



# Installation Instructions

DGK70F\FU  
CAM-LOKS



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## Kit Contents:

- **(1) Three Phase CAM-LOK Assembly**

## Tools & Materials Required:

- **#2 Phillips Screwdriver**
- **10 mm socket - 3/8 drive**
- **13 mm ratchet wrench or equivalent**
- **Impact Driver with 3/8 adapter**
- **3/4" open-end wrench**

## INSTALLATION INSTRUCTIONS

- Step 1: Verify Kit Contents.
- Step 2: Read through installation instructions before attempting.
- Step 3: Release the Right Enclosure rear door latch, then open both right enclosure doors. (Figure 1)



Figure 1

- Step 4: Remove nut and washer securing NEGATIVE battery cable to NEGATIVE terminal using a 13mm wrench. (Figure 2)



Figure 2

- Step 5: Position the negative battery cable out of the way, then reinstall washer and nut to battery terminal. (Figure 3)



Figure 3

- **Step 6: Release door latch on Left Enclosure Side Door then open door. (Figure 4)**



Figure 4

- **Step 7: Using a 10 mm socket and impact driver, remove two (2) bolts securing the Left Enclosure Side Door to the Enclosure Frame. (Figure 5) Retain bolts for reinstallation.**



Figure 5

- **Step 8: Using a 10 mm socket and impact driver, remove six (6) bolts securing the Blank Panel from the Left Enclosure Side Door. (Figure 6) Retain bolts for reinstallation with CAM-LOK.**
- **Step 9: Discard Blank Panel.**

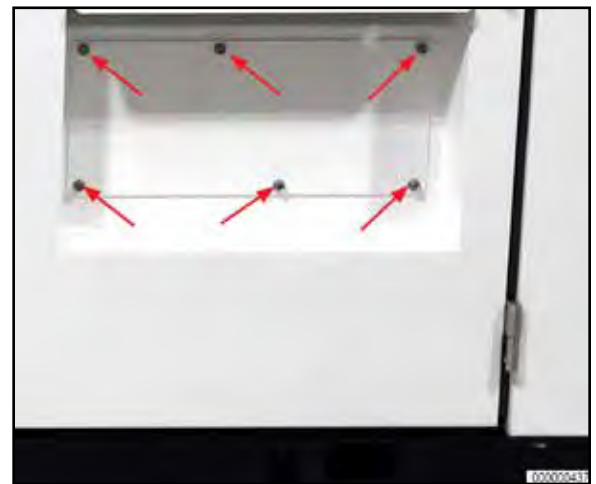


Figure 6

- **Step 10:** Using a 10 mm socket and impact driver, remove eight (8) bolts securing the Left Enclosure Side Door Rear Cover. (Figure 7) Retain bolts for reinstallation.



Figure 7

**Note:** Inside side door panel is where all Power Output Terminal wiring exists. (Figure 8)



Figure 8

- **Step 11: Install CAM-LOK into Left Enclosure Side Door opening, routing cables in and up as shown. (Figure 9)**



Figure 9

- **Step 12: Secure CAM-LOK to Left Enclosure Side Door using a 10mm socket and driver and the six (6) previously removed bolts from step 8. (Figure 10)**



Figure 10



- **Step 13:** Using a 3/4" deepwell socket and 1/2" drive ratchet wrench, loosen, then remove the nut, lockwasher and brass washer from each of the terminal posts. (Figure 11)



Figure 12

Figure 11

- **Step 14:** Route each of the A, B and C phase cables up and attach each to their respective terminal posts. Secure each using the previously removed brass washer, lock washer and brass nut. Using the 3/4" deepwell socket and 1/2" drive ratchet wrench tighten the nuts till snug. Repeat the process for both the Ground and Neutral cables. (Figure 12)



Figure 12

- **Step 15: Reinstall Left Enclosure Side Door Rear Cover, securing in place using a 10 mm socket and impact driver, and eight (8) bolts previously removed bolts. (Figure 13)**



Figure 13

- **Step 16: Close the Left Enclosure Side Door and secure it to the Enclosure Frame using a 10 mm socket, impact driver and the two (2) previously removed bolts. (Figure 12)**



Figure 14

- **Step 17: Close the Left Enclosure Left Door till the Latch engages.**
- **Step 18: Return to the Right Enclosure side - Remove bolt and lockwasher from NEGATIVE battery terminal, reposition and reattach NEGATIVE battery cable to NEGATIVE battery terminal, using a 13mm wrench or equivalent, secure the battery cable using the previously removed lockwasher and bolt. DO NOT OVERTIGHTEN bolt - Snug only. (Figure 15)**
- **Step 19: Close Right Enclosure Doors making sure latch is fully engaged.**



Figure 15

**Installation of the CAM-LOKS is now complete.**