



## OPTIONAL ATTACHMENTS & ACCESSORIES

### Accessories

|             |                                     |
|-------------|-------------------------------------|
| 35130454230 | U-Handle Kit                        |
| 99944200200 | SRM Shoulder Harness Kit            |
| 99944200411 | 20mm Blade Conversion Kit           |
| 99944200415 | Universal Blade Conversion Kit      |
| 99944200455 | Barrier Bar                         |
| 99944200521 | U-Handle_Blade Conversion Combo Kit |
| SRAC-200    | Tiller/Cultivator Attachment        |

### Cutting Blades

|             |                                           |
|-------------|-------------------------------------------|
| 69500120331 | 8" 80 Tooth Brush Blade                   |
| 69600120331 | 8" 8 Tooth Blade                          |
| 89850308031 | 8" Blade Protector                        |
| 99944200035 | Tri-Cut Blade with Glide Cup - 20mm Arbor |
| 99944200047 | 3 Cutter Metal Blade - 20mm Arbor         |
| 99944200130 | 22 Tooth Clearing Saw Blade -- 20mm Arbor |

### Cutting Heads

|             |                                  |
|-------------|----------------------------------|
| 21560030    | ECHOmatic Pro Head               |
| 21560031    | SRM ECHOmatic Pro Head           |
| 21560050    | Semi-Auto Head Assembly          |
| 21560056    | 2-Line Rapid Loader Head -- Echo |
| 21560060    | SRM Manual Dual Line Head        |
| 99944200900 | U-Turn Head                      |

## PARTS CATALOG

# SRM-210U Brushcutter

**21.2cc**

### SERIAL NUMBERS

S/N: 09001001 - 09999999

**ECHO, INCORPORATED**

400 Oakwood Road Lake Zurich, Illinois 60047 USA

WWW.ECHO-USA.COM



# Table of Contents

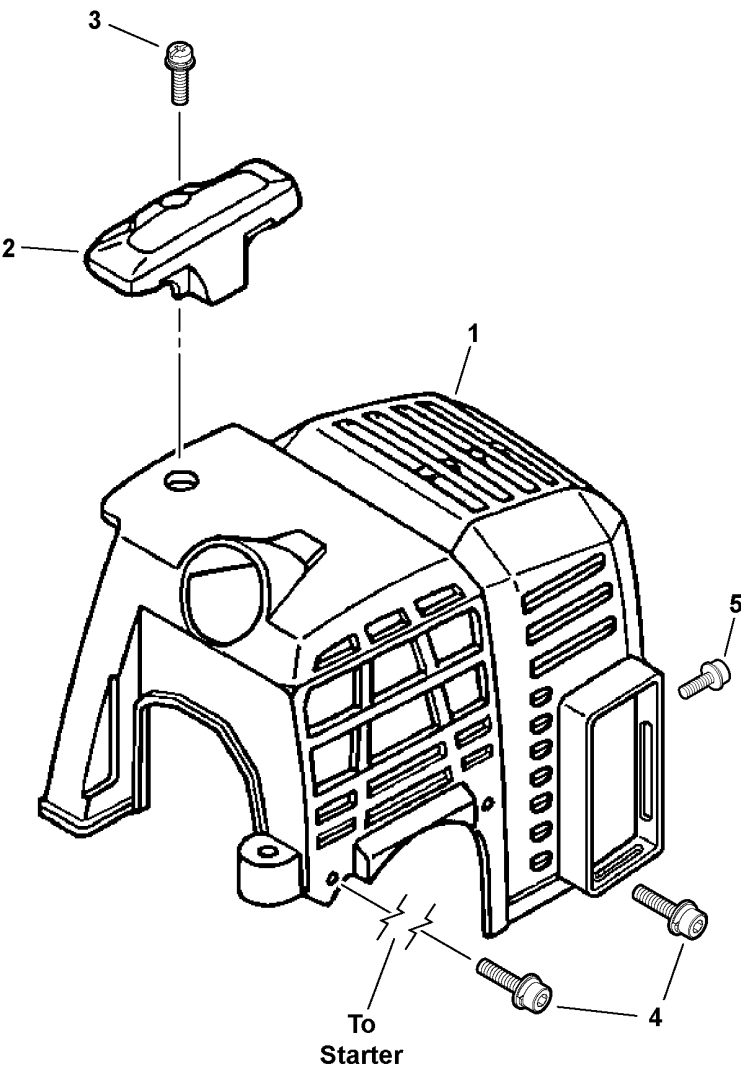
---

Click Any Diagram Description Below To View That Diagram.

## **SRM-210U S/N: 09001001 - 09999999**

|                                              |    |
|----------------------------------------------|----|
| Engine Cover.....                            | 4  |
| Intake.....                                  | 6  |
| Carburetor -- RB-K75.....                    | 8  |
| Exhaust.....                                 | 10 |
| Starter -- i-30.....                         | 12 |
| Fuel System.....                             | 14 |
| Fan Case, Clutch.....                        | 16 |
| Ignition.....                                | 18 |
| Engine, Short Block -- SB1072.....           | 20 |
| Metal Shield.....                            | 22 |
| Gear Case.....                               | 24 |
| Main Pipe Assembly, Flexible Driveshaft..... | 26 |
| Handles, Throttle Cable.....                 | 28 |
| Shoulder Harness.....                        | 30 |
| Labels.....                                  | 32 |
| Gasket Kit.....                              | 34 |
| RePower Tune-Up Kit.....                     | 36 |
| Tools.....                                   | 38 |
| <br>                                         |    |
| Part Number Index.....                       | 40 |
| Part Description Index.....                  | 41 |

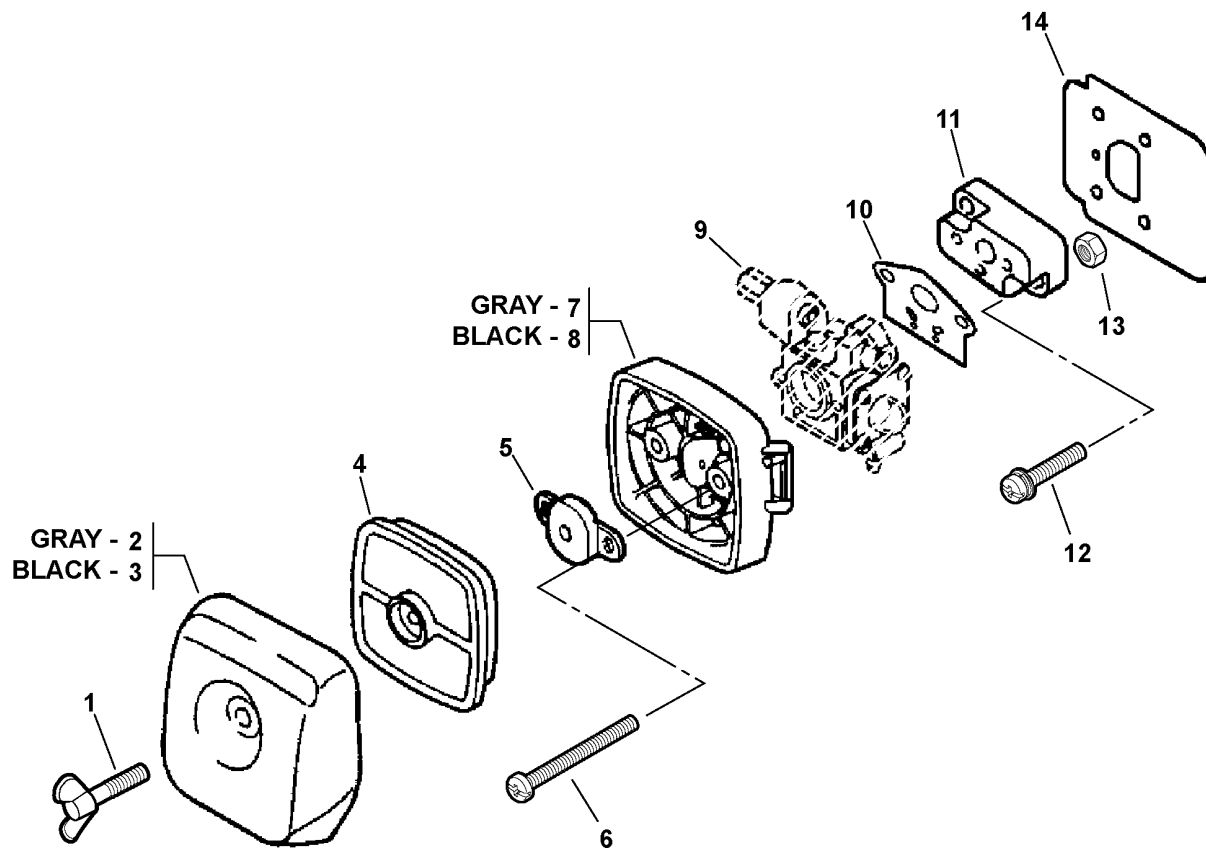
***This Page Intentionally Left Blank***



001 0008 000

**SRM-210U Brushcutter****Engine Cover**

| ITEM | PART NUMBER | QTY | DESCRIPTION   | REMARKS |
|------|-------------|-----|---------------|---------|
| 1    | A160000570  | 1   | COVER, ENGINE |         |
| 2    | A162000050  | 1   | GUARD, TOP    |         |
| 3    | 90023805016 | 1   | SCREW 5X16    |         |
| 4    | 90016304016 | 1   | SCREW 4X16    |         |
| 5    | 9110704008  | 1   | SCREW         |         |



005 0007 00B

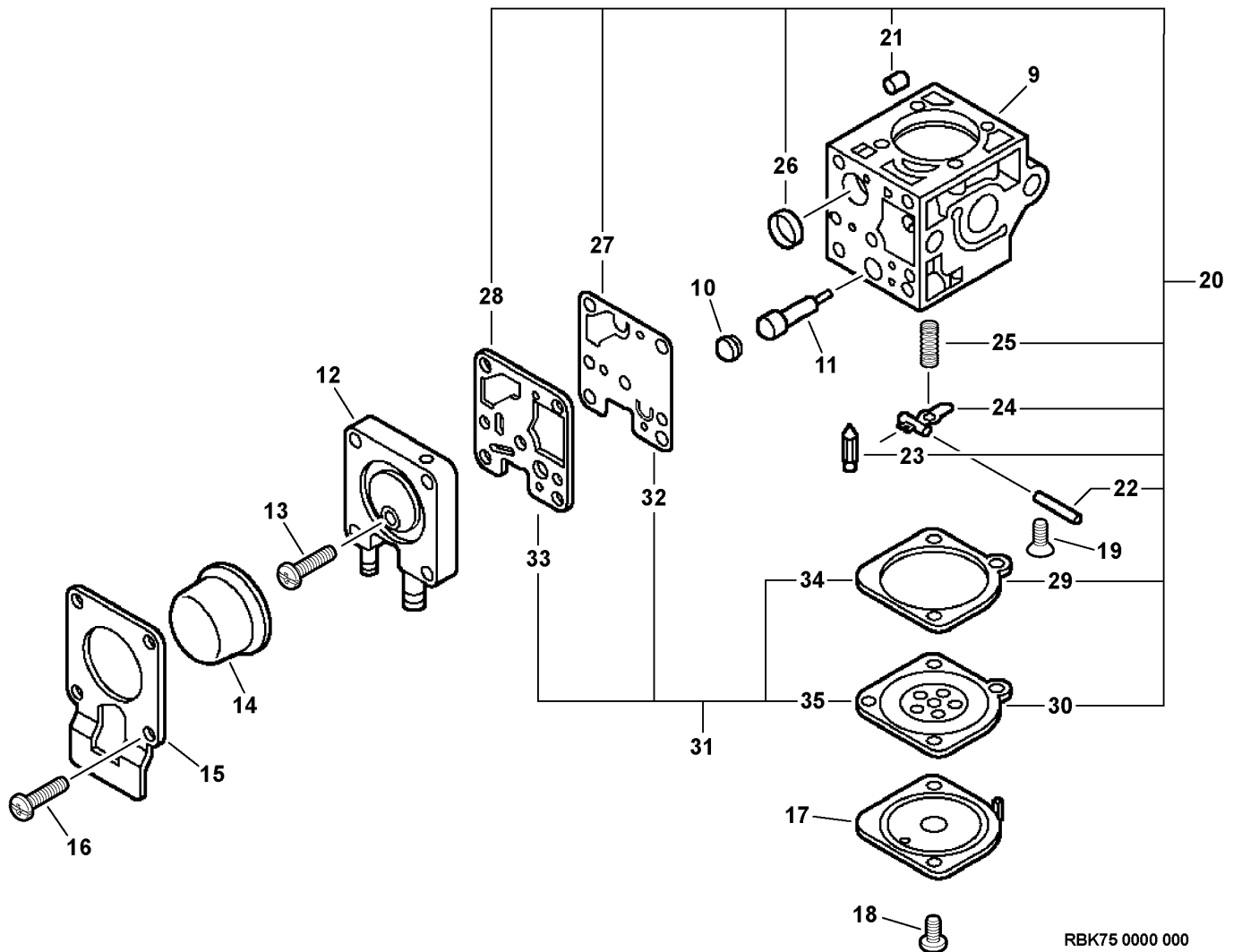
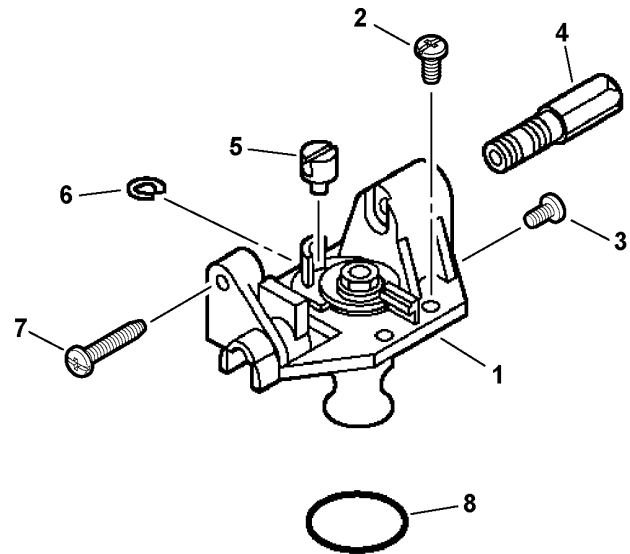
**SRM-210U Brushcutter**

**Intake**

| ITEM | PART NUMBER | QTY | DESCRIPTION                 | REMARKS                                           |
|------|-------------|-----|-----------------------------|---------------------------------------------------|
| 1    | 21041752730 | 1   | WING BOLT                   |                                                   |
| 2    | 13031306563 | 1   | LID, AIR CLEANER - GRAY     |                                                   |
| 3    | 13031305863 | 1   | LID, AIR CLEANER - BLACK    |                                                   |
| 4    | 13031054130 | 1   | FILTER, AIR <sup>1</sup>    |                                                   |
| 5    | 12901152730 | 1   | PLATE, PREVENT              |                                                   |
| 6    | 90022005065 | 2   | SCREW 5X65                  |                                                   |
| 7    | P021000991  | 1   | CASE, AIR CLEANER - GRAY    |                                                   |
| 8    | P021004480  | 1   | CASE, AIR CLEANER - BLACK   |                                                   |
| 9    | -----       | 1   | CARBURETOR                  | See Carburetor Diagram For Additional Information |
| 10   | 13001013410 | 1   | GASKET, INTAKE <sup>2</sup> |                                                   |
| 11   | 13001744330 | 1   | INSULATOR, INTAKE           |                                                   |
| 12   | 90023805020 | 2   | SCREW 5X20                  |                                                   |
| 13   | 90050000005 | 2   | NUT 5                       |                                                   |
| 14   | 13001042032 | 1   | SHIELD, INTAKE <sup>2</sup> |                                                   |

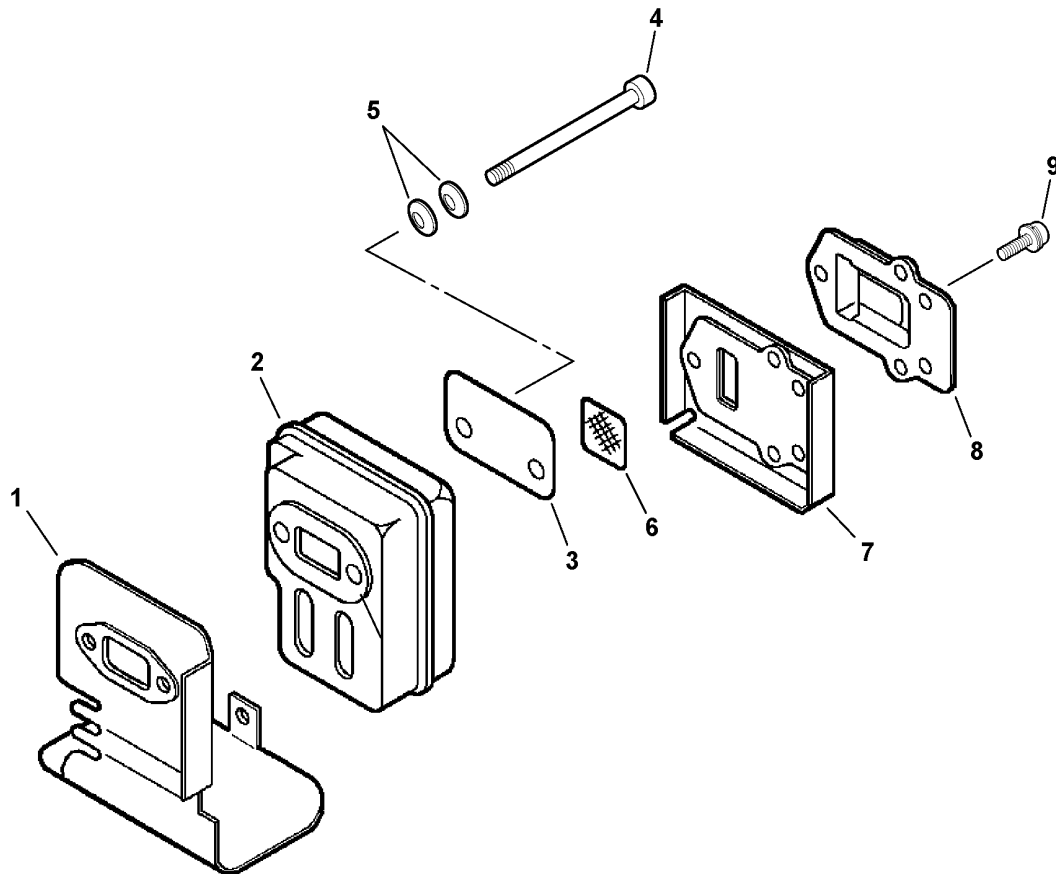
**Footnotes**

- 1:** Also Included In REPOWER TUNE-UP KIT  
**2:** Also Included In GASKET KIT



RBK75 0000 000

| ITEM | PART NUMBER | QTY | DESCRIPTION                | REMARKS                  |
|------|-------------|-----|----------------------------|--------------------------|
|      | A021000740  | 1   | CARBURETOR -- RB-K75       |                          |
| 1    | P005001320  | 1   | ROTOR COVER ASY            |                          |
| 2    | 12534413931 | 3   | SCREW, ROTOR COVER ASY     |                          |
| 3    | 12534452130 | 1   | SCREW, ROTOR COVER         |                          |
| 4    | P005001330  | 1   | SCREW, CABLE ADJUST        |                          |
| 5    | P005001240  | 1   | SWIVEL                     |                          |
| 6    | P005000190  | 1   | E-RING                     |                          |
| 7    | P005000100  | 1   | SCREW, THROTTLE ADJUST     |                          |
| 8    | P005000280  | 1   | O-RING                     |                          |
| 9    | -----       | 1   | BODY, CARBURETOR           | NOT AVAILABLE SEPARATELY |
| 10   | P005001270  | 1   | PLUG                       |                          |
| 11   | P005001260  | 1   | NEEDLE - HIGH SPEED        |                          |
| 12   | P005000930  | 1   | PURGE BASE ASY             |                          |
| 13   | P005000270  | 1   | SCREW, PURGE BASE ASY      |                          |
| 14   | 12538108660 | 1   | BULB, PURGE                |                          |
| 15   | P005000250  | 1   | RETAINER, PURGE BULB       |                          |
| 16   | 12531061830 | 4   | SCREW, PURGE BULB RETAINER |                          |
| 17   | 12534252130 | 1   | COVER, DIAPHRAGM           |                          |
| 18   | 12534452130 | 3   | SCREW, DIAPHRAGM COVER     |                          |
| 19   | 12533942030 | 1   | SCREW, METERING LEVER PIN  |                          |
| 20   | P005001670  | 1   | REPAIR KIT                 | INCLUDES ITEMS 21-30     |
| 21   | P005001000  | 1   | ROLLER, GUIDE              |                          |
| 22   | -----       | 1   | PIN, METERING LEVER        |                          |
| 23   | -----       | 1   | VALVE, INLET NEEDLE        |                          |
| 24   | -----       | 1   | LEVER, METERING            |                          |
| 25   | -----       | 1   | SPRING, METERING LEVER     |                          |
| 26   | -----       | 1   | STRAINER                   |                          |
| 27   | -----       | 1   | DIAPHRAGM, PUMP            |                          |
| 28   | -----       | 1   | GASKET, PUMP               |                          |
| 29   | -----       | 1   | GASKET, METERING           |                          |
| 30   | -----       | 1   | DIAPHRAGM, METERING        |                          |
| 31   | P005001660  | 1   | DIAPHRAGM/GASKET KIT       | INCLUDES ITEMS 32-35     |
| 32   | -----       | 1   | DIAPHRAGM, PUMP            |                          |
| 33   | -----       | 1   | GASKET, PUMP               |                          |
| 34   | -----       | 1   | GASKET, METERING           |                          |
| 35   | -----       | 1   | DIAPHRAGM, METERING        |                          |



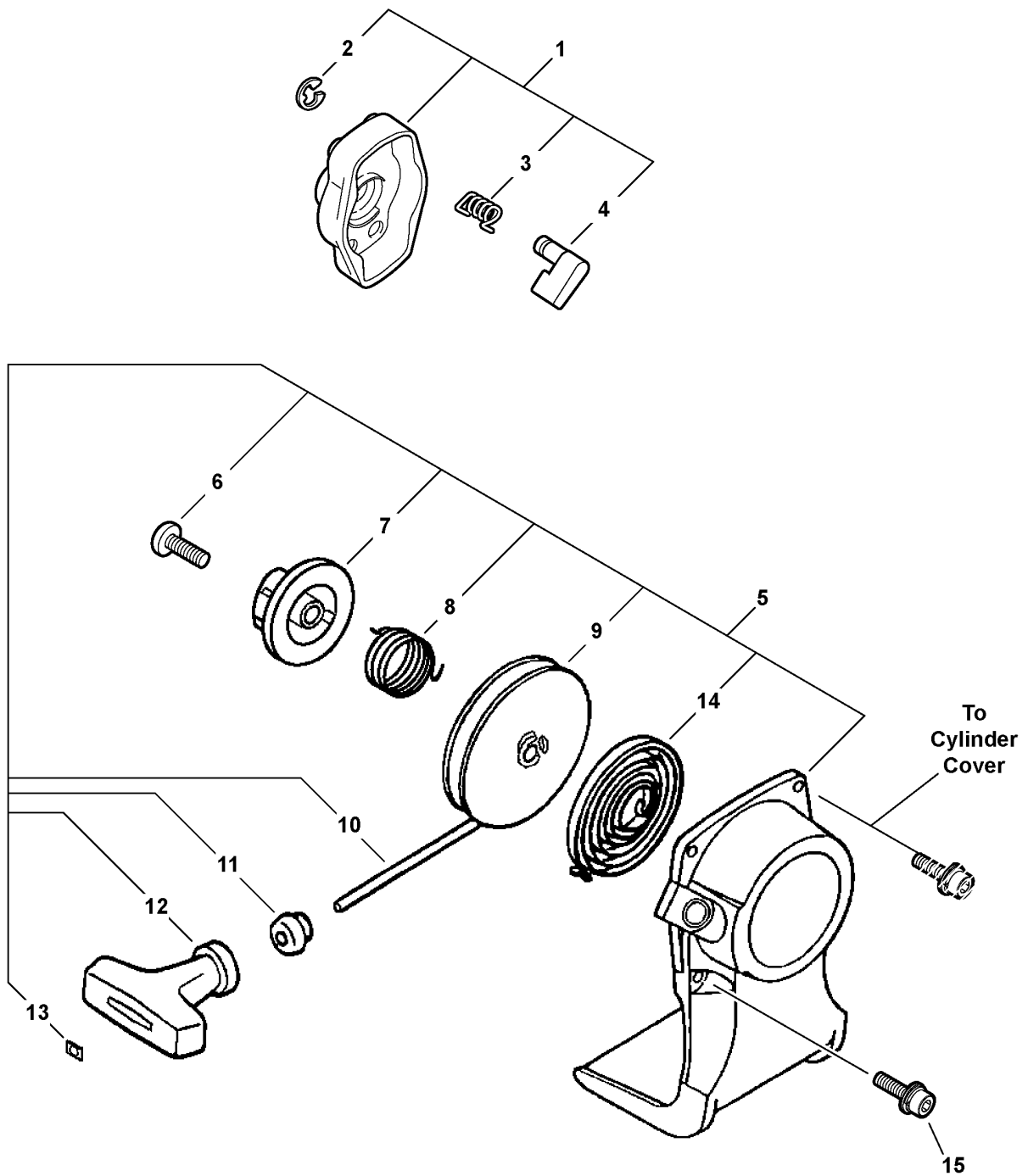
006 0030 000

**SRM-210U Brushcutter**
**Exhaust**

| ITEM | PART NUMBER | QTY | DESCRIPTION                  | REMARKS |
|------|-------------|-----|------------------------------|---------|
| 1    | V104000500  | 1   | SHIELD, EXHAUST <sup>1</sup> |         |
| 2    | A300000141  | 1   | MUFFLER                      |         |
| 3    | V150000371  | 1   | PLATE, EYE                   |         |
| 4    | 90010505055 | 2   | SCREW 5X55                   |         |
| 5    | V347000000  | 4   | CONICAL WASHER               |         |
| 6    | 14586240630 | 1   | SCREEN, MUFFLER              |         |
| 7    | V104000360  | 1   | GASKET, EXHAUST <sup>1</sup> |         |
| 8    | A313000600  | 1   | GUIDE, EXHAUST               |         |
| 9    | 9136704010  | 5   | SCREW 4X10                   |         |

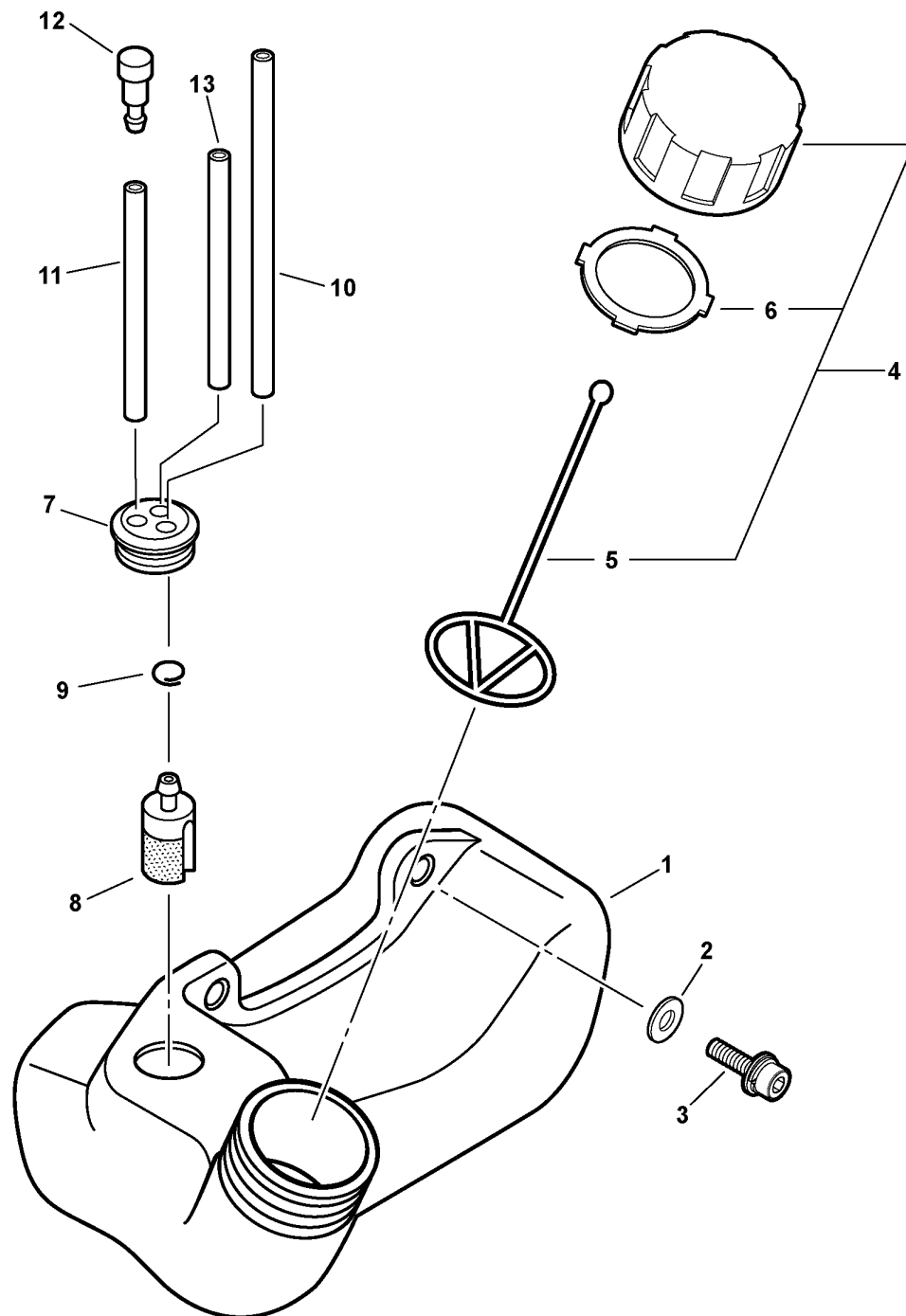
**Footnotes**

**1:** Also Included In GASKET KIT



004 0009 000

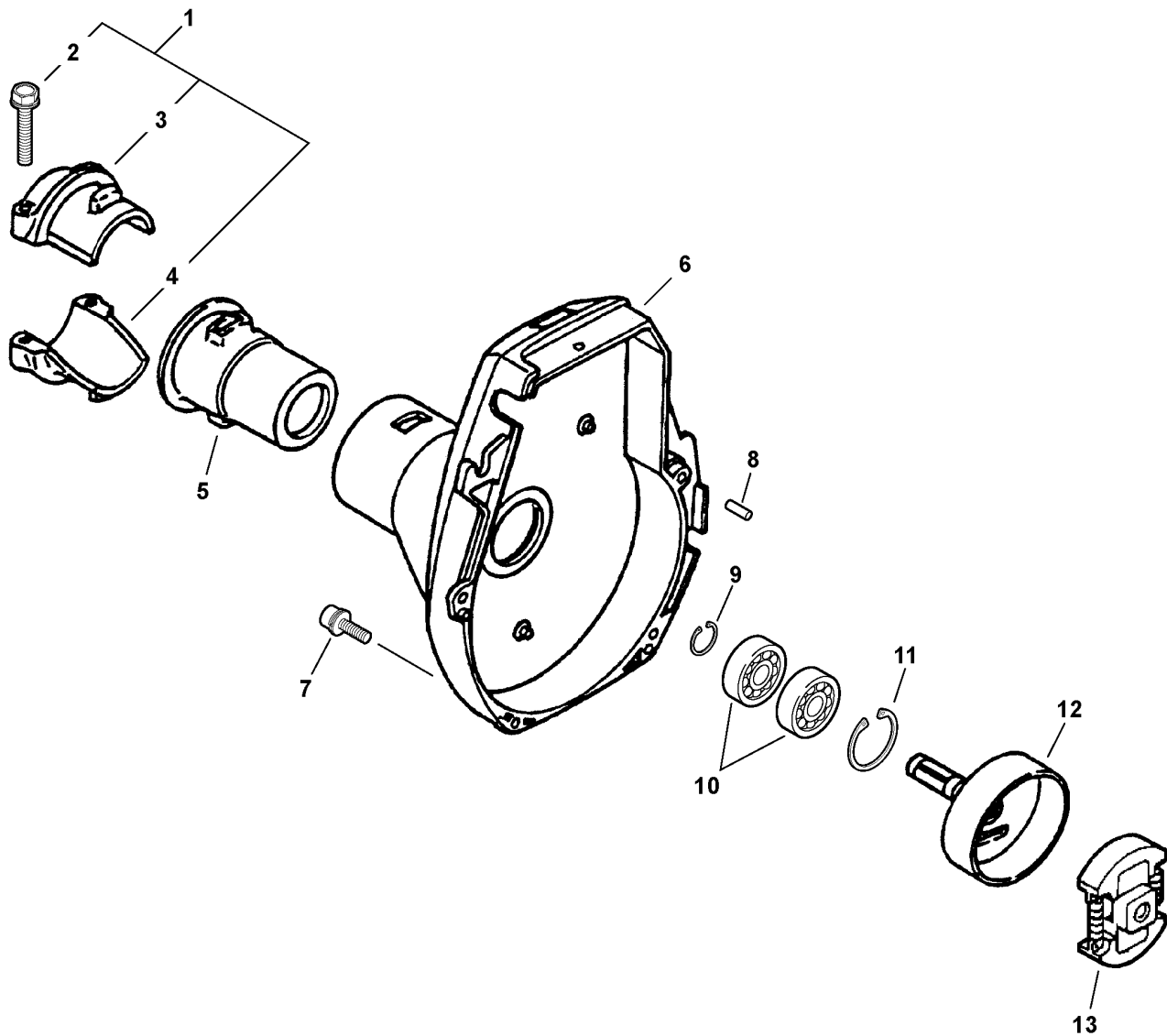
| ITEM | PART NUMBER | QTY | DESCRIPTION             | REMARKS                          |
|------|-------------|-----|-------------------------|----------------------------------|
| 1    | A052000180  | 1   | STARTER PAWL ASY        | INCLUDES ITEMS 2-4               |
| 2    | P022002100  | 2   | E-RING                  |                                  |
| 3    | P022006510  | 2   | SPRING, PAWL RETURN     |                                  |
| 4    | P022006850  | 2   | PAWL, STARTER           |                                  |
| 5    | A051000680  | 1   | STARTER ASY             | INCLUDES ITEMS 6-14              |
| 6    | 17723661830 | 1   | SCREW                   |                                  |
| 7    | P022008280  | 1   | PLATE, CAM              |                                  |
| 8    | P022008270  | 1   | SPRING, DAMPER          |                                  |
| 9    | P022006830  | 1   | DRUM                    |                                  |
| 10   | P022008260  | 1   | ROPE, STARTER - 3X700mm | REPOWER BULK OPTION: 99944440000 |
| 11   | 17722742030 | 1   | GUIDE, ROPE             |                                  |
| 12   | 17722827030 | 1   | GRIP, STARTER           |                                  |
| 13   | 17724611120 | 1   | CLIP, STARTER ROPE      |                                  |
| 14   | 17722042030 | 1   | SPRING, REWIND          |                                  |
| 15   | 90016304016 | 4   | SCREW 4X16              |                                  |



002 0006 00B

**SRM-210U Brushcutter**
**Fuel System**

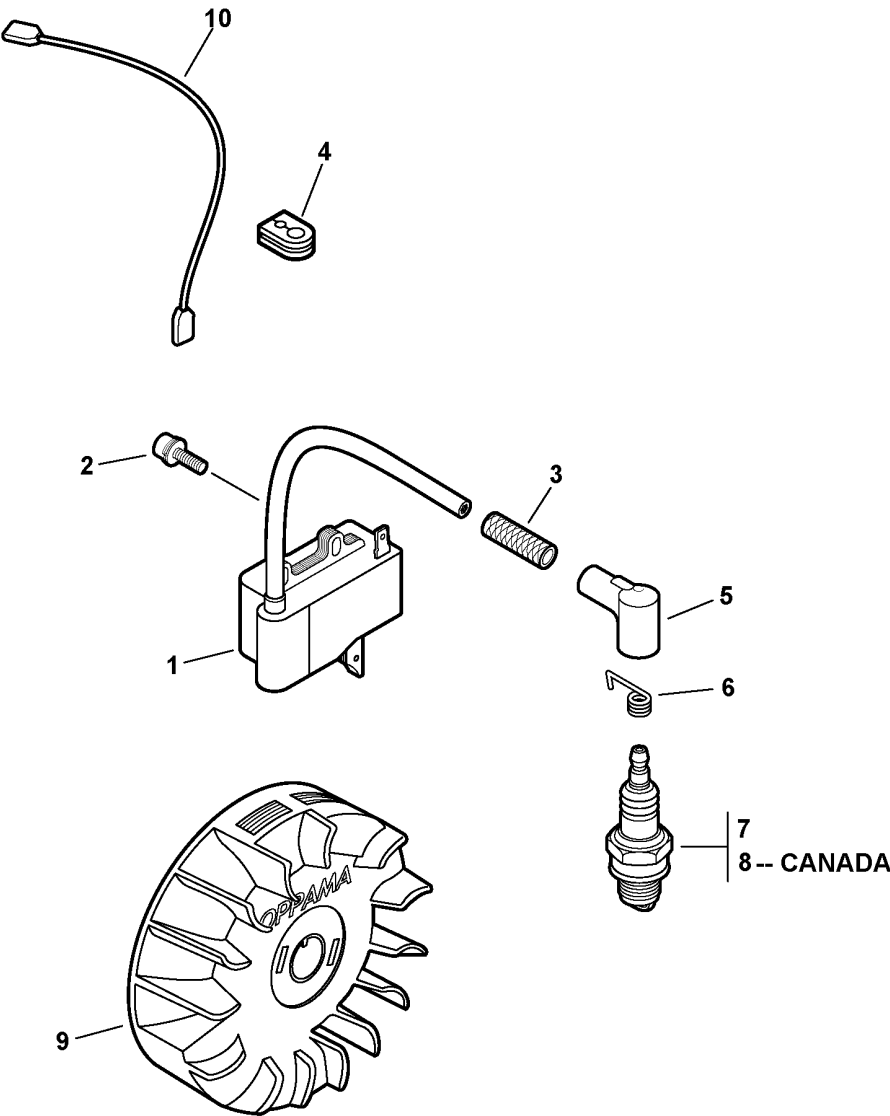
| ITEM | PART NUMBER | QTY | DESCRIPTION             | REMARKS                    |
|------|-------------|-----|-------------------------|----------------------------|
| 1    | A350000290  | 1   | TANK, FUEL              |                            |
| 2    | 90060300005 | 2   | WASHER 5                |                            |
| 3    | 90016205020 | 2   | SCREW 5X20              |                            |
| 4    | 13100455530 | 1   | CAP ASY                 | INCLUDES ITEMS 5-6         |
| 5    | 13105156030 | 1   | CONNECTOR, CAP          |                            |
| 6    | 13101655830 | 1   | GASKET, CAP             |                            |
| 7    | V137000030  | 1   | GROMMET                 |                            |
| 8    | 13120507320 | 1   | FILTER, FUEL            |                            |
| 9    | 13201309820 | 1   | CLIP                    |                            |
| 10   | V471001190  | 1   | PIPE, FUEL - 3X5X180mm  | REPOWER BULK OPTION: 90014 |
| 11   | V471001200  | 1   | PIPE, VENT - 3X5X70mm   | REPOWER BULK OPTION: 90014 |
| 12   | A356000030  | 1   | VENT ASY                |                            |
| 13   | 13201256030 | 1   | PIPE, RETURN - 3X6X80mm | REPOWER BULK OPTION: 90017 |



003 0005 000

**SRM-210U Brushcutter****Fan Case, Clutch**

| ITEM | PART NUMBER | QTY | DESCRIPTION          | REMARKS            |
|------|-------------|-----|----------------------|--------------------|
| 1    | 61090355230 | 1   | HOLDER KIT           | INCLUDES ITEMS 2-4 |
| 2    | 90014205025 | 2   | BOLT 5X25            |                    |
| 3    | 61092227432 | 1   | HOLDER               |                    |
| 4    | 61092355230 | 1   | HOLDER               |                    |
| 5    | 61091055230 | 1   | CUSHION              |                    |
| 6    | 10150352131 | 1   | FAN COVER ASY        |                    |
| 7    | 90016304016 | 4   | SCREW 4X16           |                    |
| 8    | V622000020  | 2   | DOWEL PIN            |                    |
| 9    | 90070100012 | 1   | CIRCLIP 12           |                    |
| 10   | 90080796001 | 2   | BEARING, BALL - 6001 |                    |
| 11   | 90070200028 | 1   | CIRCLIP 28           |                    |
| 12   | 17500548931 | 1   | DRUM, CLUTCH         |                    |
| 13   | 17500056830 | 1   | CLUTCH ASY           |                    |



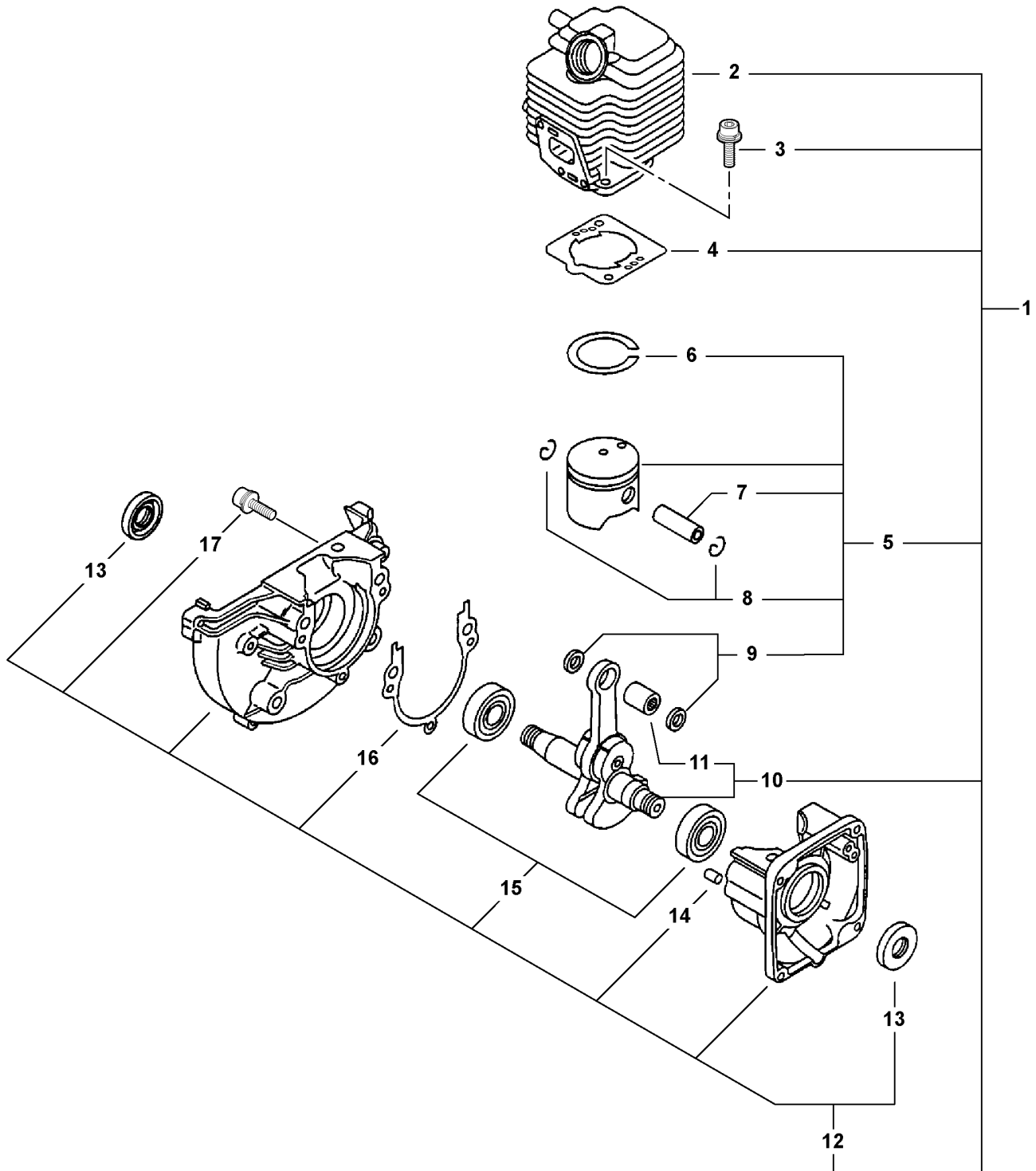
007 0043 00B

**SRM-210U Brushcutter**
**Ignition**

| ITEM | PART NUMBER | QTY | DESCRIPTION                        | REMARKS       |
|------|-------------|-----|------------------------------------|---------------|
| 1    | A411000140  | 1   | COIL, IGNITION                     |               |
| 2    | 90016204020 | 2   | SCREW 4X20                         |               |
| 3    | 15611054930 | 1   | TUBE, INSULATOR                    |               |
| 4    | 15611240630 | 1   | BUSHING                            |               |
| 5    | 15901201620 | 1   | CAP, SPARK PLUG                    |               |
| 6    | 15901103432 | 1   | TERMINAL, SPARK PLUG CAP           |               |
| 7    | 15901019830 | 1   | SPARK PLUG -- BPM-8Y <sup>1</sup>  |               |
| 8    | A425000000  | 1   | SPARK PLUG -- BPMR-8Y <sup>1</sup> | CANADA MODELS |
| 9    | A409000210  | 1   | FLYWHEEL                           |               |
| 10   | 16201052830 | 1   | LEAD, IGNITION                     |               |

**Footnotes**

<sup>1</sup>: Also Included In REPOWER TUNE-UP KIT



SB1072 0000 000

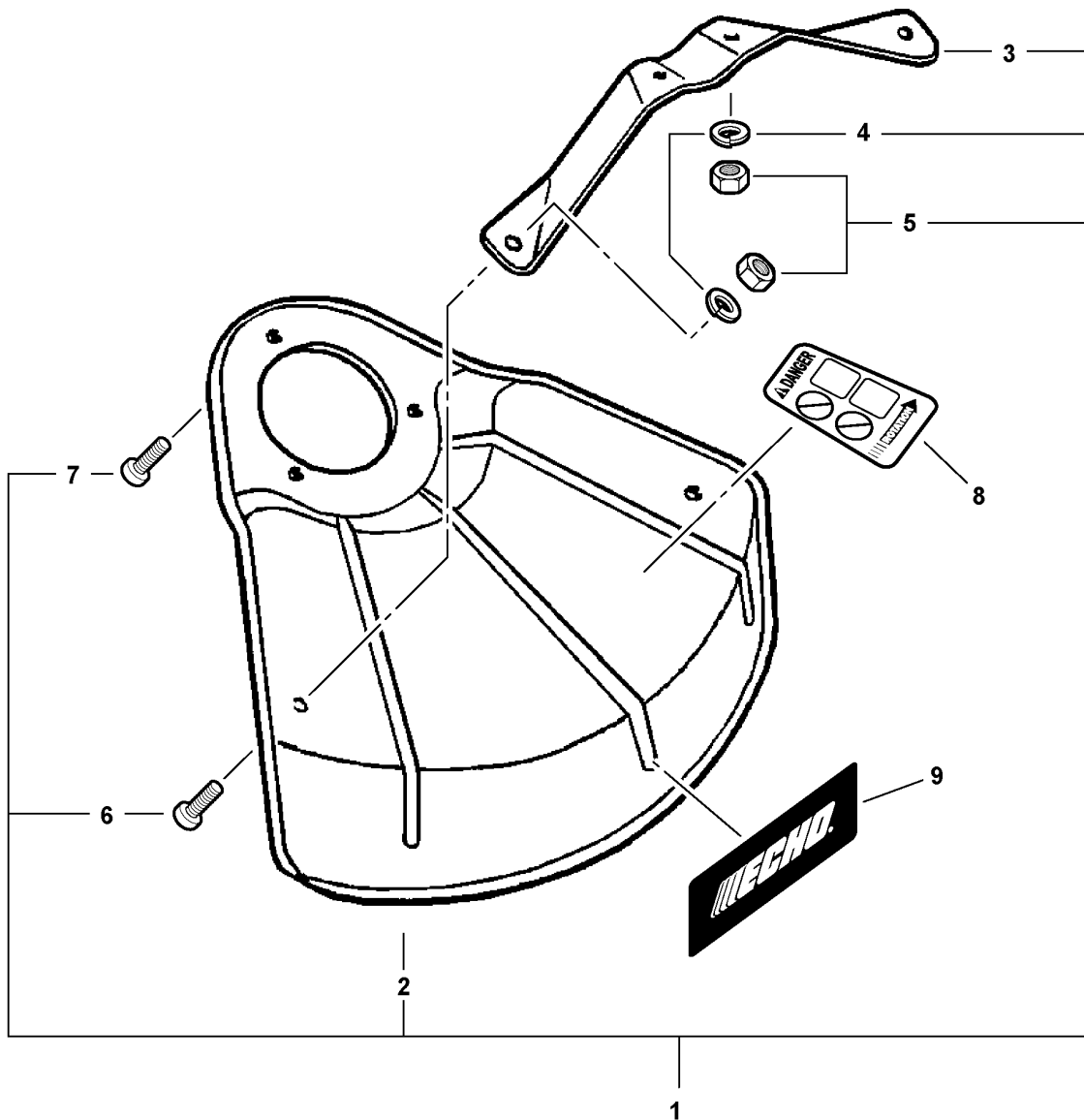
| ITEM | PART NUMBER | QTY | DESCRIPTION                    | REMARKS              |
|------|-------------|-----|--------------------------------|----------------------|
| 1    | SB1072      | 1   | SHORT BLOCK                    | INCLUDES ITEM 2-17   |
| 2    | A130000540  | 1   | CYLINDER                       |                      |
| 3    | 90016205022 | 2   | SCREW 5X22                     |                      |
| 4    | V100000160  | 1   | GASKET, CYLINDER <sup>1</sup>  |                      |
| 5    | P021007712  | 1   | PISTON KIT                     | INCLUDES ITEMS 6-9   |
| 6    | A101000090  | 1   | RING, PISTON                   |                      |
| 7    | 10001311520 | 1   | PIN, PISTON                    |                      |
| 8    | 10001504630 | 2   | CIRCLIP, PISTON PIN            |                      |
| 9    | 10001411520 | 2   | SPACER, PISTON PIN             |                      |
| 10   | A011000101  | 1   | CRANKSHAFT ASY                 | INCLUDES ITEM 11     |
| 11   | V553000010  | 1   | BEARING, NEEDLE                |                      |
| 12   | 10020452132 | 1   | CRANKCASE KIT                  | INCLUDES ITEMS 13-17 |
| 13   | 10021242031 | 2   | OIL SEAL                       |                      |
| 14   | V622000020  | 2   | DOWEL PIN                      |                      |
| 15   | 9403536201  | 2   | BEARING, BALL - 6201           |                      |
| 16   | 10024242030 | 1   | GASKET, CRANKCASE <sup>1</sup> |                      |
| 17   | 90016205028 | 3   | SCREW 5X28                     |                      |

---

**Footnotes**


---

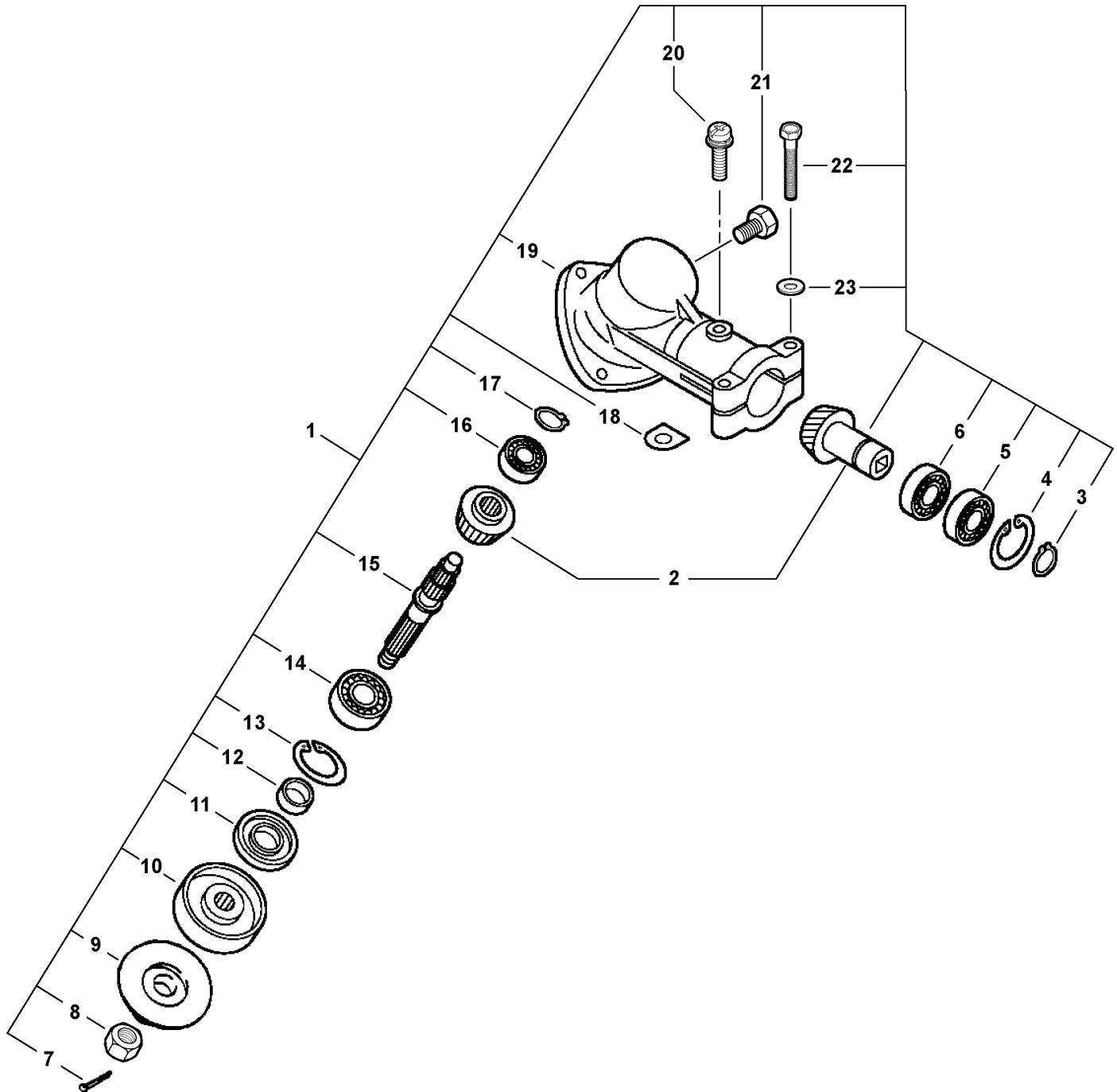
**1:** Also Included In GASKET KIT



033 0001 000

**SRM-210U Brushcutter****Metal Shield**

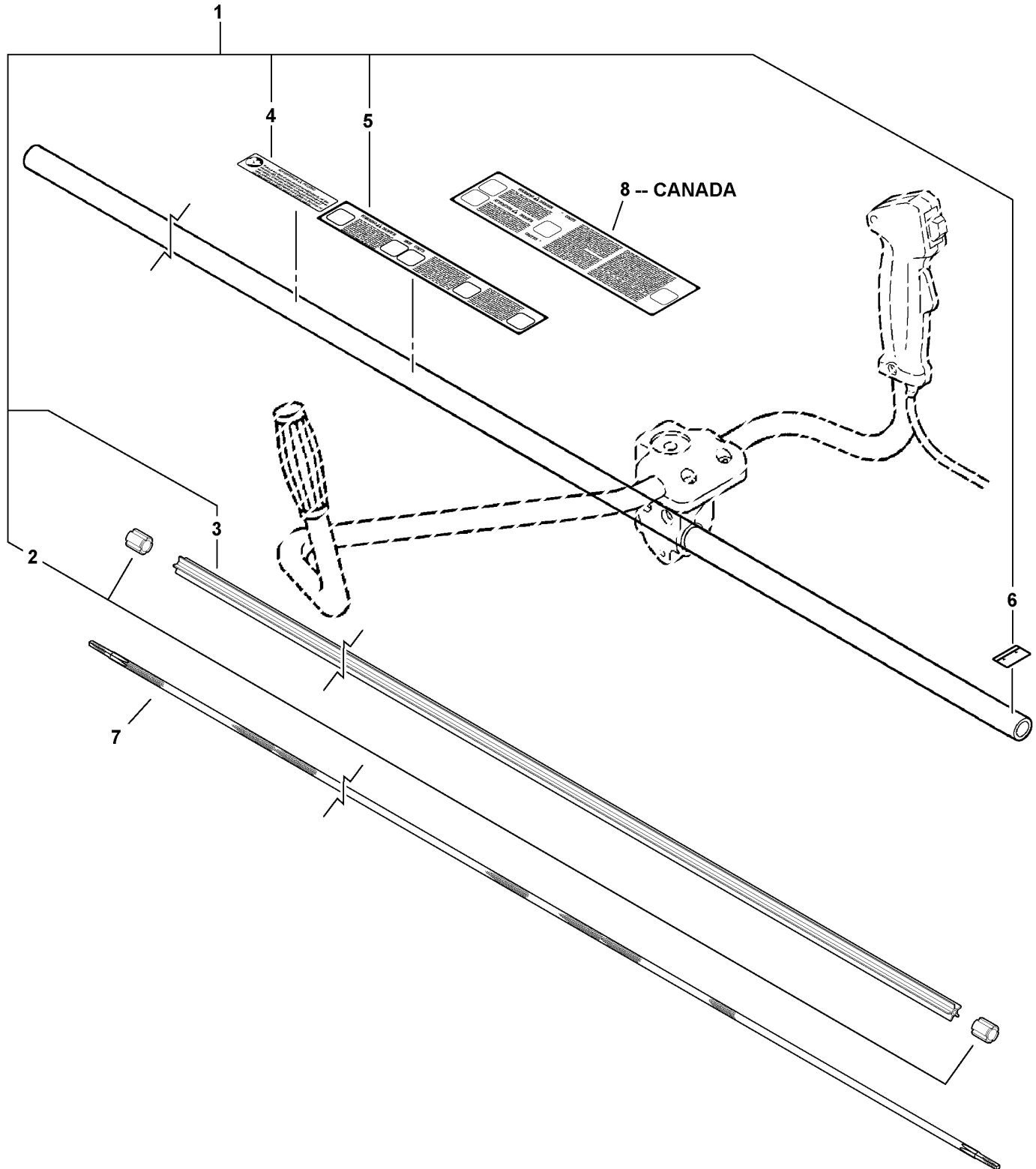
| ITEM | PART NUMBER | QTY | DESCRIPTION        | REMARKS            |
|------|-------------|-----|--------------------|--------------------|
| 1    | 69900023432 | 1   | SHIELD ASY - METAL | INCLUDES ITEMS 2-7 |
| 2    | C550000200  | 1   | SHIELD             |                    |
| 3    | 69901523431 | 1   | BRACKET, SHIELD    |                    |
| 4    | 90060500005 | 2   | LOCKWASHER         |                    |
| 5    | 90050000005 | 2   | NUT 5              |                    |
| 6    | 90022005008 | 2   | SCREW 5X8          |                    |
| 7    | 90024205010 | 3   | SCREW 5X10         |                    |
| 8    | 89016841031 | 1   | LABEL, CAUTION     |                    |
| 9    | X502000320  | 1   | LABEL, ECHO        |                    |



032 0009 00U

**SRM-210U Brushcutter**
**Gear Case**

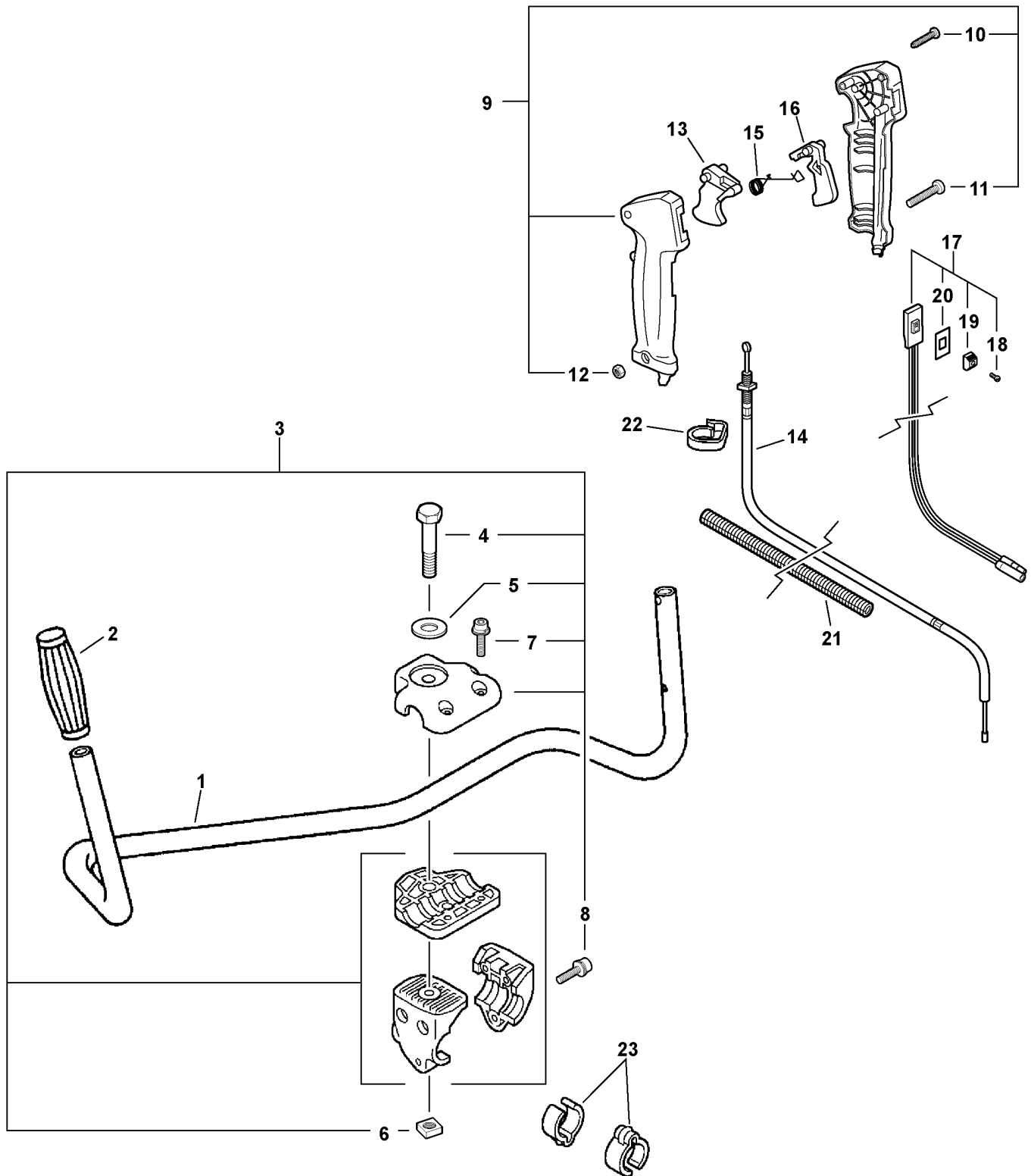
| ITEM | PART NUMBER | QTY | DESCRIPTION            | REMARKS                                  |
|------|-------------|-----|------------------------|------------------------------------------|
| 1    | 61040240932 | 1   | GEAR HOUSING ASY       | INCLUDES ITEMS 2-23                      |
| 2    | 61030044830 | 1   | BEVEL GEAR SET         |                                          |
| 3    | 90070600010 | 1   | CIRCLIP 10             |                                          |
| 4    | 90070200022 | 1   | CIRCLIP 22             |                                          |
| 5    | 90085806900 | 1   | BEARING, BALL - 6900   |                                          |
| 6    | 90085506900 | 1   | BEARING, BALL - 6900   |                                          |
| 7    | 90030020022 | 1   | SPLIT PIN 2X22         | BULK OPTION: 89850201130 -10 PER PACKAGE |
| 8    | 90051100010 | 1   | NUT 10 - LEFT HANDED   |                                          |
| 9    | 61031404131 | 1   | PLATE, ADAPTER - LOWER |                                          |
| 10   | C535000160  | 1   | PLATE, ADAPTER - UPPER |                                          |
| 11   | 61041307130 | 1   | OIL SEAL               |                                          |
| 12   | 61031507130 | 1   | SPACER                 |                                          |
| 13   | 90070200032 | 1   | CIRCLIP 32             |                                          |
| 14   | 9403536201  | 1   | BEARING, BALL - 6201   |                                          |
| 15   | 61036008931 | 1   | SHAFT, P.T.O.          |                                          |
| 16   | 90080000609 | 1   | BEARING, BALL - 609    |                                          |
| 17   | 90070600012 | 1   | CIRCLIP 12             |                                          |
| 18   | 61023904130 | 2   | WASHER, SHIM           |                                          |
| 19   | 61046027431 | 1   | CASE, GEAR             |                                          |
| 20   | 90024205010 | 1   | SCREW 5X10             |                                          |
| 21   | 61043450031 | 1   | BOLT 8X8               |                                          |
| 22   | 90010005035 | 2   | BOLT 5X35              |                                          |
| 23   | 90060000005 | 2   | WASHER                 |                                          |



031 0006 0DU

**SRM-210U Brushcutter****Main Pipe Assembly, Flexible Driveshaft**

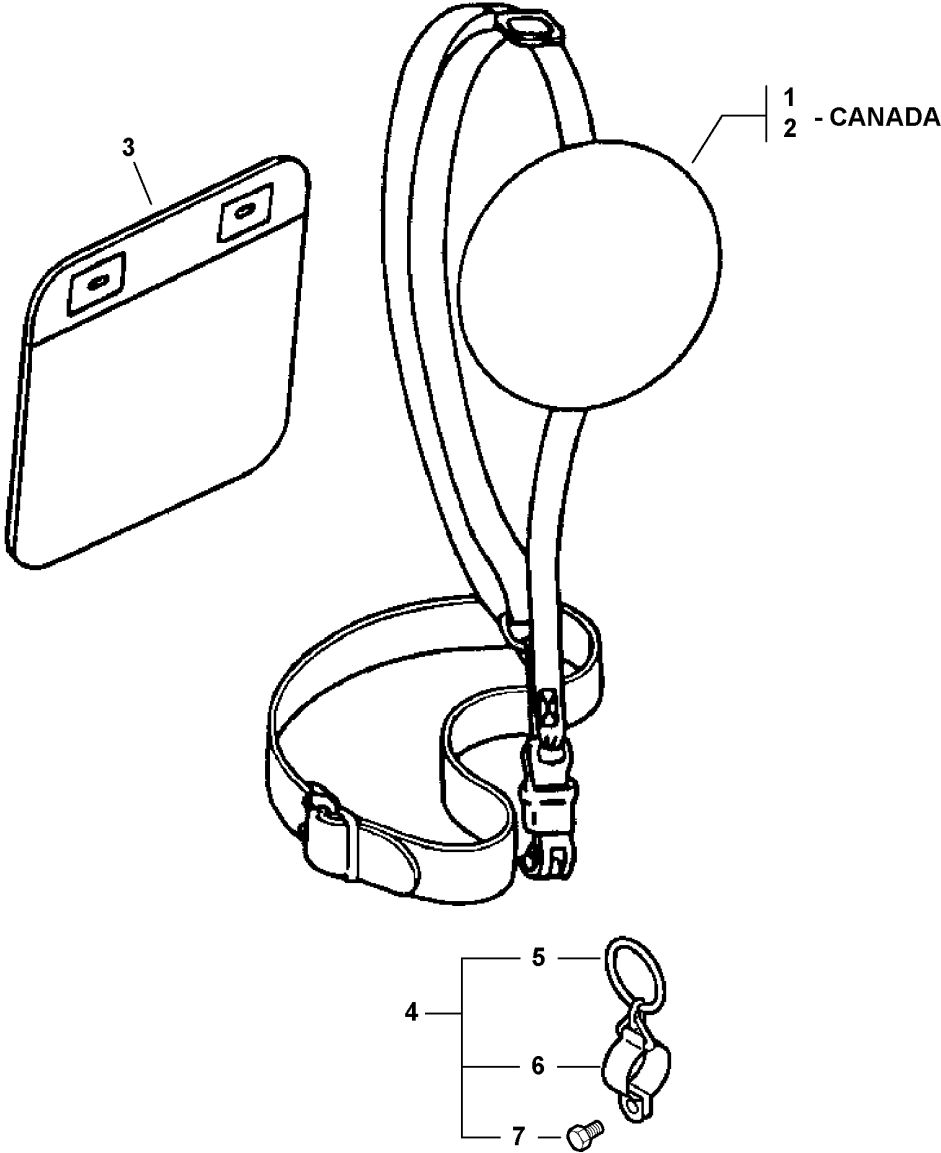
| ITEM | PART NUMBER | QTY | DESCRIPTION                | REMARKS            |
|------|-------------|-----|----------------------------|--------------------|
| 1    | 61060944730 | 1   | MAIN PIPE ASY              | INCLUDES ITEMS 2-6 |
| 2    | 61024644730 | 2   | STOPPER                    |                    |
| 3    | 61021744730 | 1   | LINER, FLEXIBLE            |                    |
| 4    | 89022809560 | 1   | LABEL - CAUTION -- SPANISH |                    |
| 5    | 89016054130 | 1   | LABEL, CAUTION             |                    |
| 6    | 89015204930 | 1   | LABEL - PIPE LOCATION      |                    |
| 7    | 61001344730 | 1   | DRIVESHAFT - FLEXIBLE      |                    |
| 8    | 89031749030 | 1   | LABEL, CAUTION             | CANADA MODELS      |



030 0036 00U

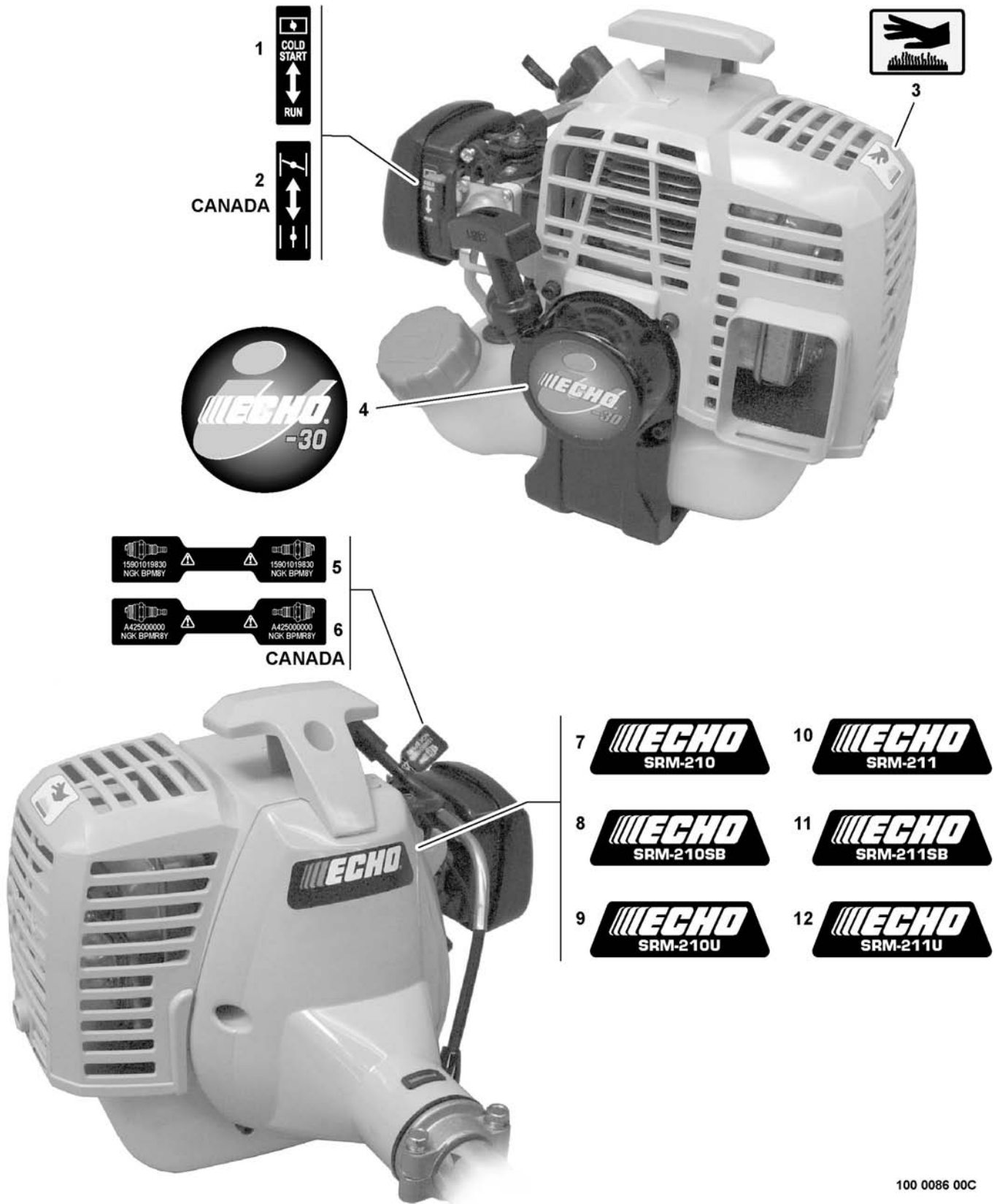
**SRM-210U Brushcutter**
**Handles, Throttle Cable**

| ITEM | PART NUMBER | QTY | DESCRIPTION           | REMARKS              |
|------|-------------|-----|-----------------------|----------------------|
| 1    | C400000000  | 1   | HANDLE, FRONT         |                      |
| 2    | 35131102330 | 1   | GRIP, HANDLE          |                      |
| 3    | 35130152130 | 1   | HANDLE BRACKET ASY    | INCLUDES ITEMS 4-8   |
| 4    | 35142152130 | 1   | BOLT                  |                      |
| 5    | 60501454230 | 1   | WASHER                |                      |
| 6    | 90056550008 | 1   | NUT                   |                      |
| 7    | 90016205020 | 2   | SCREW 5X20            |                      |
| 8    | 90016205030 | 3   | SCREW 5X30            |                      |
| 9    | 35110247530 | 1   | THROTTLE CONTROL ASY  | INCLUDES ITEMS 10-12 |
| 10   | 90024603025 | 4   | SCREW 3X25            |                      |
| 11   | 90022005030 | 1   | SCREW 5X30            |                      |
| 12   | 90050000005 | 1   | NUT 5                 |                      |
| 13   | 17801005960 | 1   | CONTROL, THROTTLE     |                      |
| 14   | V430000740  | 1   | CABLE, THROTTLE       |                      |
| 15   | 17801335631 | 1   | SPRING, THROTTLE LOCK |                      |
| 16   | 17801205960 | 1   | LOCKOUT, THROTTLE     |                      |
| 17   | A440000340  | 1   | SWITCH, IGNITION      | INCLUDES ITEMS 18-20 |
| 18   | 9154503010  | 1   | SCREW 3X10            |                      |
| 19   | 16341049231 | 1   | KNOB, SWITCH          |                      |
| 20   | 89015712330 | 1   | COVER, SWITCH         |                      |
| 21   | V475000000  | 1   | COVER - CORRUGATED    |                      |
| 22   | 15911209960 | 1   | CLIP                  |                      |
| 23   | 22492452130 | 2   | CLIP                  |                      |



700 0002 000

| ITEM | PART NUMBER | QTY | DESCRIPTION       | REMARKS            |
|------|-------------|-----|-------------------|--------------------|
| 1    | C062000070  | 1   | HARNESS, SHOULDER |                    |
| 2    | C062000060  | 1   | HARNESS, SHOULDER | CANADA MODELS      |
| 3    | C652000000  | 1   | CUSHION           |                    |
| 4    | C646000060  | 1   | HARNESS RING ASY  | INCLUDES ITEMS 5-7 |
| 4    | 30101505330 | 1   | RING              |                    |
| 6    | 30120521330 | 1   | CLAMP             |                    |
| 7    | 90010005012 | 1   | BOLT 5X12         |                    |



**SRM-210U Brushcutter**

**Labels**

| ITEM | PART NUMBER | QTY | DESCRIPTION                   | REMARKS       |
|------|-------------|-----|-------------------------------|---------------|
| 1    | 89012152730 | 1   | LABEL - CHOKE                 |               |
| 2    | 89033252730 | 1   | LABEL - CHOKE                 | CANADA MODELS |
| 3    | 89016006361 | 1   | LABEL - CAUTION -- HOT        |               |
| 4    | X502000150  | 1   | LABEL - ECHO                  |               |
| 5    | X532000671  | 1   | LABEL - SPARK PLUG -- BPM-8Y  |               |
| 6    | X532000720  | 1   | LABEL - SPARK PLUG -- BPMR-8Y | CANADA MODELS |
| 7    | X543000170  | 1   | LABEL - MODEL -- SRM-210      |               |
| 8    | X543000180  | 1   | LABEL - MODEL -- SRM-210SB    |               |
| 9    | X543000190  | 1   | LABEL - MODEL -- SRM-210U     |               |
| 10   | X503001290  | 1   | LABEL - MODEL -- SRM-211      |               |
| 11   | X503001580  | 1   | LABEL - MODEL -- SRM-211SB    |               |
| 12   | X503001690  | 1   | LABEL - MODEL -- SRM-211U     |               |

| Use Gasket Kit | Contains: | Service Number | Description       |
|----------------|-----------|----------------|-------------------|
| P021008260     |           | 10024242030    | GASKET, CRANKCASE |
|                |           | 13001013410    | GASKET, INTAKE    |
|                |           | 13001042032    | GASKET, INTAKE    |
|                |           | 14586642031    | GASKET, EXHAUST   |
|                |           | V100000160     | GASKET, CYLINDER  |
|                |           | V104000360     | GASKET, EXHAUST   |
|                |           | V104000500     | SHIELD, EXHAUST   |

300 0009 000

| ITEM | PART NUMBER | QTY | DESCRIPTION | REMARKS |
|------|-------------|-----|-------------|---------|
| 1    | P021008260  | 1   | GASKET KIT  |         |

| RePower Tune-Up Kit | Contains: | Service Number | Description       |
|---------------------|-----------|----------------|-------------------|
| 90074               |           | 13031054130    | AIR FILTER        |
|                     |           | 13120507320    | FUEL FILTER       |
|                     |           | 15901019830    | SPARK PLUG BPM-8Y |

---

| ITEM | PART NUMBER | QTY | DESCRIPTION | REMARKS |
|------|-------------|-----|-------------|---------|
| 1    | 90074       | 1   | TUNE-UP KIT |         |

---

**SOCKET WRENCH W/SCREWDRIVER (Also Remove Spark Plugs)**

1 - 89541010630 -- 17X19mm

2 - X602000020 -- 17X19mm

3 - 89541039131 -- 10X19mm

4 - 89541006960 -- 13X19mm

**SOCKET WRENCH**

5 - X602000031 -- 17X14.5mm

**LOCKING BAR**

6 - 89751801131 -- 5X120mm

**OPEN END WRENCH**

7 - 89511200330 -- 8X10mm

8 - 89512220960 -- 17X19mm

9 - 89501505260 -- 10mm

**HEX BAR**

10 - 89541220960 -- 10mm

**L-WRENCH**

11 - 89561203430 -- 3mm HEX KEY

12 - 89561000130 -- 4mm HEX KEY

13 - 89561100330 -- 5mm HEX KEY

14 - X605000050 -- 3mm TORX

**SCREWDRIVER**

15 - 89581100130 -- 125mm SLOTTED

16 - 89581203930 -- 50mm PHILLIPS

200 0002 000

**SRM-210U Brushcutter**

**Tools**

| ITEM | PART NUMBER | QTY | DESCRIPTION               | REMARKS       |
|------|-------------|-----|---------------------------|---------------|
| 1    | 89541010630 | 1   | SOCKET WRENCH/SCREWDRIVER | 17X19mm       |
| 2    | X602000020  | 1   | SOCKET WRENCH/SCREWDRIVER | 17X19mm       |
| 3    | 89541039131 | 1   | SOCKET WRENCH/SCREWDRIVER | 10X19mm       |
| 4    | 89541006960 | 1   | SOCKET WRENCH/SCREWDRIVER | 13X19mm       |
| 5    | X602000031  | 1   | SOCKET WRENCH             | 17X14.5mm     |
| 6    | 89751801131 | 1   | LOCKING BAR               | 5X120mm       |
| 7    | 89511200330 | 1   | OPEN END WRENCH           | 8X10mm        |
| 8    | 89512220960 | 1   | OPEN END WRENCH           | 17X19mm       |
| 9    | 89501505260 | 1   | OPEN END WRENCH           | 10mm          |
| 10   | 89541220960 | 1   | HEX BAR                   | 10mm          |
| 11   | 89561203430 | 1   | HEX KEY                   | 3mm           |
| 12   | 89561000130 | 1   | HEX KEY                   | 4mm           |
| 13   | 89561100330 | 1   | HEX KEY                   | 5mm           |
| 14   | X605000050  | 1   | TORX KEY                  | 3mm           |
| 15   | 89581100130 | 1   | SCREWDRIVER               | SLOTTED HEAD  |
| 16   | 89581203930 | 1   | SCREWDRIVER               | PHILLIPS HEAD |



# Part Number Index

Click The Page Number After Any Part Number To View The Diagram Containing That Part.

| Part Number | Page | Part Number | Page      | Part Number | Page   |
|-------------|------|-------------|-----------|-------------|--------|
| -----       | 7, 9 | 69901523431 | 23        | A356000030  | 15     |
| 10001311520 | 21   | 89012152730 | 33        | A409000210  | 19     |
| 10001411520 | 21   | 89015204930 | 27        | A411000140  | 19     |
| 10001504630 | 21   | 89015712330 | 29        | A425000000  | 19     |
| 10020452132 | 21   | 89016006361 | 33        | A440000340  | 29     |
| 10021242031 | 21   | 89016054130 | 27        | C062000060  | 31     |
| 10024242030 | 21   | 89016841031 | 23        | C062000070  | 31     |
| 10150352131 | 17   | 89022809560 | 27        | C400000000  | 29     |
| 12531061830 | 9    | 89031749030 | 27        | C535000160  | 25     |
| 12533942030 | 9    | 89033252730 | 33        | C550000200  | 23     |
| 12534252130 | 9    | 89501505260 | 39        | C646000060  | 31     |
| 12534413931 | 9    | 89511200330 | 39        | C652000000  | 31     |
| 12534452130 | 9    | 89512220960 | 39        | P005000100  | 9      |
| 12538108660 | 9    | 89541006960 | 39        | P005000190  | 9      |
| 12901152730 | 7    | 89541010630 | 39        | P005000250  | 9      |
| 13001013410 | 7    | 89541039131 | 39        | P005000270  | 9      |
| 13001042032 | 7    | 89541220960 | 39        | P005000280  | 9      |
| 13001744330 | 7    | 89561000130 | 39        | P005000930  | 9      |
| 13031054130 | 7    | 89561100330 | 39        | P005001000  | 9      |
| 13031305863 | 7    | 89561203430 | 39        | P005001240  | 9      |
| 13031306563 | 7    | 89581100130 | 39        | P005001260  | 9      |
| 13100455530 | 15   | 89581203930 | 39        | P005001270  | 9      |
| 13101655830 | 15   | 89751801131 | 39        | P005001320  | 9      |
| 13105156030 | 15   | 90010005012 | 31        | P005001330  | 9      |
| 13120507320 | 15   | 90010005035 | 25        | P005001660  | 9      |
| 13201256030 | 15   | 90010505055 | 11        | P005001670  | 9      |
| 13201309820 | 15   | 90014205025 | 17        | P021000991  | 7      |
| 14586240630 | 11   | 90016204020 | 19        | P021004480  | 7      |
| 15611054930 | 19   | 90016205020 | 15, 29    | P021007712  | 21     |
| 15611240630 | 19   | 90016205022 | 21        | P021008260  | 35     |
| 15901019830 | 19   | 90016205028 | 21        | P022002100  | 13     |
| 15901103432 | 19   | 90016205030 | 29        | P022006510  | 13     |
| 15901201620 | 19   | 90016304016 | 5, 13, 17 | P022006830  | 13     |
| 15911209960 | 29   | 90022005008 | 23        | P022006850  | 13     |
| 16201052830 | 19   | 90022005030 | 29        | P022008260  | 13     |
| 16341049231 | 29   | 90022005065 | 7         | P022008270  | 13     |
| 17500056830 | 17   | 90023805016 | 5         | P022008280  | 13     |
| 17500548931 | 17   | 90023805020 | 7         | SB1072      | 21     |
| 17722042030 | 13   | 90024205010 | 23, 25    | V100000160  | 21     |
| 17722742030 | 13   | 90024603025 | 29        | V104000360  | 11     |
| 17722827030 | 13   | 90030020022 | 25        | V104000500  | 11     |
| 17723661830 | 13   | 90050000005 | 7, 23, 29 | V137000030  | 15     |
| 17724611120 | 13   | 90051100010 | 25        | V150000371  | 11     |
| 17801005960 | 29   | 90056550008 | 29        | V347000000  | 11     |
| 17801205960 | 29   | 90060000005 | 25        | V430000740  | 29     |
| 17801335631 | 29   | 90060300005 | 15        | V471001190  | 15     |
| 21041752730 | 7    | 90060500005 | 23        | V471001200  | 15     |
| 22492452130 | 29   | 90070100012 | 17        | V475000000  | 29     |
| 30101505330 | 31   | 90070200022 | 25        | V553000010  | 21     |
| 30120521330 | 31   | 90070200028 | 17        | V622000020  | 17, 21 |
| 35110247530 | 29   | 90070200032 | 25        | X502000150  | 33     |
| 35130152130 | 29   | 90070600010 | 25        | X502000320  | 23     |
| 35131102330 | 29   | 90070600012 | 25        | X503001290  | 33     |
| 35142152130 | 29   | 90074       | 37        | X503001580  | 33     |
| 60501454230 | 29   | 90080000609 | 25        | X503001690  | 33     |
| 61001344730 | 27   | 90080796001 | 17        | X532000671  | 33     |
| 61021744730 | 27   | 90085506900 | 25        | X532000720  | 33     |
| 61023904130 | 25   | 90085806900 | 25        | X543000170  | 33     |
| 61024644730 | 27   | 9110704008  | 5         | X543000180  | 33     |
| 61030044830 | 25   | 9136704010  | 11        | X543000190  | 33     |
| 61031404131 | 25   | 9154503010  | 29        | X602000020  | 39     |
| 61031507130 | 25   | 9403536201  | 21, 25    | X602000031  | 39     |
| 61036008931 | 25   | A011000101  | 21        | X605000050  | 39     |
| 61040240932 | 25   | A021000740  | 9         |             |        |
| 61041307130 | 25   | A051000680  | 13        |             |        |
| 61043450031 | 25   | A052000180  | 13        |             |        |
| 61046027431 | 25   | A101000090  | 21        |             |        |
| 61060944730 | 27   | A130000540  | 21        |             |        |
| 61090355230 | 17   | A160000570  | 5         |             |        |
| 61091055230 | 17   | A162000050  | 5         |             |        |
| 61092227432 | 17   | A300000141  | 11        |             |        |
| 61092355230 | 17   | A313000600  | 11        |             |        |
| 69900023432 | 23   | A350000290  | 15        |             |        |



# Part Description Index

Click The Page Number After Any Part Description To View The Diagram Containing That Part.

## B

BEARING, BALL - 6001.....17  
BEARING, BALL - 609.....25  
BEARING, BALL - 6201.....21, 25  
BEARING, BALL - 6900.....25  
BEARING, NEEDLE.....21  
BEVEL GEAR SET.....25  
BODY, CARBURETOR.....9  
BOLT.....29  
BOLT 5X12.....31  
BOLT 5X25.....17  
BOLT 5X35.....25  
BOLT 8X8.....25  
BRACKET, SHIELD.....23  
BULB, PURGE.....9  
BUSHING.....19

## C

CABLE, THROTTLE.....29  
CAP ASY.....15  
CAP, SPARK PLUG.....19  
CARBURETOR.....7  
CARBURETOR -- RB-K75.....9  
CASE, AIR CLEANER - BLACK.....7  
CASE, AIR CLEANER - GRAY.....7  
CASE, GEAR.....25  
CIRCLIP 10.....25  
CIRCLIP 12.....17, 25  
CIRCLIP 22.....25  
CIRCLIP 28.....17  
CIRCLIP 32.....25  
CIRCLIP, PISTON PIN.....21  
CLAMP.....31  
CLIP.....15, 29  
CLIP, STARTER ROPE.....13  
CLUTCH ASY.....17  
COIL, IGNITION.....19  
CONICAL WASHER.....11  
CONNECTOR, CAP.....15  
CONTROL, THROTTLE.....29  
COVER - CORRUGATED.....29  
COVER, DIAPHRAGM.....9  
COVER, ENGINE.....5  
COVER, SWITCH.....29  
CRANKCASE KIT.....21  
CRANKSHAFT ASY.....21  
CUSHION.....17, 31  
CYLINDER.....21

## D

DIAPHRAGM, METERING.....9  
DIAPHRAGM, PUMP.....9  
DIAPHRAGM/GASKET KIT.....9  
DOWEL PIN.....17, 21  
DRIVESHAFT - FLEXIBLE.....27  
DRUM.....13  
DRUM, CLUTCH.....17

## E

E-RING.....9, 13

## F

FAN COVER ASY.....17

FILTER, AIR.....7  
FILTER, FUEL.....15  
FLYWHEEL.....19

## G

GASKET KIT.....35  
GASKET, CAP.....15  
GASKET, CRANKCASE.....21  
GASKET, CYLINDER.....21  
GASKET, EXHAUST.....11  
GASKET, INTAKE.....7  
GASKET, METERING.....9  
GASKET, PUMP.....9  
GEAR HOUSING ASY.....25  
GRIP, HANDLE.....29  
GRIP, STARTER.....13  
GROMMET.....15  
GUARD, TOP.....5  
GUIDE, EXHAUST.....11  
GUIDE, ROPE.....13

## H

HANDLE BRACKET ASY.....29  
HANDLE, FRONT.....29  
HARNES RING ASY.....31  
HARNES, SHOULDER.....31  
HEX BAR.....39  
HEX KEY.....39  
HOLDER.....17  
HOLDER KIT.....17

## I

INSULATOR, INTAKE.....7

## K

KNOB, SWITCH.....29

## L

LABEL - CAUTION -- HOT.....33  
LABEL - CAUTION -- SPANISH.....27  
LABEL - CHOKE.....33  
LABEL - ECHO.....33  
LABEL - MODEL -- SRM-210.....33  
LABEL - MODEL -- SRM-210SB.....33  
LABEL - MODEL -- SRM-210U.....33  
LABEL - MODEL -- SRM-211.....33  
LABEL - MODEL -- SRM-211SB.....33  
LABEL - MODEL -- SRM-211U.....33  
LABEL - PIPE LOCATION.....27  
LABEL - SPARK PLUG -- BPM-8Y.....33  
LABEL - SPARK PLUG -- BPMR-8Y.....33  
LABEL, CAUTION.....23, 27  
LABEL, ECHO.....23  
LEAD, IGNITION.....19  
LEVER, METERING.....9  
LID, AIR CLEANER - BLACK.....7  
LID, AIR CLEANER - GRAY.....7  
LINER, FLEXIBLE.....27  
LOCKING BAR.....39  
LOCKOUT, THROTTLE.....29  
LOCKWASHER.....23

## M

MAIN PIPE ASY.....27  
MUFFLER.....11

## N

NEEDLE - HIGH SPEED.....9  
NUT.....29  
NUT 10 - LEFT HANDED.....25  
NUT 5.....7, 23, 29

## O

OIL SEAL.....21, 25  
OPEN END WRENCH.....39  
O-RING.....9

## P

PAWL, STARTER.....13  
PIN, METERING LEVER.....9  
PIN, PISTON.....21  
PIPE, FUEL - 3X5X180mm.....15  
PIPE, RETURN - 3X6X80mm.....15  
PIPE, VENT - 3X5X70mm.....15  
PISTON KIT.....21  
PLATE, ADAPTER - LOWER.....25  
PLATE, ADAPTER - UPPER.....25  
PLATE, CAM.....13  
PLATE, EYE.....11  
PLATE, PREVENT.....7  
PLUG.....9  
PURGE BASE ASY.....9

## R

REPAIR KIT.....9  
RETAINER, PURGE BULB.....9  
RING.....31  
RING, PISTON.....21  
ROLLER, GUIDE.....9  
ROPE, STARTER - 3X700mm.....13  
ROTOR COVER ASY.....9

## S

SCREEN, MUFFLER.....11  
SCREW.....5, 13  
SCREW 3X10.....29  
SCREW 3X25.....29  
SCREW 4X10.....11  
SCREW 4X16.....5, 13, 17  
SCREW 4X20.....19  
SCREW 5X10.....23, 25  
SCREW 5X16.....5  
SCREW 5X20.....7, 15, 29  
SCREW 5X22.....21  
SCREW 5X28.....21  
SCREW 5X30.....29  
SCREW 5X55.....11  
SCREW 5X65.....7  
SCREW 5X8.....23  
SCREW, CABLE ADJUST.....9  
SCREW, DIAPHRAGM COVER.....9  
SCREW, METERING LEVER PIN.....9  
SCREW, PURGE BASE ASY.....9  
SCREW, PURGE BULB RETAINER.....9



## Part Description Index (continued)

---

SCREW, ROTOR COVER.....9  
SCREW, ROTOR COVER ASY.....9  
SCREW, THROTTLE ADJUST.....9  
SCREWDRIVER.....39  
SHAFT, P.T.O.....25  
SHIELD.....23  
SHIELD ASY - METAL.....23  
SHIELD, EXHAUST.....11  
SHIELD, INTAKE.....7  
SHORT BLOCK.....21  
SOCKET WRENCH.....39  
SOCKET WRENCH/SCREWDRIVER.....39  
SPACER.....25  
SPACER, PISTON PIN.....21  
SPARK PLUG -- BPM-8Y.....19  
SPARK PLUG -- BPMR-8Y.....19  
SPLIT PIN 2X22.....25  
SPRING, DAMPER.....13  
SPRING, METERING LEVER.....9  
SPRING, PAWL RETURN.....13  
SPRING, REWIND.....13  
SPRING, THROTTLE LOCK.....29  
STARTER ASY.....13  
STARTER PAWL ASY.....13  
STOPPER.....27  
STRAINER.....9  
SWITCH, IGNITION.....29  
SWIVEL.....9

### T

TANK, FUEL.....15  
TERMINAL, SPARK PLUG CAP.....19  
THROTTLE CONTROL ASY.....29  
TORX KEY.....39  
TUBE, INSULATOR.....19  
TUNE-UP KIT.....37

### V

VALVE, INLET NEEDLE.....9  
VENT ASY.....15

### W

WASHER.....25, 29  
WASHER 5.....15  
WASHER, SHIM.....25  
WING BOLT.....7

## ***NOTES***



**ECHO, INCORPORATED**

400 Oakwood Road  
Lake Zurich, IL 60047 USA

[WWW.ECHO-USA.COM](http://WWW.ECHO-USA.COM)

---