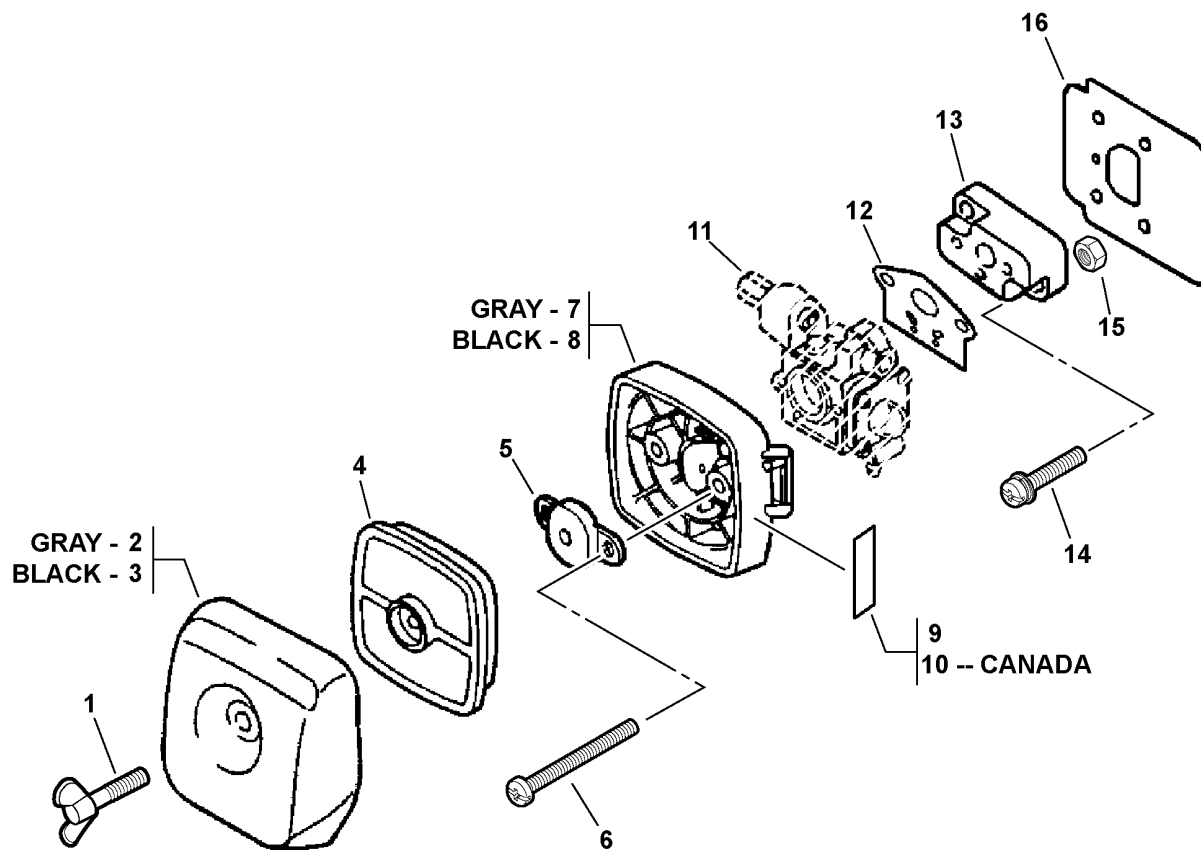
Cylinder Cover.....	4
Intake.....	6
Carburetor -- RB-K75.....	8
Exhaust.....	10
Fuel System.....	12
Starter -- i-30.....	14
Fan Case, Clutch, Ignition Switch.....	16
Ignition.....	18
Engine, Short Block -- SB1072.....	20
Rapid Loader Head.....	22
Plastic Shield.....	24
Gear Case.....	26
Main Pipe, Flexible Driveshaft.....	28
Handles, Throttle Cable.....	30
Model Labels.....	32
Part Number Index.....	34
Part Description Index.....	35

This Page Intentionally Left Blank



001 0005 000

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	A160000580	1	COVER, ENGINE	
2	90025304012	2	SCREW - 4X12 -- TAPPING	
3	V141000030	1	PLUG	
4	A162000040	1	GUARD, TOP	
5	90025305016	1	SCREW - 5X16 -- TAPPING	
6	90016304016	2	SCREW - 4X16	
7	9110704008	1	SCREW - 4X8	
8	X505002310	1	LABEL - CAUTION -- HOT	



005 0007 000

GT-200R Trimmer

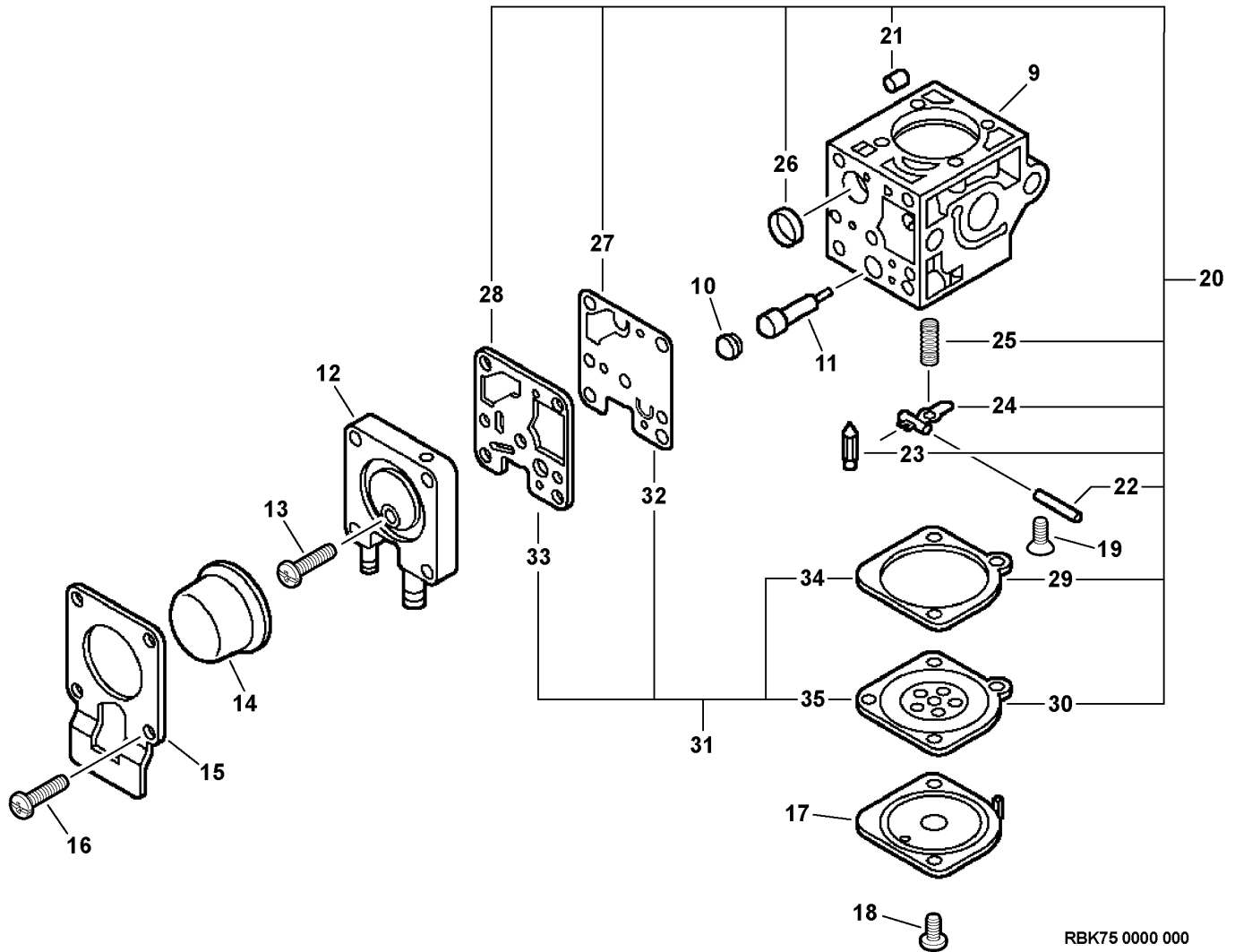
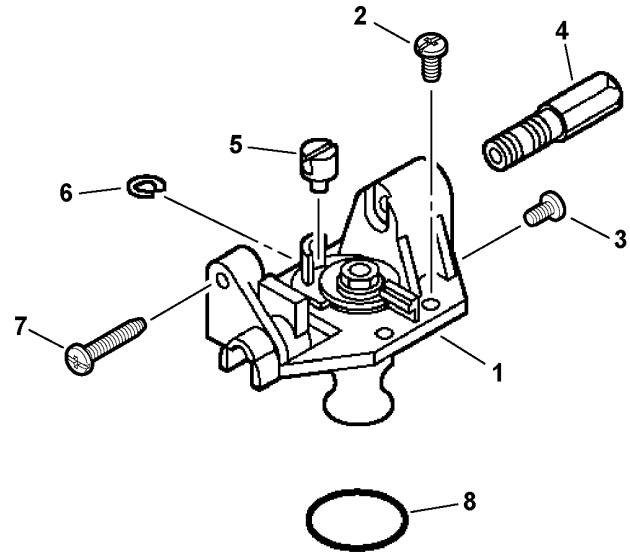
Intake

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	21041752730	1	THUMBSCREW	
2	13031306563	1	COVER, AIR CLEANER - GRAY	
3	13031305863	1	COVER, AIR CLEANER - BLACK	
4	13031054130	1	FILTER, AIR - SINGLE LAYER ¹	
5	12901152730	1	PLATE, PREVENT	
6	90022005065	2	SCREW - 5X65	
7	P021000991	1	CASE, AIR CLEANER - GRAY	
8	P021004480	1	CASE, AIR CLEANER - BLACK	
9	89012152730	1	LABEL - CHOKE	
10	89012152730	1	LABEL - CHOKE	CANADA MODELS
11	-----	1	CARBURETOR	See Carburetor Diagram For Additional Information
12	13001013410	1	GASKET, INTAKE ²	
13	13001744330	1	INSULATOR, INTAKE	
14	90023805020	2	SCREW - 5X20	
15	90050000005	2	NUT	
16	V103000490	1	SHIELD, INTAKE ²	

Footnotes

1: Also Included In REPOWER TUNE-UP KIT

2: Also Included In GASKET KIT

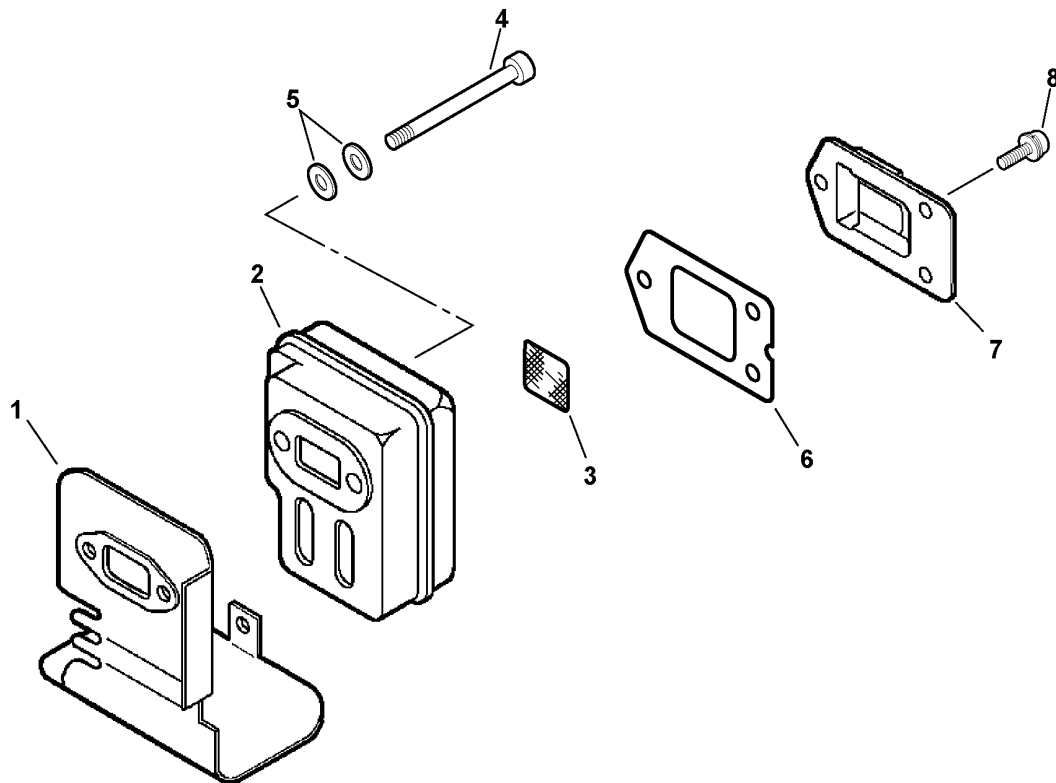


RBK75 0000 000

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
	A021000740	1	CARBURETOR -- RB-K75	
1	P005001320	1	ROTOR COVER ASY	
2	12534413931	3	SCREW	
3	12534452130	1	SCREW	
4	P005001330	1	SCREW, CABLE ADJUST	
5	P005001240	1	SWIVEL	
6	P005000190	1	RING, RETAINING	
7	P005000100	1	SCREW, IDLE ADJUST	
8	P005000280	1	O-RING	
9	-----	1	BODY, CARBURETOR ¹	
10	P005001270	1	CAP, LIMITER	
11	P005001260	1	NEEDLE - HIGH SPEED	
12	P005000930	1	BASE, PURGE	
13	P005000270	1	SCREW, PURGE BASE	
14	12538108660	1	BULB, PURGE	
15	P005000250	1	RETAINER, PURGE BULB	
16	12531061830	4	SCREW, PURGE BULB RETAINER	
17	12534252130	1	COVER, DIAPHRAGM	
18	12534452130	3	SCREW	
19	12533942030	1	SCREW, METERING LEVER PIN	
20	P005001670	1	REPAIR KIT	INCLUDES ITEMS 21-30
21	P005001000	1	GUIDE, ROLLER	
22	-----	1	PIN, METERING LEVER	
23	-----	1	VALVE, INLET NEEDLE	
24	-----	1	LEVER, METERING	
25	-----	1	SPRING, METERING LEVER	
26	-----	1	STRAINER	
27	-----	1	DIAPHRAGM, PUMP	
28	-----	1	GASKET, PUMP	
29	-----	1	GASKET, DIAPHRAGM	
30	-----	1	DIAPHRAGM, METERING	
31	P005001660	1	DIAPHRAGM/GASKET KIT	INCLUDES ITEMS 32-35
32	-----	1	DIAPHRAGM, PUMP	
33	-----	1	GASKET, PUMP	
34	-----	1	GASKET, DIAPHRAGM	
35	-----	1	DIAPHRAGM, METERING	

Footnotes

1: NOT AVAILABLE SEPARATELY



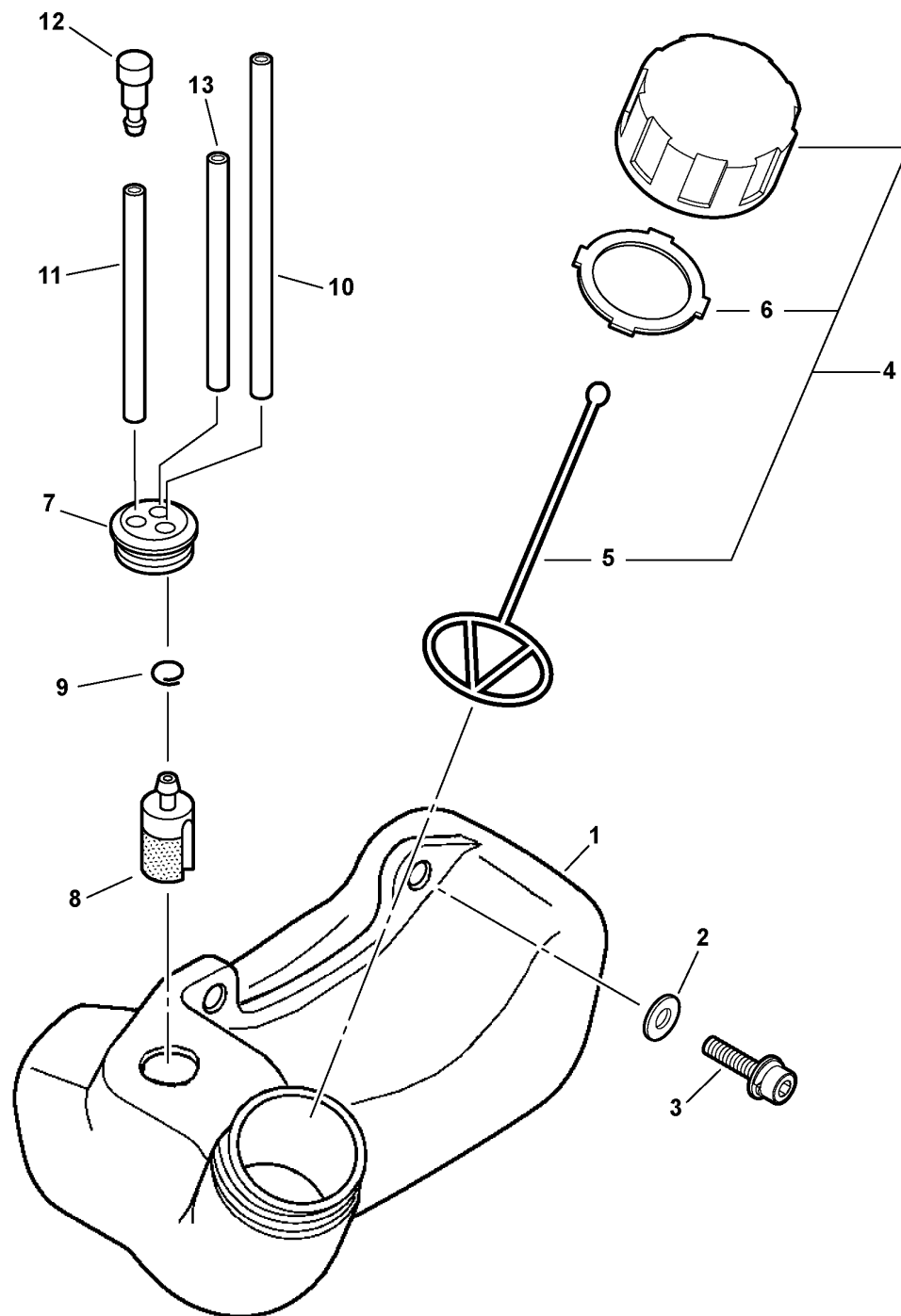
006 0011 000

GT-200R Trimmer**Exhaust**

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	V104000510	1	SHIELD, EXHAUST ¹	
2	14580642030	1	MUFFLER ASY	
3	14586240630	1	SCREEN, SPARK ARRESTER	
4	90010505055	2	SCREW - 5X55	
5	90060000005	2	WASHER	
6	14586642031	1	GASKET, EXHAUST ¹	
7	A313000580	1	GUIDE, EXHAUST	
8	90024204010	3	SCREW - 4X10	

Footnotes

1: Also Included In GASKET KIT

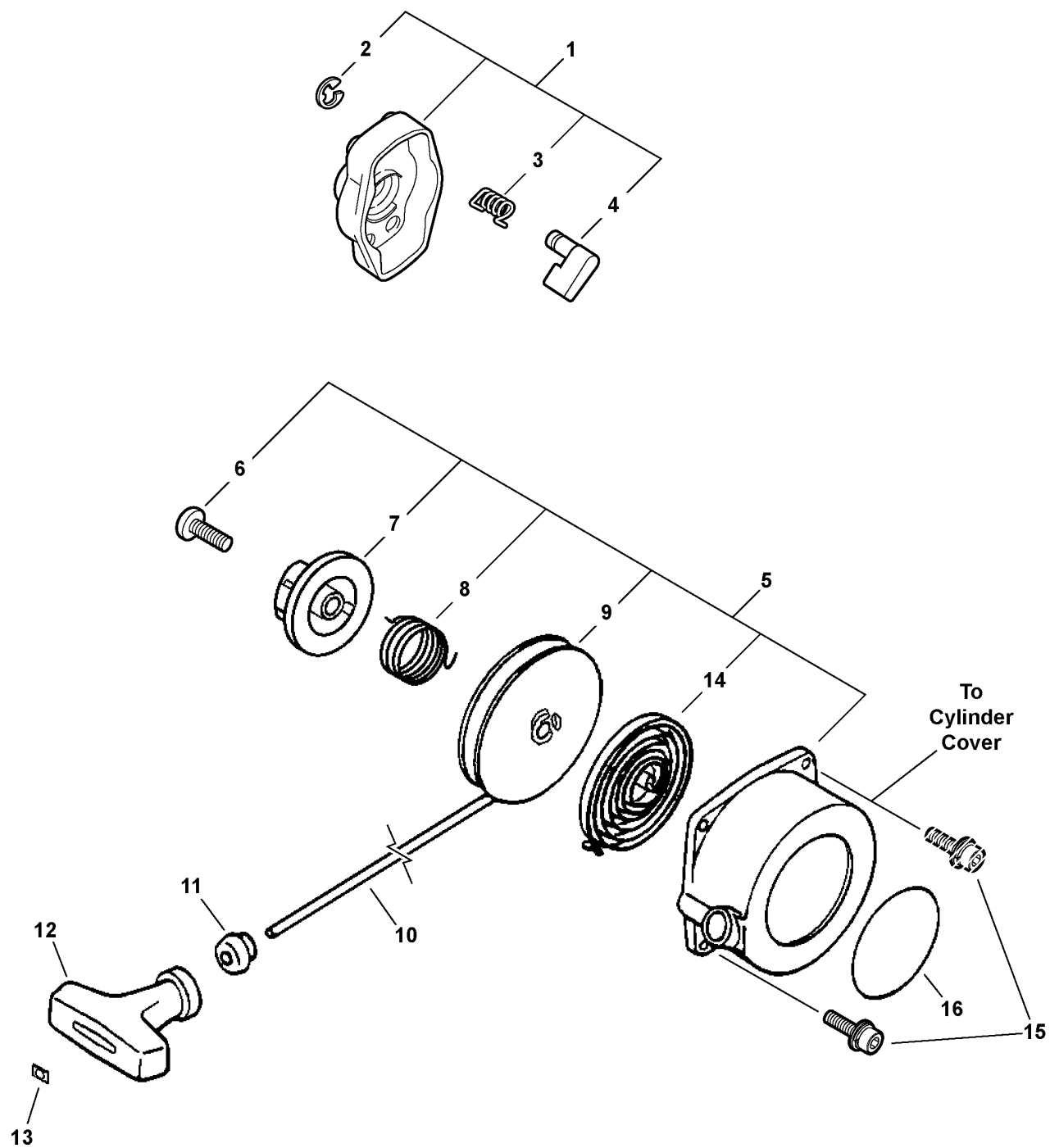


002 0010 00B

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	A350000690	1	TANK, FUEL	
2	90060300005	2	WASHER - 5	
3	90016205020	2	SCREW - 5X20	
4	13100455530	1	CAP ASY - ORANGE	INCLUDES ITEMS 5-6
5	13105156030	1	CONNECTOR, CAP	
6	13101655830	1	GASKET	
7	V137000030	1	GROMMET	
8	13120507320	1	FILTER, FUEL ¹	
9	13201309820	1	CLIP	
10	V471001190	1	PIPE, PRIMER - 3X5X180	REPOWER BULK OPTION: 90014
11	V471001200	1	PIPE - 3X5X70	REPOWER BULK OPTION: 90014
12	A356000030	1	VENT ASY	
13	13201256030	1	PIPE, RETURN - 3X6X80	REPOWER BULK OPTION: 90017

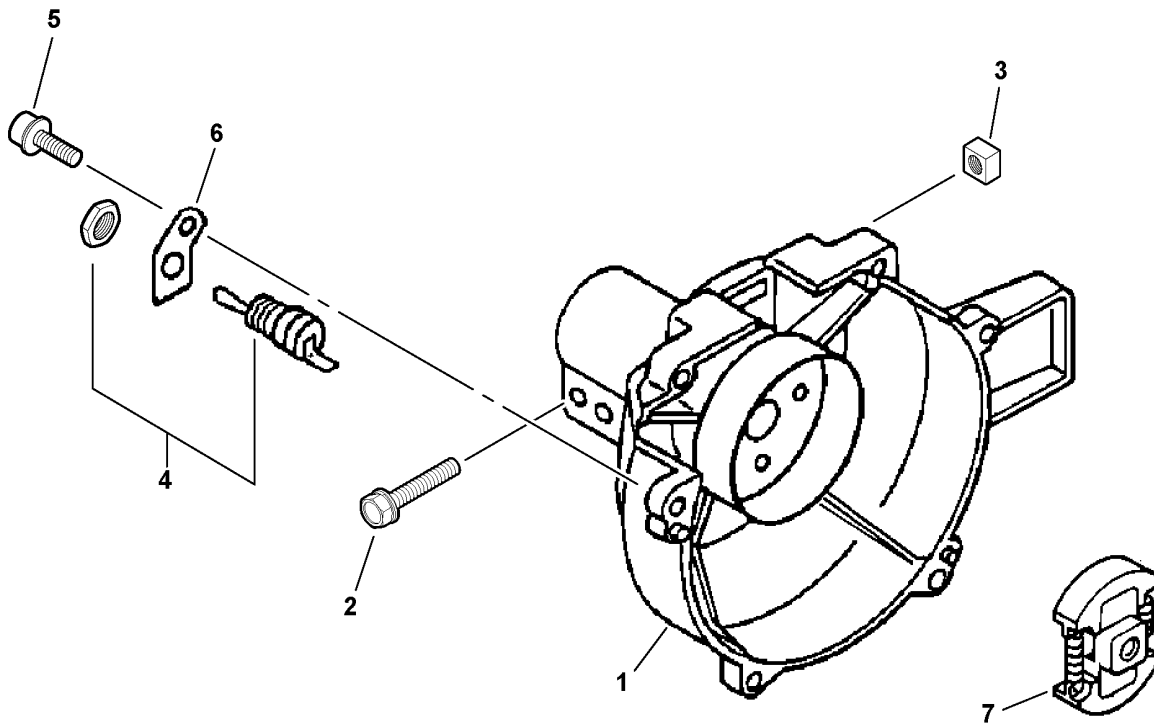
Footnotes

1: Also Included In REPOWER TUNE-UP KIT



004 0008 000

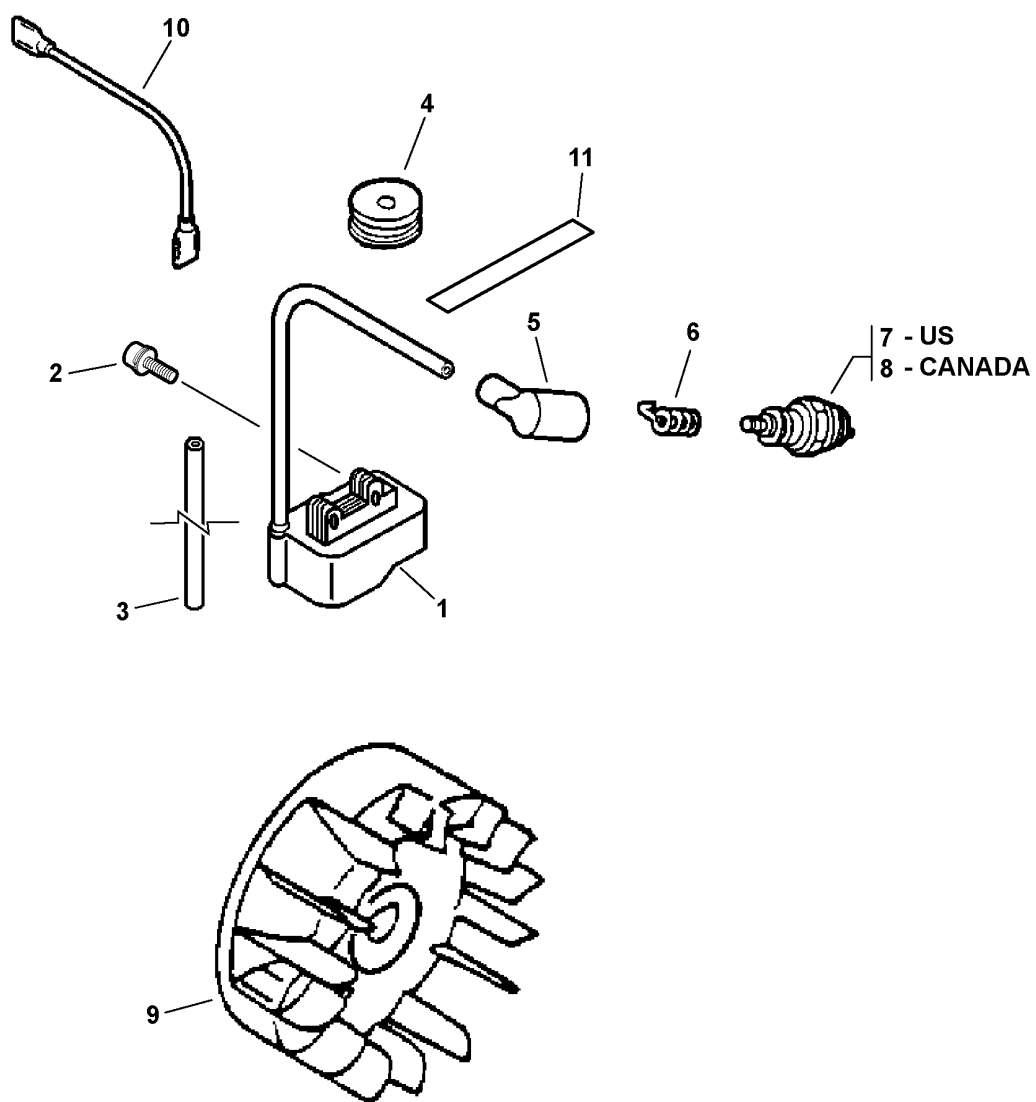
ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	A052000180	1	STARTER PAWL ASY	INCLUDES ITEMS 2-4
2	P022002100	2	RING, RETAINING - 4	
3	17723412220	2	SPRING, RETURN	
4	P022006850	2	PAWL	
5	A051000740	1	STARTER ASY	INCLUDES ITEMS 6-14
6	17723661830	1	SCREW	
7	P022008280	1	PLATE, CAM	
8	P022008270	1	SPRING, DAMPER	
9	P022006830	1	PULLEY	
10	P022008260	1	ROPE, STARTER - 3X700	REPOWER BULK OPTION: 99944440000
11	17722742030	1	GUIDE, ROPE	
12	17722827030	1	GRIP, STARTER	
13	17724611120	1	RETAINER, ROPE	
14	17722042030	1	SPRING, REWIND	
15	90016304016	4	SCREW - 4X16	
16	X502000310	1	LABEL - ECHO	



003 0002 000

GT-200R Trimmer**Fan Case, Clutch, Ignition Switch**

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	10150356630	1	FAN CASE ASY	
2	90014205028	2	BOLT - 5X28	
3	90056550005	2	NUT - 5 -- SQUARE	
4	16340003460	1	IGNITION SWITCH ASY	
5	90016304018	4	SCREW - 4X18	
6	16381044330	1	BRACKET, SWITCH	
7	17500056830	1	CLUTCH ASY	



007 0008 000

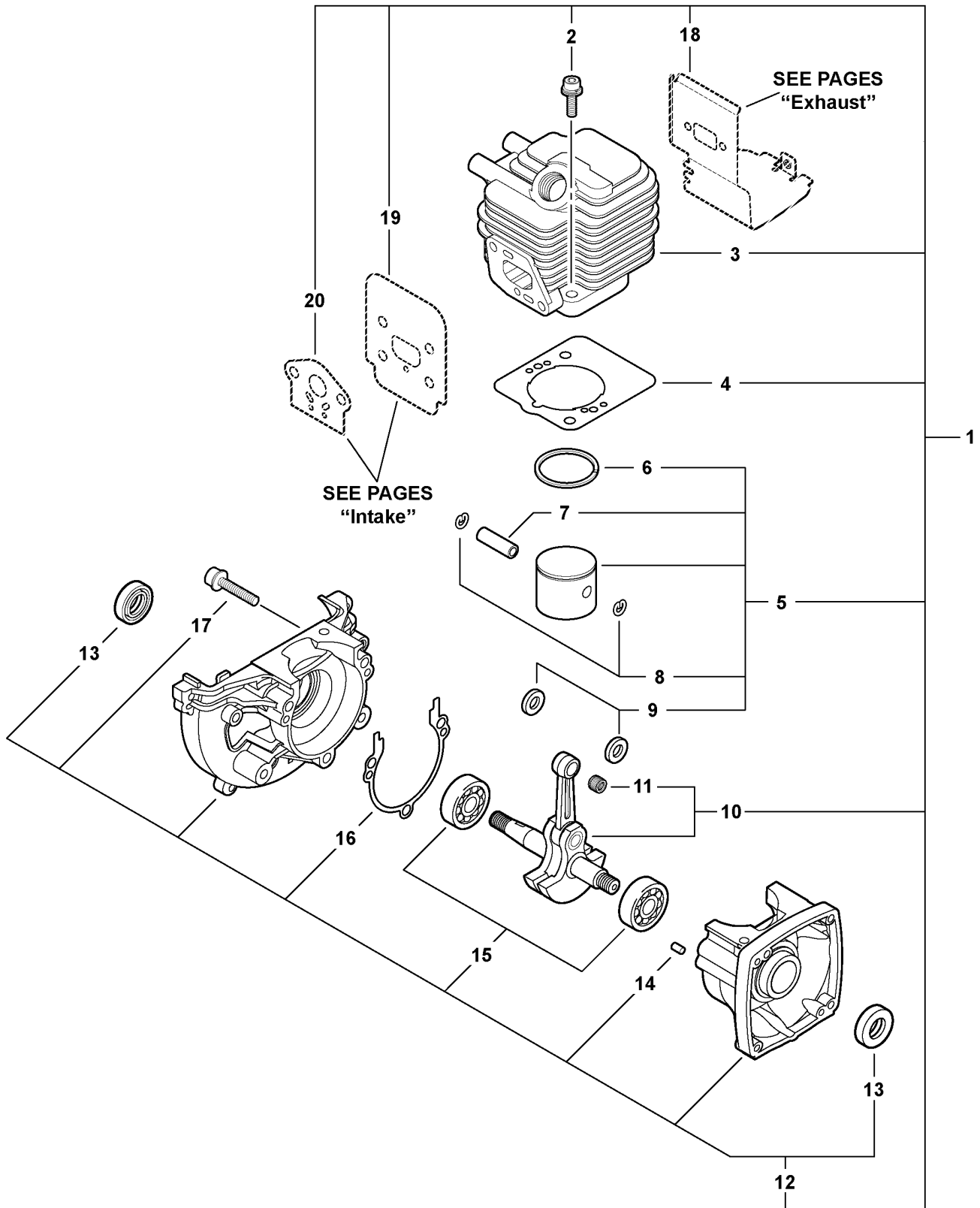
GT-200R Trimmer

Ignition

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	A411000130	1	COIL, IGNITION	
2	90016204020	2	SCREW - 4X20	
3	15611054930	1	TUBE, INSULATOR	
4	15011244330	1	GROMMET	
5	15901201620	1	CAP, SPARK PLUG	
6	15901103432	1	TERMINAL, SPARK PLUG CAP	
7	15901019830	1	SPARK PLUG -- BPM-8Y ¹	
8	A425000000	1	SPARK PLUG -- BPMR-8Y ¹	CANADA MODELS
9	A409000210	1	FLYWHEEL	
10	V485000290	1	LEAD - GROUND	
11	X532000671	1	LABEL - SPARK PLUG -- BPM-8Y	

Footnotes

1: Also Included In REPOWER TUNE-UP KIT

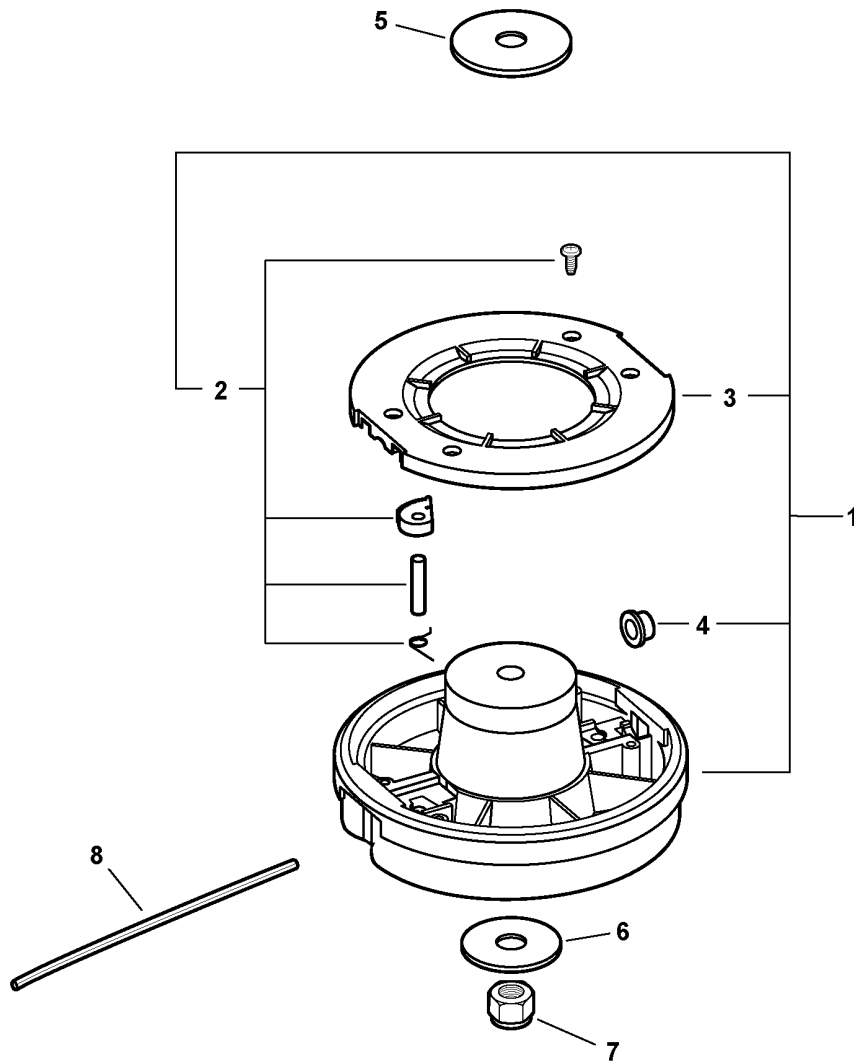


SB1072 0000 000

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	SB1072	1	SHORT BLOCK -- SB1072	INCLUDES ITEM 2-20
2	90016205022	2	SCREW - 5X22	
3	A130000540	1	CYLINDER	
4	V100000160	1	GASKET, CYLINDER ¹	
5	P021007712	1	PISTON KIT	INCLUDES ITEMS 6-9
6	A101000090	1	RING, PISTON	
7	10001311520	1	PIN, PISTON	
8	10001504630	2	RING, RETAINING	
9	10001411520	2	SPACER, PISTON	
10	A011000101	1	CRANKSHAFT ASY	INCLUDES ITEM 11
11	V553000010	1	BEARING, NEEDLE - 8	
12	10020452132	1	CRANKCASE KIT	INCLUDES ITEMS 13-17
13	10021242031	2	SEAL, OIL	
14	V622000020	2	PIN, DOWEL	
15	9403536201	2	BEARING, BALL - 6201	
16	10024242030	1	GASKET, CRANKCASE ¹	
17	90016205028	3	SCREW - 5X28	
18	-----	1	SHIELD, EXHAUST ¹	
19	-----	1	SHIELD, INTAKE ¹	
20	-----	1	GASKET, INTAKE ¹	

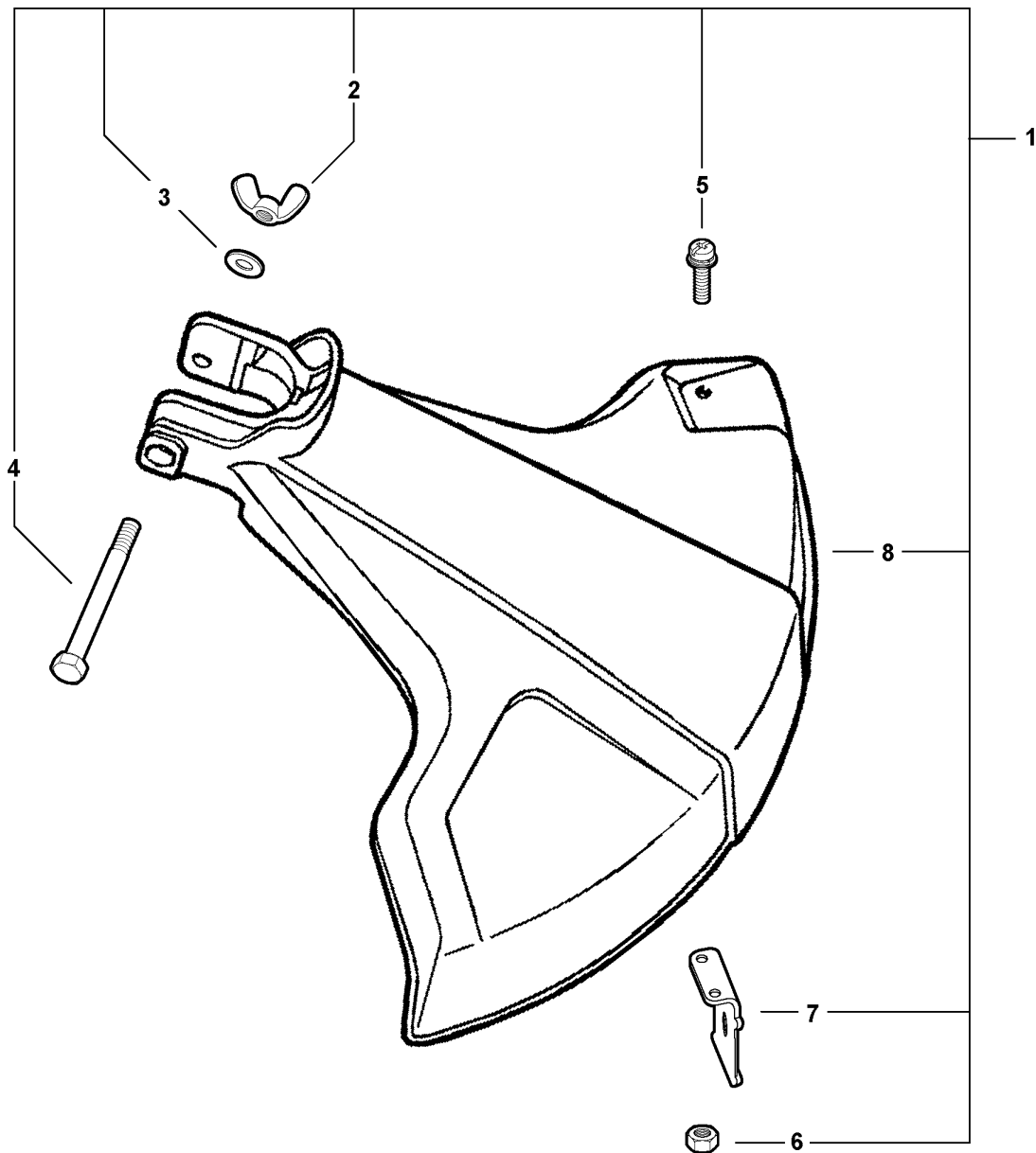
Footnotes

1: Also Included In GASKET KIT



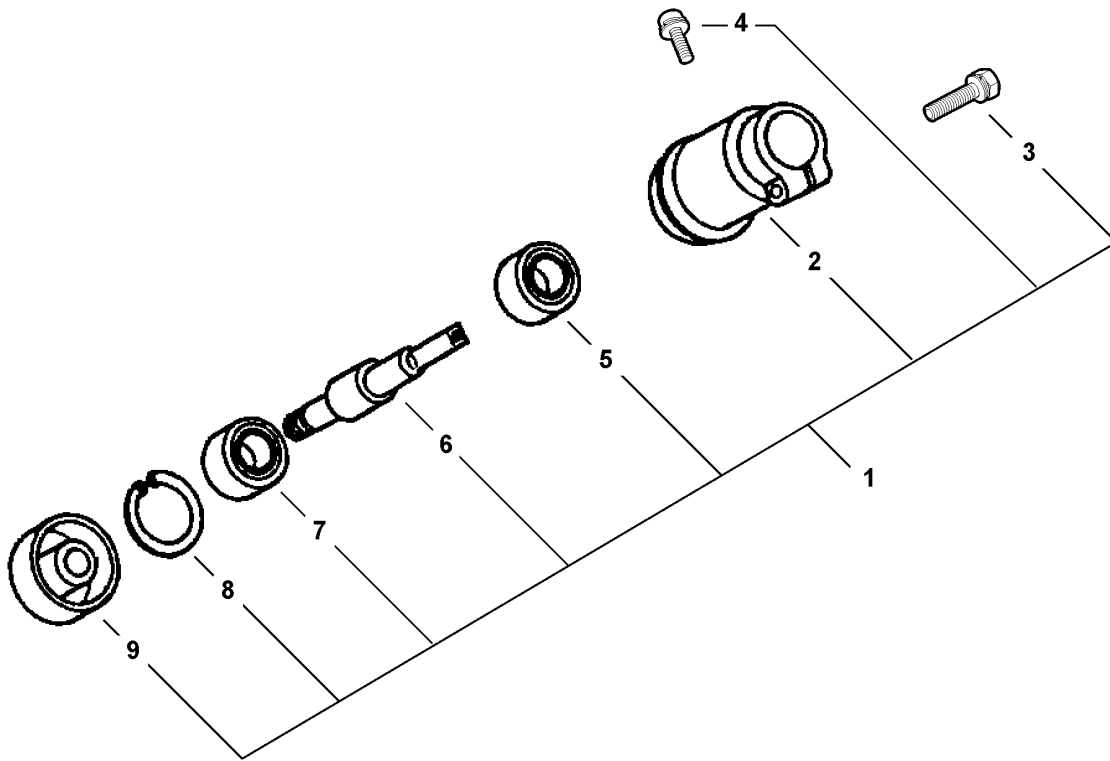
035 0001 000

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	X480000020	1	TWO LINE RAPID LOADER ATTACHMENT	INCLUDES ITEM 2-4
2	P022001091	1	REPAIR KIT	INCLUDES 3 OF EACH
3	P022001070	1	COVER, TOP	
4	P022001080	2	EYELET	INCLUDES 3 PER PACKAGE
5	V307000110	1	WASHER	
6	V307000080	1	WASHER - 10	
7	V266000030	1	LOCKNUT	
8	102212131	1	LINE, CUTTING - 0.80in	INCLUDES 20 PER PACKAGE



034 0002 000

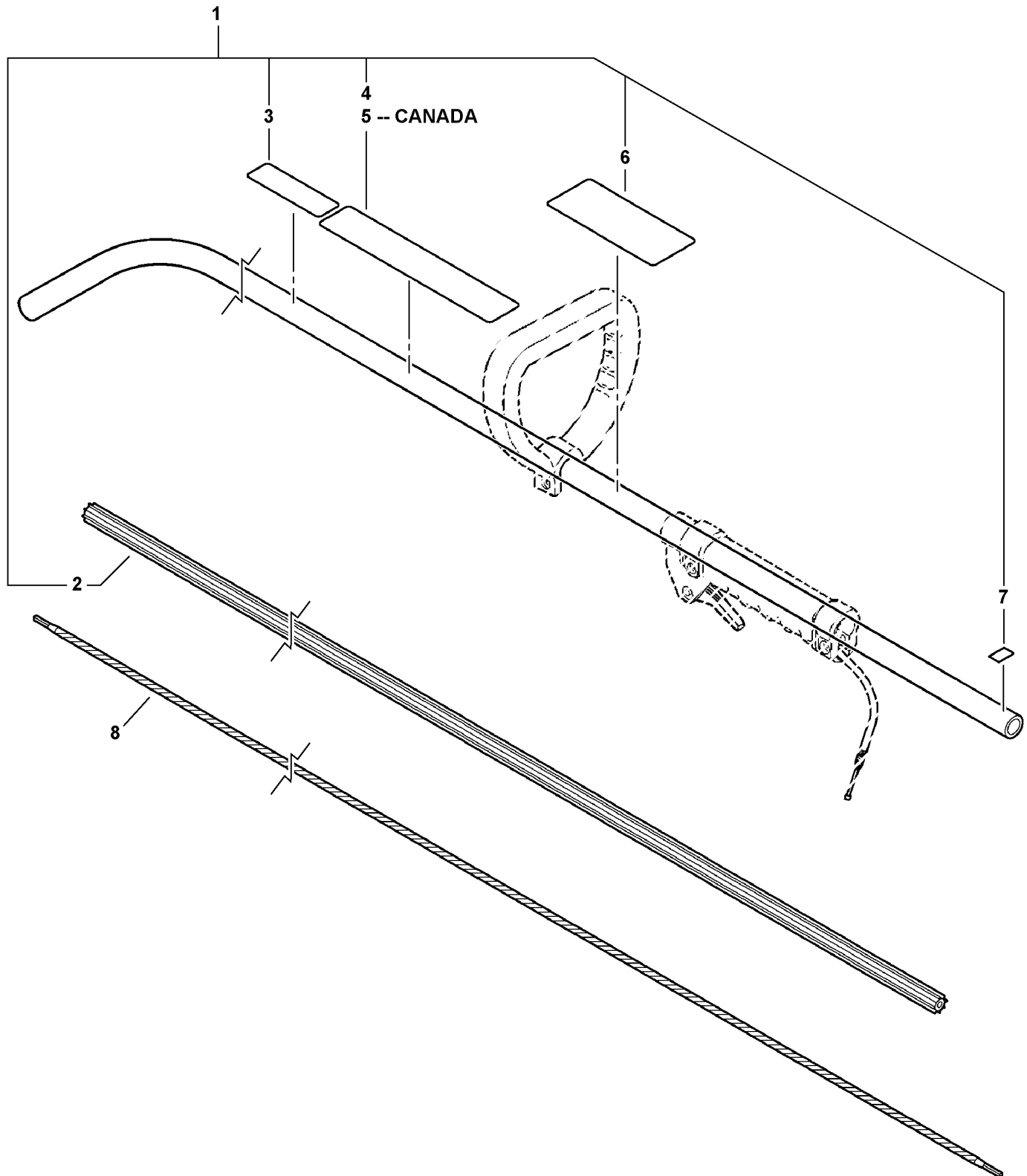
ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	69900452730	1	DEBRIS SHIELD KIT	INCLUDES ITEMS 2-8
2	90003300008	1	WINGNUT - 1/4-20	
3	90003500008	1	WASHER - 1/4"	
4	90001708064	1	BOLT - 1/4-20 X 2"	
5	90023805016	2	SCREW - 5X16	
6	90050000005	2	NUT	
7	69901644330	1	KNIFE, TRIMMER LINE	
8	69901044330	1	SHIELD, GRASS TRIMMING	



032 0006 000

GT-200R Trimmer**Gear Case**

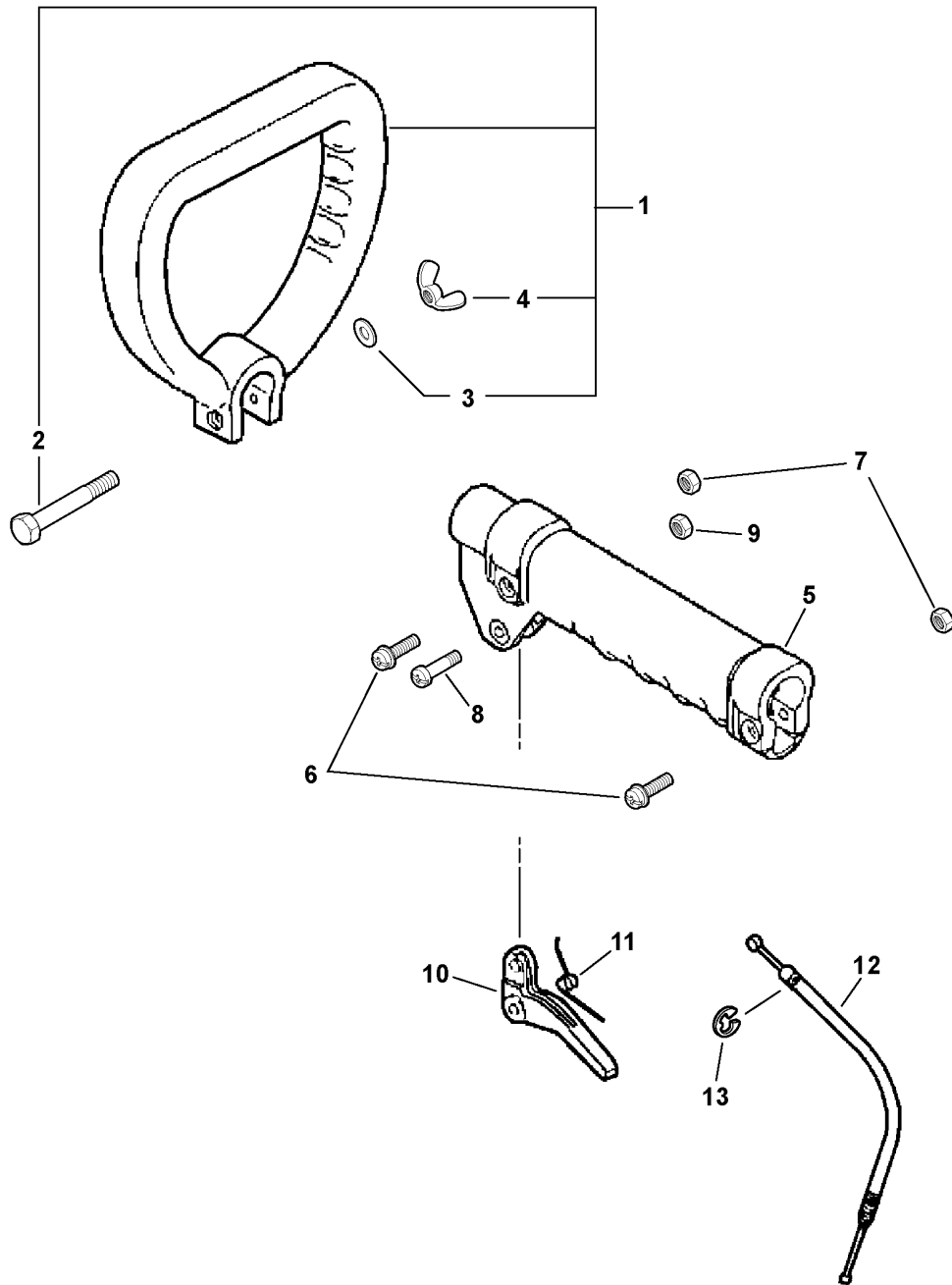
ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	C056000011	1	GEAR CASE ASY	INCLUDES ITEMS 2-9
2	C530000030	1	CASE, GEAR	
3	90015205025	1	BOLT - 5X25	
4	90024204010	1	SCREW - 4X10	
5	9406006200	1	BEARING, BALL - 6200	
6	C534000340	1	GEAR, SHAFT	
7	90081106200	1	BEARING, BALL - 6200	
8	90070200030	1	RING, RETAINING - 30	
9	C535000240	1	PLATE, ADAPTER - UPPER	



031 0003 000

GT-200R Trimmer**Main Pipe, Flexible Driveshaft**

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	61060944330	1	MAIN PIPE ASY	INCLUDES ITEM 2-6
2	61021744330	1	LINER - FLEXIBLE	
3	89022809560	1	LABEL - CAUTION -- SPANISH	
4	89031744530	1	LABEL - CAUTION	
5	89031748731	1	LABEL - CAUTION	CANADA MODELS
6	X505001930	1	LABEL - HANDLE LOCATION	
7	89015204930	1	LABEL - ALIGNMENT	
8	C506000030	1	DRIVESHAFT - FLEXIBLE	



030 0003 000

GT-200R Trimmer
Handles, Throttle Cable

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	35160044330	1	FRONT HANDLE ASY	INCLUDES ITEMS 2-4
2	90001708048	1	BOLT - 1/4-20 X 1-1/2"	
3	90003500008	1	WASHER - 1/4"	
4	90003300008	1	WINGNUT - 1/4-20	
5	35121344330	1	GRIP, HANDLE	
6	90024205025	2	SCREW - 5X25	
7	90050000005	2	NUT	
8	17811005330	1	SCREW - 5X30	
9	90056000005	1	LOCKNUT - 5	
10	C450000070	1	TRIGGER, THROTTLE	
11	17804306930	1	SPRING, TRIGGER	
12	V430000671	1	CABLE, THROTTLE	
13	90070000005	1	RING, RETAINING - 5	



100 0004 000

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	X547000550	1	LABEL - MODEL -- GT-200	
2	X547000330	1	LABEL - MODEL -- GT-200R	
3	X543000300	1	LABEL - MODEL -- GT-200i	
4	X543000300	1	LABEL - MODEL -- GT-200i	
5	X503001280	1	LABEL - MODEL -- GT-201	
6	X543000080	1	LABEL - MODEL -- GT-201R	
7	X543000310	1	LABEL - MODEL -- GT-201i	
8	X543000310	1	LABEL - MODEL -- GT-201i	



Part Number Index

Click The Page Number After Any Part Number To View The Diagram Containing That Part.

Part Number	Page	Part Number	Page	Part Number	Page
-----	7, 9, 21	90023805016	25	V471001190	13
10001311520	21	90023805020	7	V471001200	13
10001411520	21	90024204010	11, 27	V485000290	19
10001504630	21	90024205025	31	V553000010	21
10020452132	21	90025304012	5	V622000020	21
10021242031	21	90025305016	5	X480000020	23
10024242030	21	90050000005	7, 25, 31	X502000310	15
10150356630	17	90056000005	31	X503001280	33
10221212131	23	90056550005	17	X505001930	29
12531061830	9	90060000005	11	X505002310	5
12533942030	9	90060300005	13	X532000671	19
12534252130	9	90070000005	31	X543000080	33
12534413931	9	90070200030	27	X543000300	33
12534452130	9	90081106200	27	X543000310	33
12538108660	9	9110704008	5	X547000330	33
12901152730	7	9403536201	21	X547000550	33
13001013410	7	9406006200	27		
13001744330	7	A011000101	21		
13031054130	7	A021000740	9		
13031305863	7	A051000740	15		
13031306563	7	A052000180	15		
13100455530	13	A101000090	21		
13101655830	13	A130000540	21		
13105156030	13	A160000580	5		
13120507320	13	A162000040	5		
13201256030	13	A313000580	11		
13201309820	13	A350000690	13		
14580642030	11	A356000030	13		
14586240630	11	A409000210	19		
14586642031	11	A411000130	19		
15011244330	19	A425000000	19		
15611054930	19	C056000011	27		
15901019830	19	C450000070	31		
15901103432	19	C506000030	29		
15901201620	19	C530000030	27		
16340003460	17	C534000340	27		
16381044330	17	C535000240	27		
17500056830	17	P005000100	9		
17722042030	15	P005000190	9		
17722742030	15	P005000250	9		
17722827030	15	P005000270	9		
17723412220	15	P005000280	9		
17723661830	15	P005000930	9		
17724611120	15	P005001000	9		
17804306930	31	P005001240	9		
17811005330	31	P005001260	9		
21041752730	7	P005001270	9		
35121344330	31	P005001320	9		
35160044330	31	P005001330	9		
61021744330	29	P005001660	9		
61060944330	29	P005001670	9		
69900452730	25	P021000991	7		
69901044330	25	P021004480	7		
69901644330	25	P021007712	21		
89012152730	7	P022001070	23		
89015204930	29	P022001080	23		
89022809560	29	P022001091	23		
89031744530	29	P022002100	15		
89031748731	29	P022006830	15		
90001708048	31	P022006850	15		
90001708064	25	P022008260	15		
90003300008	25, 31	P022008270	15		
90003500008	25, 31	P022008280	15		
90010505055	11	SB1072	21		
90014205028	17	V100000160	21		
90015205025	27	V103000490	7		
90016204020	19	V104000510	11		
90016205020	13	V137000030	13		
90016205022	21	V141000030	5		
90016205028	21	V266000030	23		
90016304016	5, 15	V307000080	23		
90016304018	17	V307000110	23		
90022005065	7	V430000671	31		



Part Description Index

Click The Page Number After Any Part Description To View The Diagram Containing That Part.

B

BASE, PURGE.....9
BEARING, BALL - 6200.....27
BEARING, BALL - 6201.....21
BEARING, NEEDLE - 8.....21
BODY, CARBURETOR.....9
BOLT - 1/4-20 X 1-1/2".....31
BOLT - 1/4-20 X 2".....25
BOLT - 5X25.....27
BOLT - 5X28.....17
BRACKET, SWITCH.....17
BULB, PURGE.....9

C

CABLE, THROTTLE.....31
CAP ASY - ORANGE.....13
CAP, LIMITER.....9
CAP, SPARK PLUG.....19
CARBURETOR.....7
CARBURETOR -- RB-K75.....9
CASE, AIR CLEANER - BLACK.....7
CASE, AIR CLEANER - GRAY.....7
CASE, GEAR.....27
CLIP.....13
CLUTCH ASY.....17
COIL, IGNITION.....19
CONNECTOR, CAP.....13
COVER, AIR CLEANER - BLACK.....7
COVER, AIR CLEANER - GRAY.....7
COVER, DIAPHRAGM.....9
COVER, ENGINE.....5
COVER, TOP.....23
CRANKCASE KIT.....21
CRANKSHAFT ASY.....21
CYLINDER.....21

D

DEBRIS SHIELD KIT.....25
DIAPHRAGM, METERING.....9
DIAPHRAGM, PUMP.....9
DIAPHRAGM/GASKET KIT.....9
DRIVESHAFT - FLEXIBLE.....29

E

EYELET.....23

F

FAN CASE ASY.....17
FILTER, AIR - SINGLE LAYER.....7
FILTER, FUEL.....13
FLYWHEEL.....19
FRONT HANDLE ASY.....31

G

GASKET.....13
GASKET, CRANKCASE.....21
GASKET, CYLINDER.....21
GASKET, DIAPHRAGM.....9
GASKET, EXHAUST.....11
GASKET, INTAKE.....7, 21
GASKET, PUMP.....9
GEAR CASE ASY.....27

GEAR, SHAFT.....27
GRIP, HANDLE.....31
GRIP, STARTER.....15
GROMMET.....13, 19
GUARD, TOP.....5
GUIDE, EXHAUST.....11
GUIDE, ROLLER.....9
GUIDE, ROPE.....15

I

IGNITION SWITCH ASY.....17
INSULATOR, INTAKE.....7

K

KNIFE, TRIMMER LINE.....25

L

LABEL - ALIGNMENT.....29
LABEL - CAUTION.....29
LABEL - CAUTION -- HOT.....5
LABEL - CAUTION -- SPANISH.....29
LABEL - CHOKE.....7
LABEL - ECHO.....15
LABEL - HANDLE LOCATION.....29
LABEL - MODEL -- GT-200.....33
LABEL - MODEL -- GT-200i.....33
LABEL - MODEL -- GT-200R.....33
LABEL - MODEL -- GT-201.....33
LABEL - MODEL -- GT-201i.....33
LABEL - MODEL -- GT-201R.....33
LABEL - SPARK PLUG -- BPM-8Y.....19
LEAD - GROUND.....19
LEVER, METERING.....9
LINE, CUTTING - 0.80in.....23
LINER - FLEXIBLE.....29
LOCKNUT.....23
LOCKNUT - 5.....31

M

MAIN PIPE ASY.....29
MUFFLER ASY.....11

N

NEEDLE - HIGH SPEED.....9
NUT.....7, 25, 31
NUT - 5 -- SQUARE.....17

O

O-RING.....9

P

PAWL.....15
PIN, DOWEL.....21
PIN, METERING LEVER.....9
PIN, PISTON.....21
PIPE - 3X5X70.....13
PIPE, PRIMER - 3X5X180.....13
PIPE, RETURN - 3X6X80.....13
PISTON KIT.....21
PLATE, ADAPTER - UPPER.....27
PLATE, CAM.....15
PLATE, PREVENT.....7
PLUG.....5

PULLEY.....15

R

REPAIR KIT.....9, 23
RETAINER, PURGE BULB.....9
RETAINER, ROPE.....15
RING, PISTON.....21
RING, RETAINING.....9, 21
RING, RETAINING - 30.....27
RING, RETAINING - 4.....15
RING, RETAINING - 5.....31
ROPE, STARTER - 3X700.....15
ROTOR COVER ASY.....9

S

SCREEN, SPARK ARRESTER.....11
SCREW.....9, 15
SCREW - 4X10.....11, 27
SCREW - 4X12 -- TAPPING.....5
SCREW - 4X16.....5, 15
SCREW - 4X18.....17
SCREW - 4X20.....19
SCREW - 4X8.....5
SCREW - 5X16.....25
SCREW - 5X16 -- TAPPING.....5
SCREW - 5X20.....7, 13
SCREW - 5X22.....21
SCREW - 5X25.....31
SCREW - 5X28.....21
SCREW - 5X30.....31
SCREW - 5X55.....11
SCREW - 5X65.....7
SCREW, CABLE ADJUST.....9
SCREW, IDLE ADJUST.....9
SCREW, METERING LEVER PIN.....9
SCREW, PURGE BASE.....9
SCREW, PURGE BULB RETAINER.....9
SEAL, OIL.....21
SHIELD, EXHAUST.....11, 21
SHIELD, GRASS TRIMMING.....25
SHIELD, INTAKE.....7, 21
SHORT BLOCK -- SB1072.....21
SPACER, PISTON.....21
SPARK PLUG -- BPM-8Y.....19
SPARK PLUG -- BPMR-8Y.....19
SPRING, DAMPER.....15
SPRING, METERING LEVER.....9
SPRING, RETURN.....15
SPRING, REWIND.....15
SPRING, TRIGGER.....31
STARTER ASY.....15
STARTER PAWL ASY.....15
STRAINER.....9
SWIVEL.....9

T

TANK, FUEL.....13
TERMINAL, SPARK PLUG CAP.....19
THUMBSCREW.....7
TRIGGER, THROTTLE.....31
TUBE, INSULATOR.....19
TWO LINE RAPID LOADER ATTACHMENT.....
23



Part Description Index (continued)

V

VALVE, INLET NEEDLE.....9
VENT ASY.....13

W

WASHER.....11, 23
WASHER - 1/4".....25, 31
WASHER - 10.....23
WASHER - 5.....13
WINGNUT - 1/4-20.....25, 31

NOTES



ECHO, INCORPORATED

400 Oakwood Road
Lake Zurich, IL 60047 USA

WWW.ECHO-USA.COM
