



OPERATOR'S MANUAL

ECHO CHAIN SAW CS-400EVL CS-400EVLP

CAUTION

Read Rules for safe Operation
and Instructions Carefully



RULES FOR SAFE OPERATION

1. Never operate a chain saw when you are fatigued.
2. Use safety footwear, snug-fitting clothing, protective gloves and eye, hearing and head protection devices.
3. Always use caution when handling fuel. Move the chain saw at least ten (10) feet, or three (3) meters from the fueling point before starting the engine.
4. Do not allow other persons to be near the chain saw when starting or cutting. Keep bystanders and animals out of the work area.
5. Do not start cutting until you have a clear work area, secure footing, and a planned retreat path from the falling tree.
6. Always hold the chain saw firmly with both hands when the engine is running. Use a firm grip with thumb and fingers encircling the chain saw handles.
7. Keep all parts of your body away from the saw chain when the engine is running.
8. Before you start the engine, make sure the saw chain is not contacting anything.
9. Always carry the chain saw with the engine stopped, the guide bar and saw chain to the rear, and the muffler away from your body.
10. Never operate a chain saw that is damaged, improperly adjusted, or is not completely and securely assembled. Be sure that the saw chain stops moving when the throttle control trigger is released.
11. Always shut off the engine before setting it down.
12. Use extreme caution when cutting small size brush and saplings because slender material may catch the saw chain and be whipped toward you or pull you off balance.
13. When cutting a limb that is under tension, be alert for spring back so that you will not be struck when the tension in the wood fibers is released.
14. Keep the handles dry, clean and free of oil or fuel mixture.
15. Spark arrester mufflers approved to SAE Standard J335b are available for all ECHO chain saws to reduce the possibility of forest fires. Do not operate the chain saw with a loose or defective muffler. Do not remove the spark arrester screen.
16. Operate the chain saw only in well ventilated areas.
17. Do not operate a chain saw in a tree unless specially trained to do so.
18. All chain saw service, other than the items listed in the Operator's Manual should be performed by competent chain saw service personnel. (For example, if improper tools are used to remove the flywheel, or if an improper tool is used to hold the flywheel in order to remove the clutch, structural damage to the flywheel could occur which could subsequently cause the flywheel to burst.)
19. Guard against kickback. Kickback is the upward motion of the guide bar which occurs when the saw chain at the nose of the guide bar contacts an object. Kickback can lead to dangerous loss of control of the chain saw.
TO AVOID KICKBACK:
 - Hold the chain saw firmly with both hands. Don't overreach.
 - Don't let the nose of the guide bar contact a log, branch, ground or any other obstruction.
 - Cut at high engine speeds.
 - Don't cut above shoulder height.
 - Follow manufacturer's sharpening and maintenance instructions for the saw chain.
 - Use devices such as low kickback chain, which may help to reduce the hazards associated with kickback.
20. When transporting your chain saw, use appropriate guide bar scabbard.

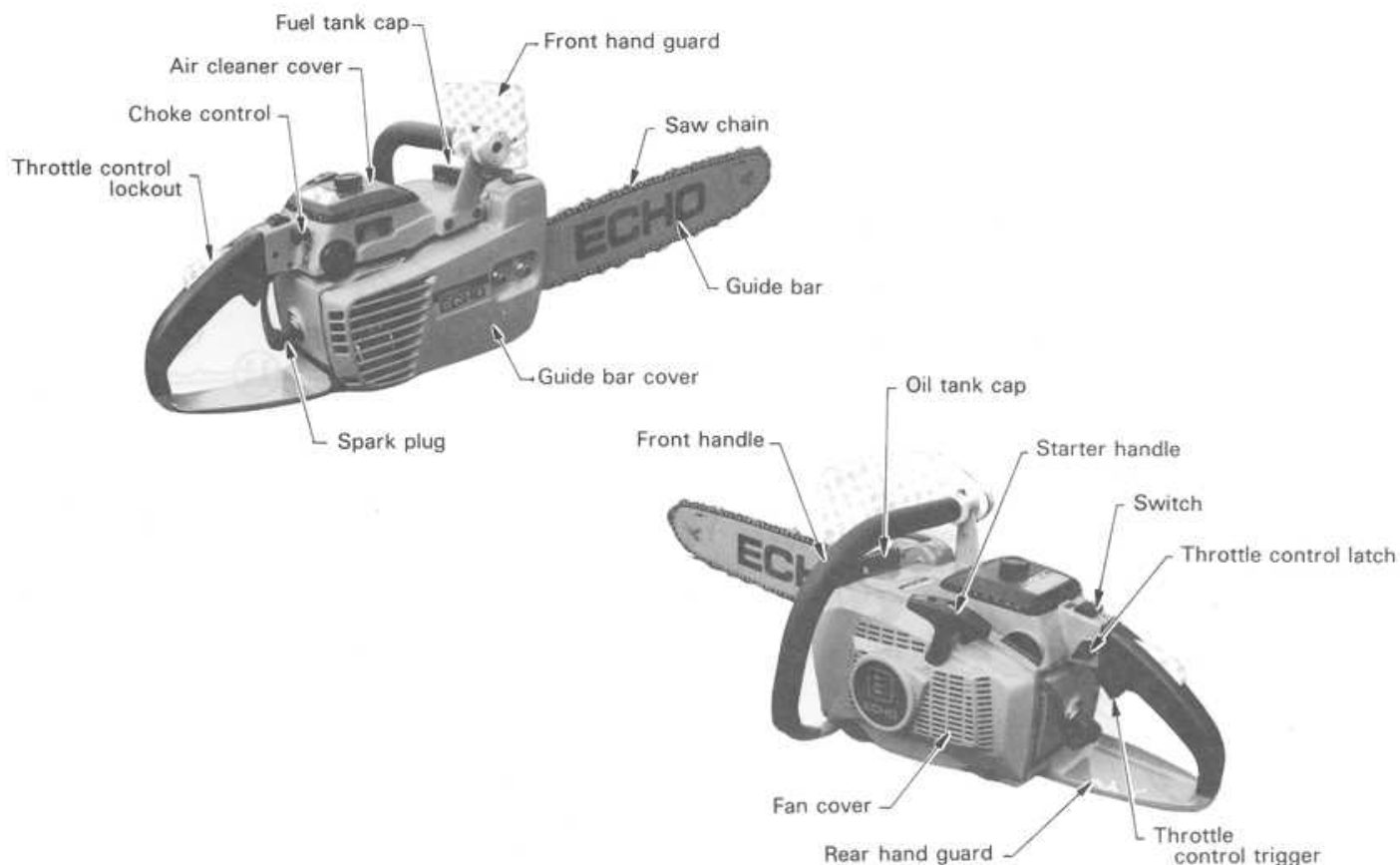
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TECHNICAL DATA

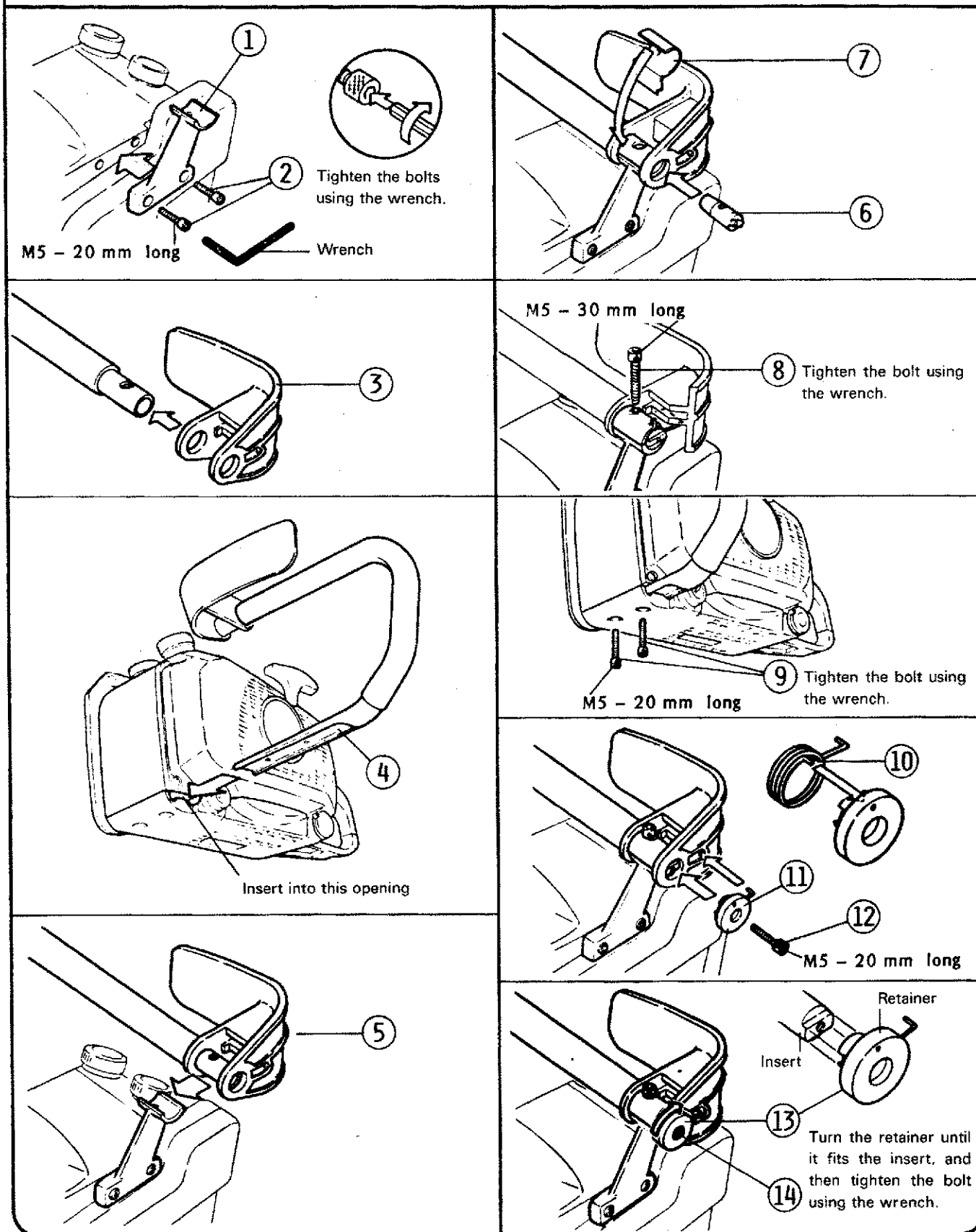
Dimension :	L x W x H (mm)	385 x 235 x 245 (15.2" x 9.3" x 9.6")		
weight :	Power Heab, dry (kg)	4.9 (w/o chain and guide bar) : (10.8 lbs)		
Engine :	Type	Air cooled 2-stroke single cylinder		
	Displacement (cc)	40.2 (2.45 cu. in.)		
	Carburetor	Walbro diaphragm type WA		
	Magneto	Flywheel magneto, CDI (Capacitor Discharge Ignition) system		
	Spark plug	NGK BPM6A		
	Starter	Recoil starter		
Fuel :	Power transmission	Automatic centrifugal clutch		
	Mixture ratio	Mixture of regular gasoline and air cooled two stroke engine oil. (ECHO OIL) (32 : 1 Ratio or 50 : 1 Ratio with special oil approved by ECHO)		
	Tank capacity (l)	0.45 (15.2 Fl. oz. US)		
Oil :	Chain oil	Motor oil		
	Tank capacity (l)	0.23 (7.8 Fl. oz. US)		
Guide bar and saw chain	SHIPPED IN CARTON	GUIDE BAR Asymmetrical-Low Kick Type		CHAIN Low Kick-Guard Link Type
		Length	Part No.	Pitch Part No. Links
		18"	18E50	.325" 33SL 72
	Lubrication	Automatic plunger type pump, adjustable		
STANDARD FEATURES	HAND GUARDS, FRONT AND REAR LOCKOUT, THROTTLE CONTROL MOUNTINGS, ANTI-VIBRATION	CHAIN BRAKE -- Model CS-400EVLP Only LATCH, HIGH SPEED IDLE CHAIN CATCHER		

NOMENCLATURE OF PARTS

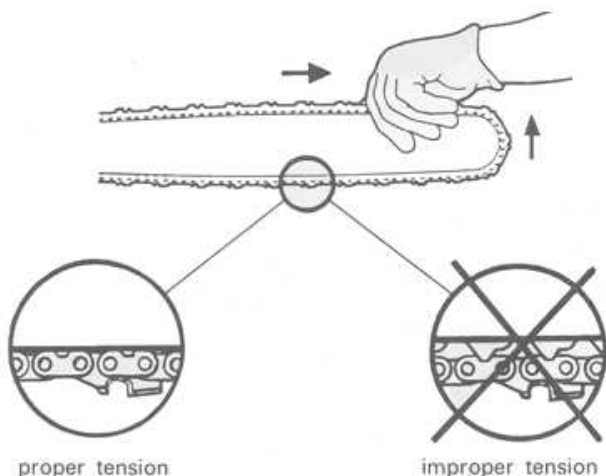
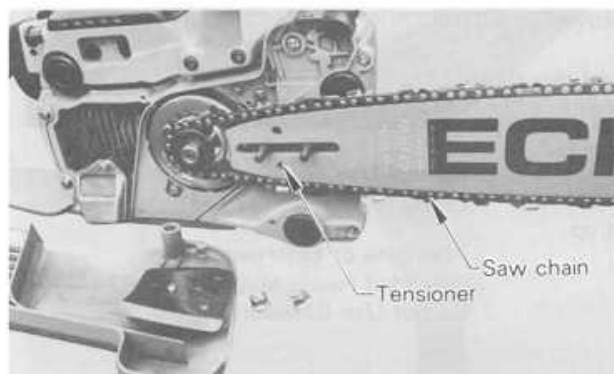
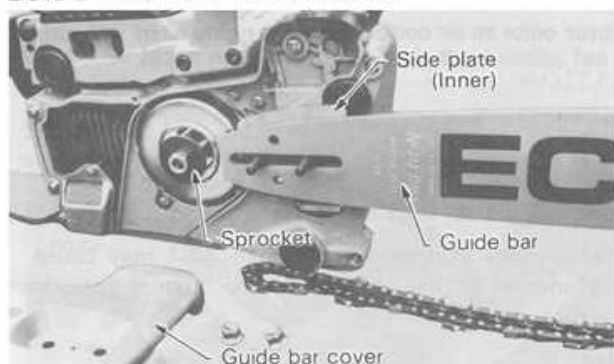


FRONT HANDLE and HAND GUARD INSTALLATION

Install the front handle and hand guard before installing the guide bar and saw chain, in numerical order as shown.



GUIDE BAR AND SAW CHAIN



MOUNTING THE GUIDE BAR AND CHAIN

(see illustration)

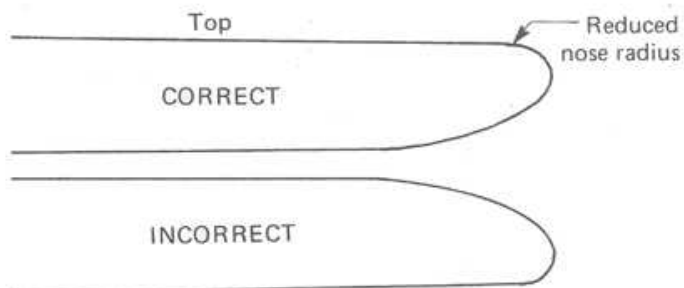
- Remove the guide bar cover and outer side plate, leaving the inner side plate in position.
- Mount the guide bar ensuring that the chain tensioner fits in the hole provided.
- Holding the bar in this position, feed the chain around the sprocket and into the guide bar groove.
- Fit the outer side plate, guide bar cover and nuts. Secure the nuts hand tight.

NOTES

1. The inner side plate is fitted with a narrow lubricating oil slot at the top.
2. The guide bar must be installed with the smaller nose radius at the top.
3. Ensure that the chain is installed with the cutters directed forward on the top of the bar.

WARNING

KICKBACK IS DANGEROUS. The low kick asymmetrical bar must be mounted with the reduced radius section of the nose on top as illustrated. Incorrect installation may result in serious or fatal injury.



ADJUSTMENT, CHAIN TENSION.

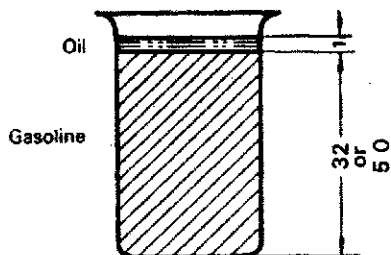
- Turn the adjuster screw clockwise until the chain touches the bottom of the bar.
- Hold the bar nose up and tighten the chain until there is no clearance between the bar and chain tie straps.
- Tighten both nuts with the bar nose held up to eliminate clearance.
- Pull the chain around the bar by hand. Loosen the adjustment if you feel tight spots.
- Start the engine and run at low speed. Stop and readjust if necessary.

CAUTION

1. All adjustments should be made cold.
2. Always wear gloves when working on chain.
3. Do not operate with a loose chain.

FUEL AND LUBRICANT

- Fuel is a mixture of regular grade gasoline and ECHO brand motor oil (or an air cooled 2-stroke engine oil of a reputable brand name).



- Mixture ratio is:
Gasoline 32 parts; Oil 1 part.

- Fuel mixture at a ratio other than 32:1 may cause malfunction of the engine. Ensure mixture ratio is correct.

(NOTE)

50 : 1 Ratio is applicable with special oil approved by ECHO.

- Pour 1/2 of the gasoline into a safe container, add the oil and mix thoroughly. Now add the remainder of gasoline and mix again.
- Disregard instruction on oil container.
- Do not use motor oil other than recommended above.
- Do not mix directly in engine fuel tank.
- Avoid spilling fuel or oil. Spilled fuel should always be wiped up.

Normal Use

Leaded Fuel, Regular Grade

Alternate or Emergency Use

Unleaded Fuels—Min. Octane 87 $\left(\frac{M+R}{2}\right)$
Do not Use Gasohol

Fuel Mix Chart

(32 : 1)				(50 : 1)			
US		METRIC		US		METRIC	
GAS	OIL	GAS	OIL	GAL	OIL	GAS	OIL
GAL.	FL.OZ.	LITERS	CC	GAL.	FL.OZ.	LITERS	CC
1	4.0	4	125	1	2.6	4	80
2	8.0	8	250	2	5.1	8	160
5	20.0	20	625	5	12.8	20	400

Chain Lubricant

Proper lubrication of the chain while in operation reduces friction between the chain and the guide bar to a minimum and assure a longer service life. Use motor oil of proper quality for this purpose.

- Do not use waste or reclaimed oil to avoid various oiler problems.
- Use motor oil of the following grades:
 - SAE NO. 30 in summer
 - SAE NO. 10 in winter or when cutting resinous trees
- When refueling, also refill chain oil.

STARTING AND STOPPING

Check for loose nuts and screws on the handle, fan cover, etc. each time before using the chain saw.

STARTING



WHEN THE ENGINE IS COLD

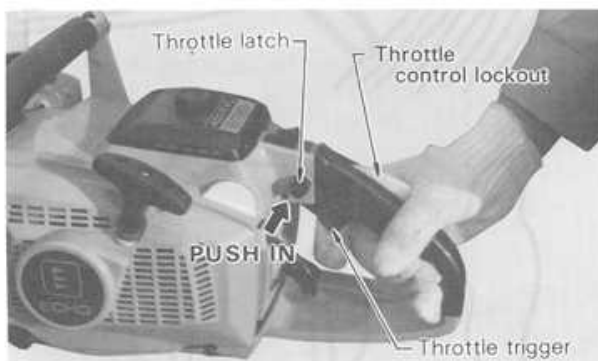
- Fill the fuel tank with fuel.
- Fill the chain oil tank with lubricant.
- Slide switch forward.
- Pull choke all the way out.



- Securely hold the saw as shown and pull starter handle several times until first firing sound.
- Make sure bar and chain are not touching anything when starting the saw.



- Push choke all the way in.
- Pull starter handle again.



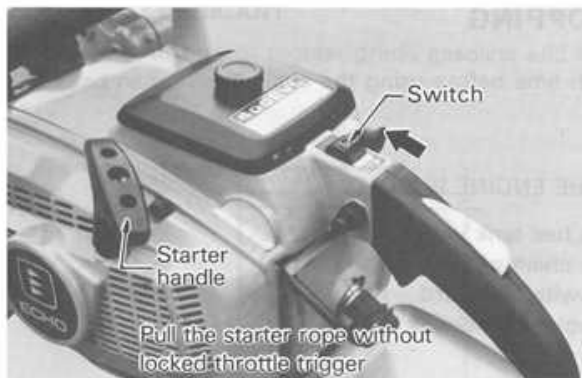
WHEN THE ENGINE IS HARD TO START

- Press throttle control lockout down while holding throttle trigger and push in latch as shown.
- Pull starter handle.
- When engine starts, immediately squeeze throttle trigger up, to release the latch.

CAUTION

Clutch engages and chain will rotate when engine is started with throttle latch engaged. After engine starts, release throttle trigger to idle engine.

Never use the throttle latch for cutting.
Use it only when starting the engine.



WHEN THE ENGINE IS WARM

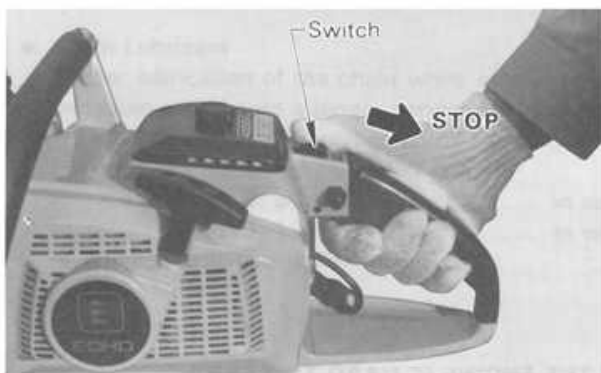
- Ensure that there is fuel and chain oil in the tanks.
- Slide switch to front.
- Pull starter handle.
- Choke may be used if necessary but be sure to push it back on first firing sound.



RUNNING

- After engine starts, allow it to idle for a few minutes.
- Squeeze throttle trigger gradually to increase engine revolution.
- The chain starts running when the engine reaches 3,000 rpm approximately.
- Ensure proper acceleration and lubrication of chain and bar.
- Do not run the engine at high speed unnecessarily.

STOPPING



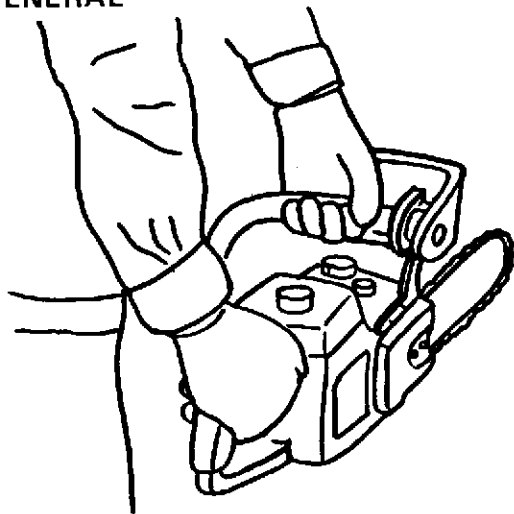
- Release throttle trigger and slide switch back.

NOTE

When engine does not stop, pull choke all the way out to stop engine.
Check and repair stop switch before starting the engine again.

GENERAL

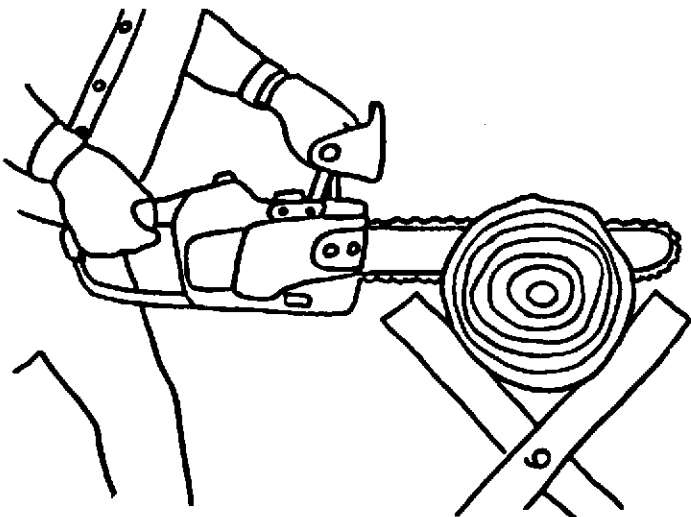
CUTTING INSTRUCTION



In all circumstances the operation of the chain saw is a one-man job. It is difficult at times to take care for your own safety, so don't assume the responsibility for a helper as well. After you have learned the basic techniques of using the saw, your best aid will be your own good common sense . . .

The accepted way to hold the saw is to stand to the left of the saw with your left hand on the front handlebar and your right hand on the rear handle so you can operate the throttle trigger with your right index finger.

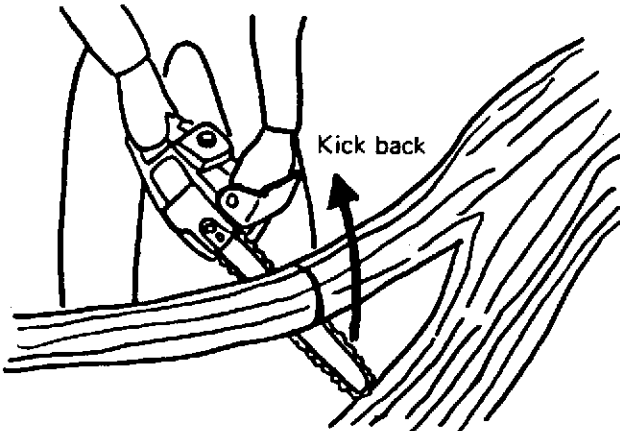
Before attempting to fell a tree, cut some small logs or limbs. Become thoroughly familiar with the controls and the responses of the saw.



Start the engine, see that it is running properly. Squeeze the trigger to open the throttle wide open and start the cut. If the chain is properly sharpened, the cutting should be relatively effortless. It is not necessary to press down hard to make the saw cut. Pushing the saw too hard will slow the engine and cutting will actually be more difficult.

Some material may adversely affect the housings of your Echo chain saw.

(Example palm Tree Acid, fertilizer etc.) To avoid housing deterioration, carefully remove all packed saw dust around clutch and guide bar area and wash with water."

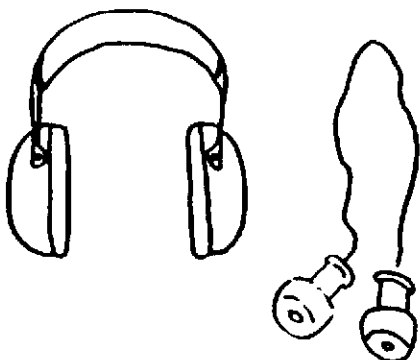


CAUTION

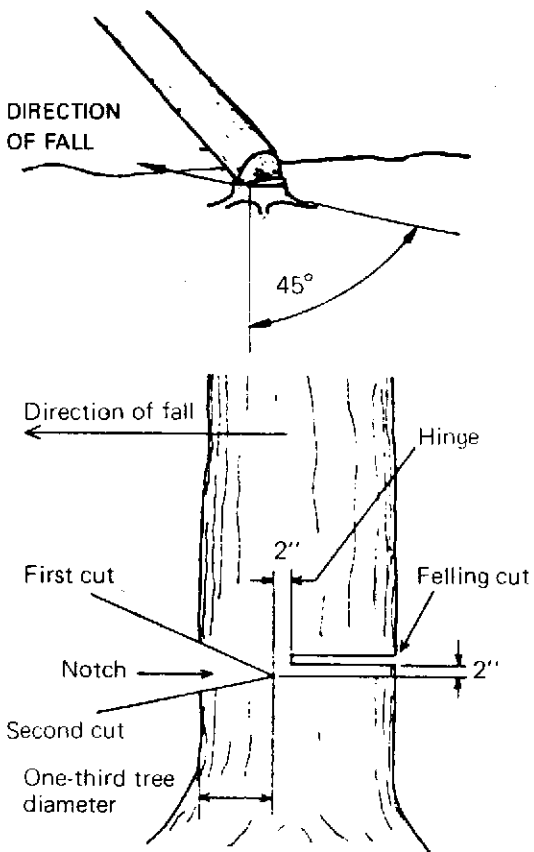
Do not let the tip of the bar touch anything while the engine is running. At cutting speed the chain is moving, at a high rate of speed. Should the tip contact a limb or log while the chain is moving, the tip will be pushed upward with considerable force. This is known as kickback. Avoid it!

CAUTION

Wear suitable hearing protective device such as earmuffs or earplugs to protect against objectionable or uncomfortable loud noises.



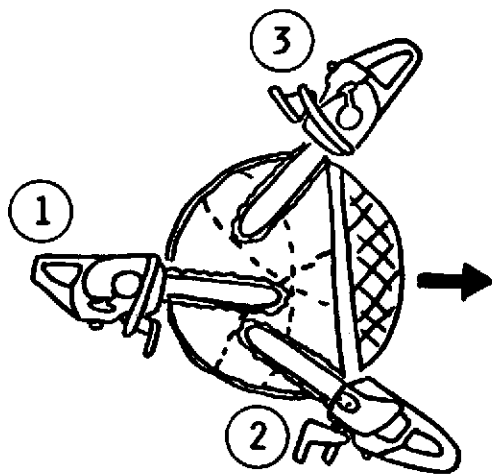
FELLING A TREE



A falling tree can seriously damage anything it may hit — a car, a house, a fence, a powerline, or another tree. There are ways to make a tree fall where you want it, so first decide where that is!

Before cutting, clear the area around the tree. You will need good footing while working and you should be able to work the saw without hitting any obstacles. Next, select a path of retreat. When the tree begins to fall you should retreat away from the direction of fall at a 45 degree angle to avoid the trunk kicking back over the stump.

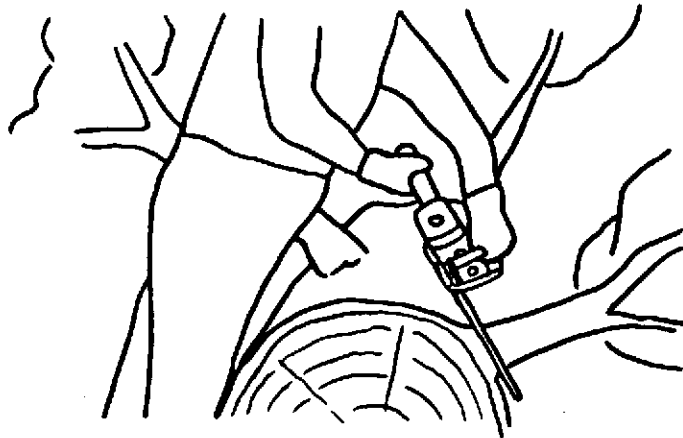
Begin the cut on the side to which the tree is to fall. Cut a notch about 1/3 of the way into the tree as shown. The position of this notch is important since the tree will try to fall "into" the notch. The felling out is made on the side opposite the notch and at a level about 2" above the bottom of the notch. Do not try to cut through to the notch with the felling cut. The remaining wood between the notch cut and felling cut (about 2") will act as a hinge when the tree falls, guiding it in the desired direction. When the tree starts to fall, kill the engine, place the saw on the ground and make your retreat quickly.



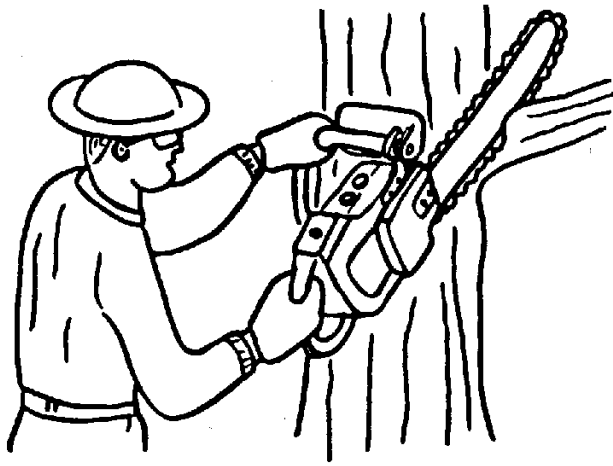
To fell big trees with a diameter exceeding twice the bar length, start the notching cuts from one side and draw the saw through to the other side of the notch. Start the back cut on one side of the tree, pivoting the saw through to form the desired hinge on that side.

Then remove the saw for the second cut. Insert the saw in the first cut, very carefully so as not to cause kickback. The final cut is made by drawing the saw forward in the cut to reach the hinge.

LIMBING

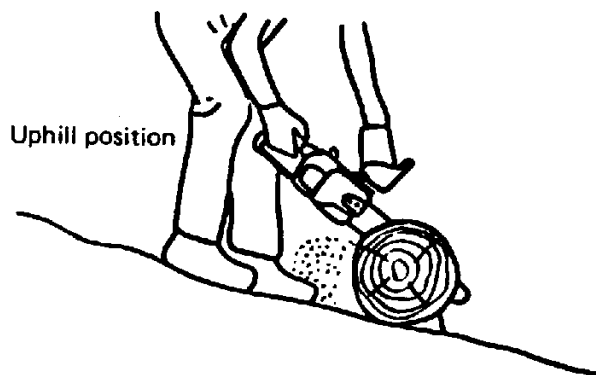


Limbing a fallen tree is much the same as bucking. Never limb on the tree that you are standing. When limbing, caution is the word. Be careful of the tip touching other limbs. Always use both hands.



Don't cut with the saw overhead or the bar in a vertical position. If the saw should kick back you may not have good enough control to prevent possible injury.

BUCKING

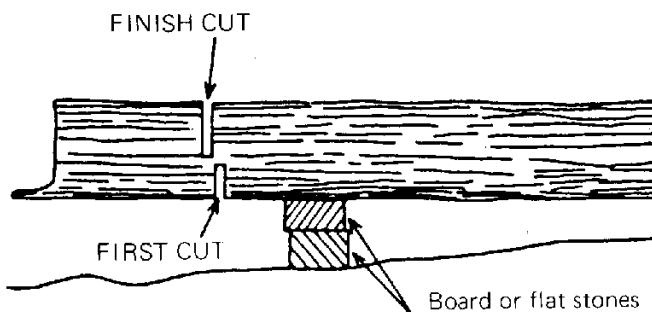


Bucking is the sawing of a log or fallen tree into smaller pieces. There are a few basic rules which apply to all bucking operations.

Keep both hands on the handles at all times.

Support logs if possible.

When cutting on a slope or hillside, always stand uphill.

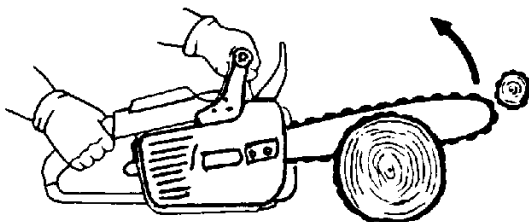


Keep in mind that the wood is heavy and that it will bend and pinch the saw if improperly supported.

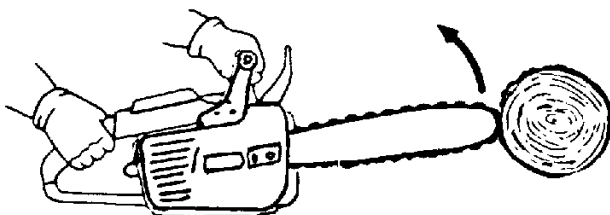
The trunk will weaken at the point where you make the cut unless the tree is lying on perfectly flat ground or supported as shown.

If you make the cut with the tree on the ground, don't let the saw's chain dig into the earth; it is harmful for the saw, and you stand a good chance of being struck by flying debris. To cut the trunk, use the bucking and two-cut sequence shown. The first cut should be no deeper than one-third the trunk diameter.

Kickback Motion:



- When the bar nose hits another tree etc.



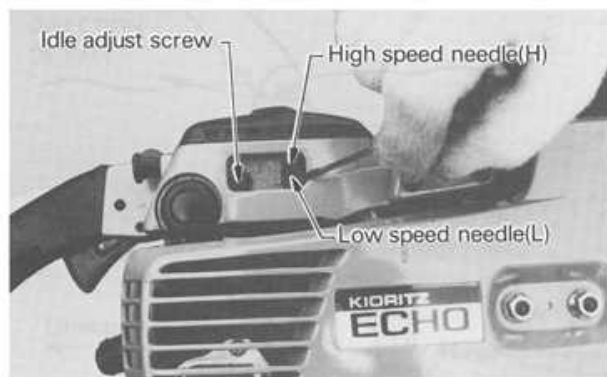
- Improper thrust cutting.

WARNING: KICKBACK IS DANGEROUS

- Kickback is generated when the rotation of the chain is arrested for some reason. The most dangerous effect of this action occurs when the nose of the bar contacts another object, the chain is momentarily stopped and all the energy of engine throws the bar upwards and backwards towards the operator.
- The chain saw industry and government agencies have attempted to prescribe various safety devices, but the best protection is to avoid kickback.
- Comply with the Safety Precautions as listed on page 1 of this manual.

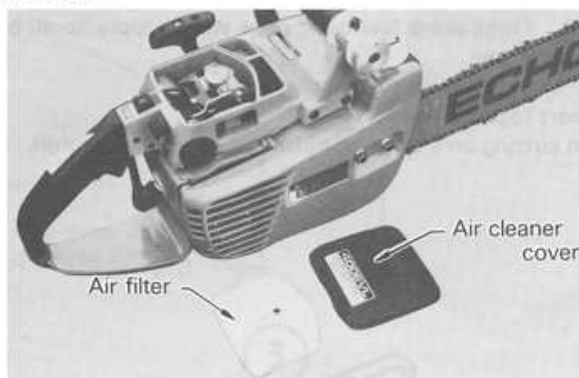
MAINTENANCE AND CARE

CARBURETOR



- Do not adjust the carburetor unless necessary.
- To adjust the carburetor, proceed as follows:
 - Low speed needle: (L) $1-1/2 \pm 1/8$
 - High speed needle: (H) $1 \pm 1/8$
 - Screw in the needles until lightly seated and return indicated turn above.
- Turn idle adjust screw clockwise until chain begins to turn, then back screw $1/2$ turn.

AIR FILTER



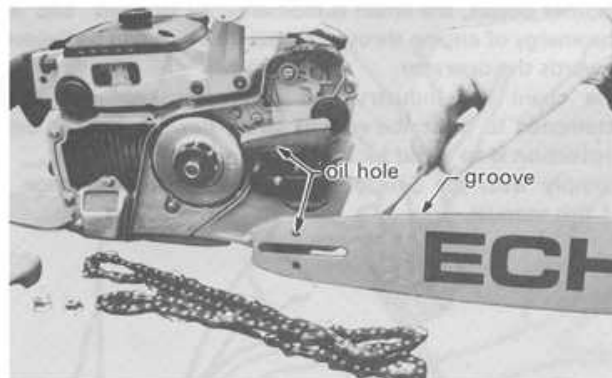
- Check before every use.
- Loosen thumb bolt, and remove air cleaner cover and filter.
- Brush off dust lightly, or wash it in suitable cleaning fluid if necessary.
Dry it completely before installation.

FUEL STRAINER



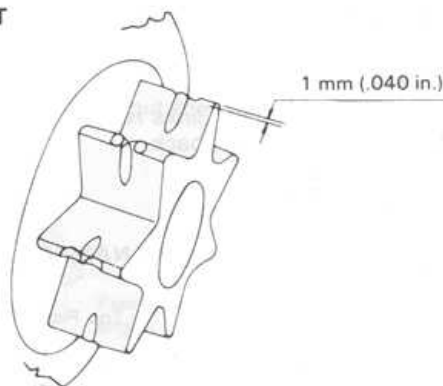
- Check periodically.
 - Do not allow dust to enter fuel tank.
 - Clogged strainer will cause difficulty in starting engine or abnormalities in engine performance.
 - Pick up the fuel strainer through fuel inlet port with a piece of steel wire of the like.
 - When the strainer is dirty, wash it in suitable cleaning fluid.
 - When the inside of the fuel tank is dirty, it can be cleaned by rinsing the tank out with gasoline.

GUIDE BAR



- Clean before using.
 - Clean the groove of the guide bar with, for example, a small screw driver.
 - Clean oil holes with a wire.
- Clean sprocket, clutch and bar mount area before installing.

SPROCKET



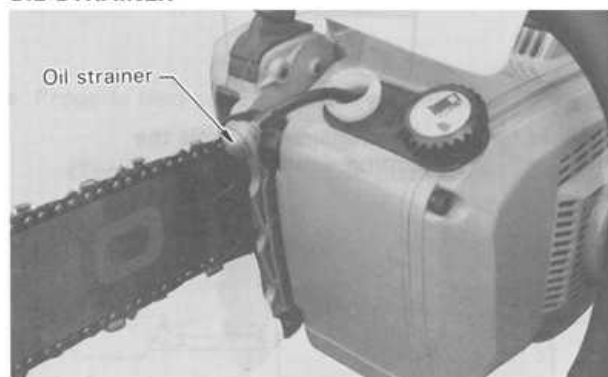
- The damaged sprocket will cause premature damage or wear of saw chain.
 - When the sprocket has worn out 1.0 mm (.040 in.) or more, replace it.
- Check sprocket when you install new chain. Replace it if worn.

AUTOMATIC OILER



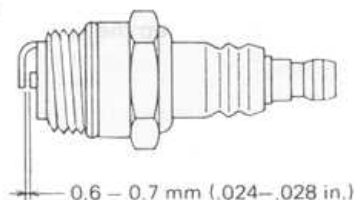
- The discharge volume of the automatic oiler is adjusted to 8-10 cc/min. approx. at 7000 rpm, prior to shipment from factory.
 - To increase the delivery volume, turn the adjusting screw clockwise. When the screw touches stopper and stops, this position indicates maximum discharge volume. (14-15 cc/min. 7000 rpm)
 - Do not turn the adjusting screw beyond the max. or min. limit of volume adjustment.

OIL STRAINER



- Check periodically.
 - Do not allow dust to enter oil tank.
 - Clogged oil strainer will affect the normal lubricating system.
 - Pick it up through oil filling hole with a piece of steel wire or the like.
 - If the strainer is dirty, wash it in suitable cleaning fluid.
 - When the inside of the tank gets dirty, it can be cleaned by rinsing the tank out with gasoline.

SPARK PLUG



- Check periodically.
 - The standard spark gap is 0.6-0.7 mm (.024-.028 in.).
 - Correct the spark gap if it is wider or narrower than the standard gap.
- Fastening torque = 145-155 kg·cm (125-135 in·lb).

CYLINDER FINS

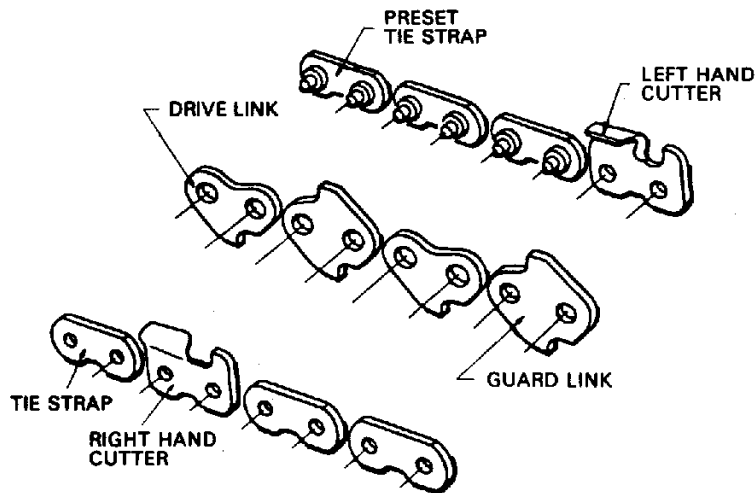
- Check periodically.
- Clogged fins will result in poor engine cooling.
- Remove dirt and dust from between fins to let cooling air pass easily.

MAGNETO

- The unit is incorporated with magneto of CDI (Capacitor Discharge Ignition) system, which does not require adjustment of ignition timing and the contact breaker point gap.
- Ensure wire connections and couplers assembling.

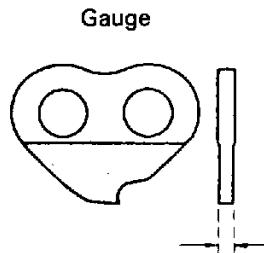
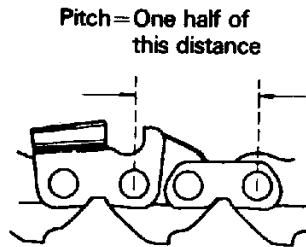
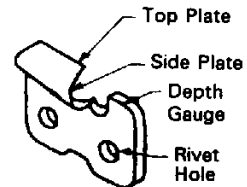
SETTING THE SAW CHAIN

NOMENCLATURE OF PARTS



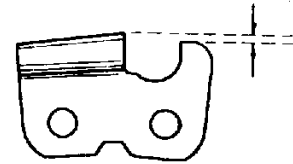
- Guard links reduce the potential of kickback.

CUTTER PART NAMES



- Gauge is thickness of drive links.

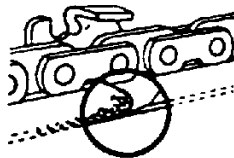
Depth gauge setting



- Depth gauge controls the cutting depth.

Important points for proper maintenance of saw chain:

- Keep the cutters sharp at all times.
- Keep the left and the right cutters properly aligned.
 - Please note that blunt or irregular cutters will result in poor cutting performance, increased vibration of chains and premature breakage of the saw chain.
- Drive link serves to remove sawdust from the groove of the guide bar. Therefore, keep the lower edge of the drive link, indicated by the arrow, sharp.

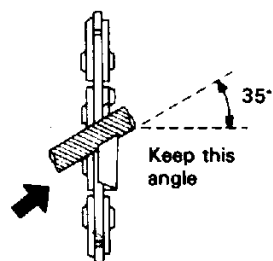


- When setting of the chain is finished, soak it in oil and wash away filings completely before using.
- When chain has been filed on the bar, supply sufficient oil to it, rotate the chain slowly to wash away the filings before using again.
- If the chain saw is operated with filings clogged in the groove, the saw chain and the guide bar will be damaged prematurely.
- If the saw chain becomes soiled with resin, for instance, clean it with kerosene and soak it in oil.

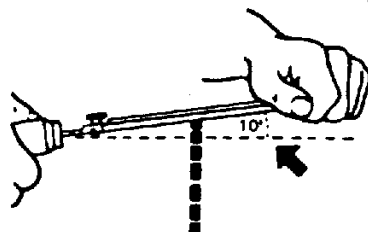
For setting saw chains, round file and flat file are used.

- To keep correct position and correct angle, use the file holder (Sure Sharp).
 - Round file and flat file are optional. *See below chart.
 - Please inquire about the file holder, if desired.

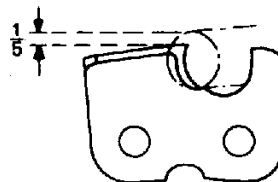
NOTE These angles are referred to as **33LG**
To sharpen other follow chain manufacturer's instruction.



PUSH FILE AS SHOWN

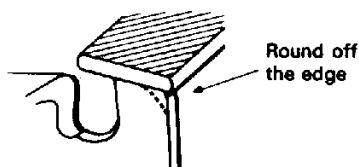
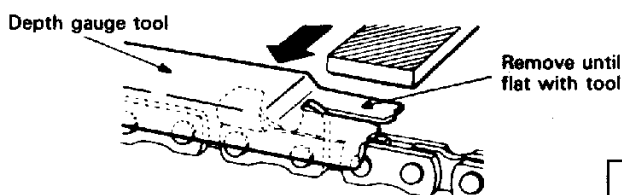


LOWER FILE HANDLE 10°



ONE FIFTH OF FILE DIAMETER
REMAINS ABOVE CUTTER EDGE.

- Place the depth gauge tool firmly on guide bar so that depth gauge protrudes. Then file top of depth gauge with flat the file until flat with top of the depth gauge tool.
 - Be sure to round off the front edge of the depth gauge.



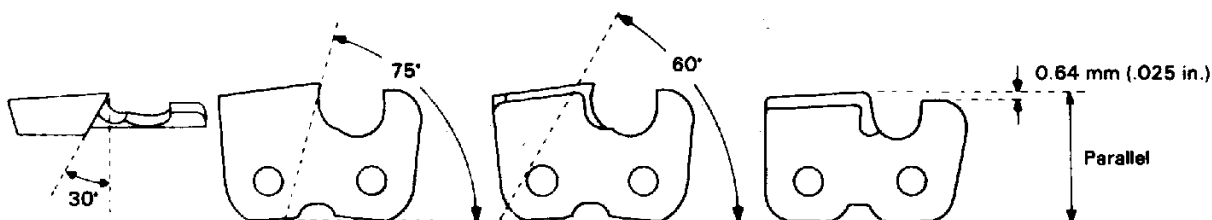
Saw chain	Round file	Part Number
33SL	4.0 ^{mm} ϕ (5/32")	897510-0393 0

Flat file	897511-0023 0
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(Optional supply)

- Properly filed cutters are shown below.

(Top plate angle) (Side plate angle) (Top plate cutting angle) (Depth gauge)



TROUBLE SHOOTING

Poor performance of the engine and/or trimming mechanism can normally be prevented by carefully following instructions.

Poor performances can easily be corrected even by a beginner.

When the engine does not function properly check the following three (3) points first.

- Is engine compression adequate?
- Is fuel system in good condition and is enough fuel being supplied?
- Is electrical system in good condition and is spark plug operating normally?

When there is serious trouble with the unit, do not try to repair it yourself but have your distributor or dealer do it for you. For detailed **TROUBLE SHOOTING** refer to tables 1 and 2. Locate the problem on the following charts and repair as necessary.

Table 1

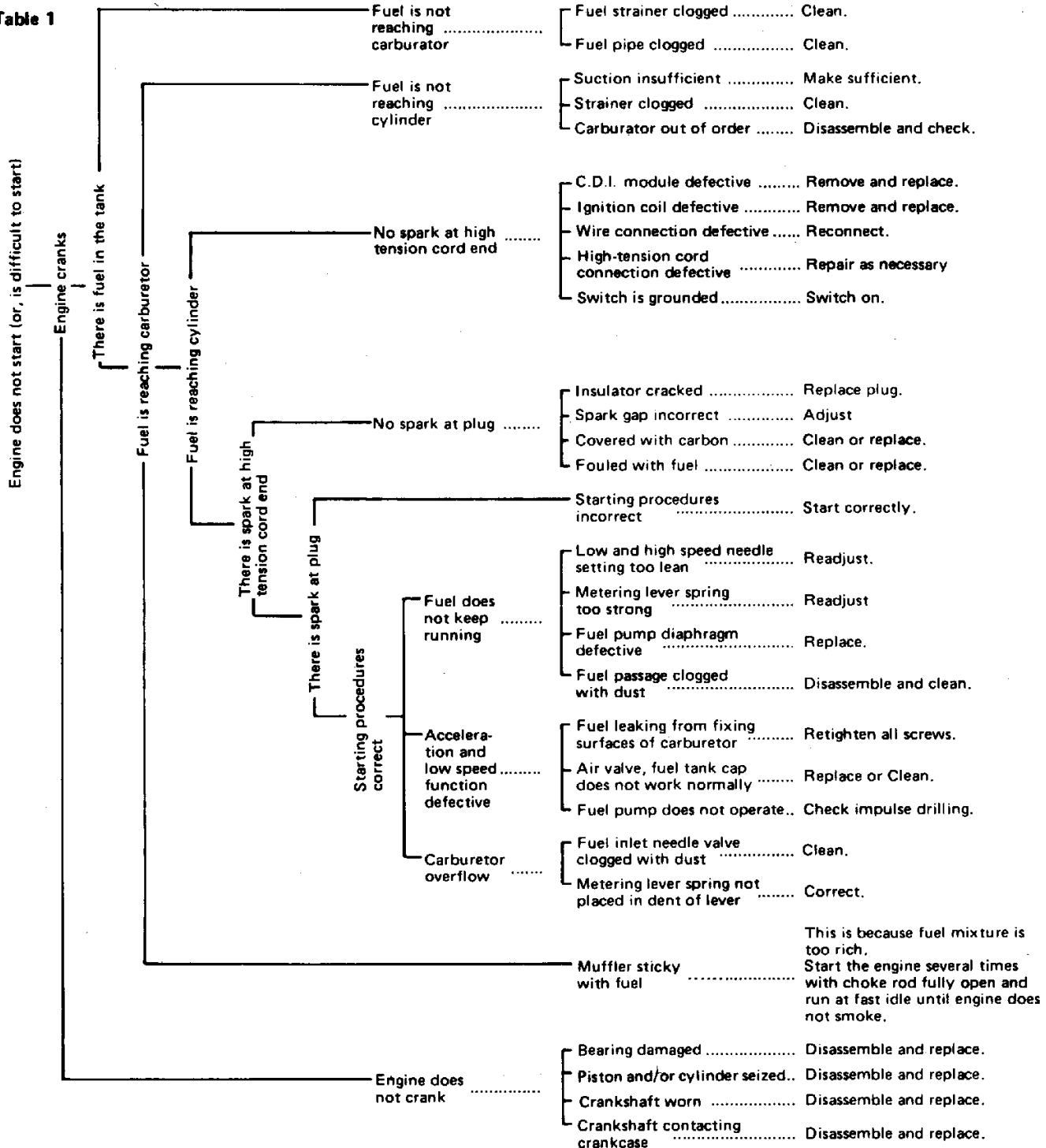
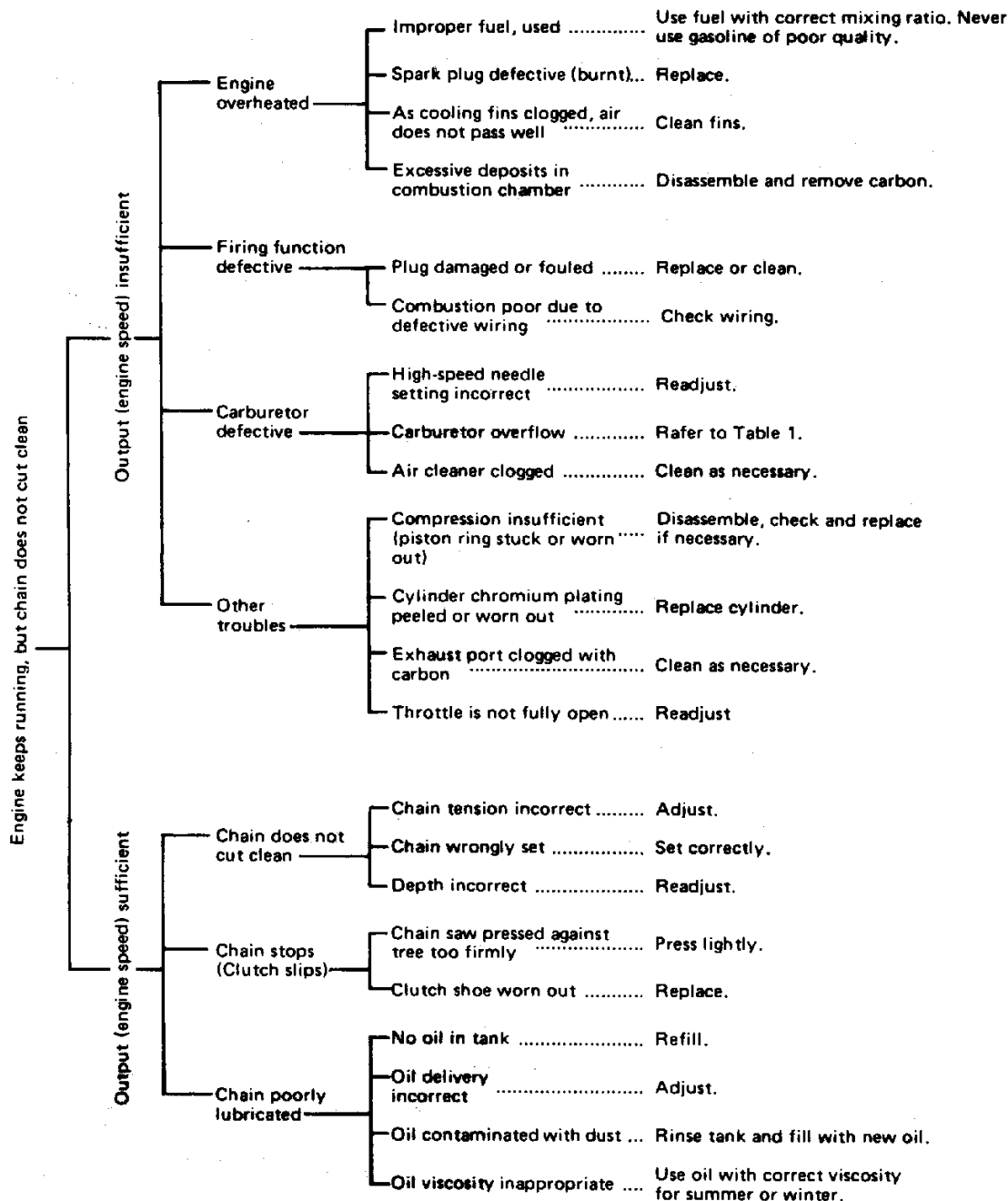


Table 2



STORAGE AFTER USE

- Inspect and adjust every part of the chain saw.
 - Completely clean every part, and repair, if necessary.
 - Apply thin coating of oil on metal parts to prevent rust.
 - Remove chain and guide bar, apply them sufficient oil coating and wrap them up in plastic sheet.
- Drain fuel tank, pull starter slowly a few times to drain fuel from carburetor.
- Pour a little amount of clean motor oil into spark plug hole, pull starter and crank the engine until the TOP DEAD CENTER.
- Store in a dry area, free from dust.

CHAIN BRAKE-MODEL CS-400EVLV ONLY

The installation of a chain brake may be mandatory by law or as stipulated by insurance regulations in your area of operation. You should enquire through local government offices, your employer or your local dealer to ensure that your chain saw conforms to the required safety standard. Echo chain brakes have been designed and tested to comply with international safety standards as follows.

USA: ANSI Standard B 175.1 Safety Requirement for chain saws
Canada: CSA Standard Z 62.1 CHAIN SAWS

WARNING:

- ANSI Standard B175.1 stipulates that the brake shall stop the chain in 0.10 seconds (one tenth) at an engine speed of 8000 RPM. It is the responsibility of the Owner/Operator to ensure that the brake is serviced, adjusted and tested strictly in accordance with the instructions as detailed herein in order to ensure that the brake performance is maintained in compliance with the Standard B 175.1.

INSTALLATION

- Echo recommends that the chain brake should be serviced by an authorized Echo servicing dealer.

OPERATION

The chain brake is engaged when the lever is in the forward position. The chain brake is disengaged when the lever is in the center position.

NOTE

The third position of the lever does not affect the brake and is intended only to provide better access to the fuel & oil caps.

- Set the lever in the center position before starting to cut.
- If the brake is tripped by kick back reaction, the chain will stop. Immediately release the throttle to avoid possible damage to the engine or clutch.
- Do not attempt to start or operate the engine with the brake engaged.

TESTING THE BRAKE

- Start the engine on a solid level surface and run at a fast idle until warm.
- Hold the saw firmly by the handles and accelerate the engine to a fast idle.
- Slowly operate the chain brake lever while holding the saw firmly on the ground. When the brake lever trips, the chain should stop. Immediately release the throttle trigger.

CAUTION

DO NOT ALLOW THE SAW TO TIP FORWARD IN ORDER TO AVOID DAMAGE TO THE CHAIN.

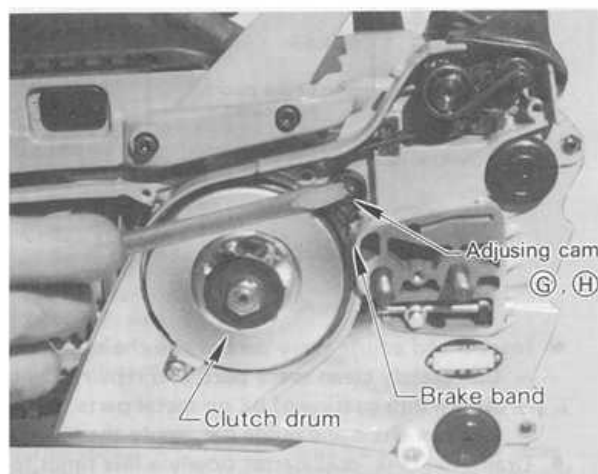
If the chain does not stop immediately return the saw to your authorized Echo dealer for repair.

MAINTENANCE

- Remove the guide bar cover.
- Remove the plastic cover over the brake.
- Clean oil and saw dust from complete chain brake area.
- Examine the drum, brake band and linkage for any indication of wear.

ADJUSTMENT

- Loosen the screw (H) securing the adjusting cam (G).
- Rotate the cam counter clockwise to tighten the brake band. The band should not contact the drum.
- Tighten the securing screw (H) and again ensure that the band does not touch the drum.
- Check that the brake lever is spring locked firmly in each position.
If the lever will not move fully forward into the BRAKE ON position, readjust the band to provide more clearance.





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CAP INDICATION

Fuel/oil tanks are indicated by the following illustrations on the caps.



FUEL TANK CAP



OIL TANK CAP