



OPTIONAL ATTACHMENTS & ACCESSORIES

Attachments

215211	Pro Maxi-Cut Head
21560030	ECHOMATIC Pro Head
21560031	SRM ECHOMATIC Pro Head
21560050	Semi-Auto Head Assembly
21560055	Semi-Auto Head Assembly
21560056	2-Line Rapid Loader Trimmer Head
21560060	SRM Manual Dual Line Head
99944200200	SRM Shoulder Harness Kit
99944200220	Heavy Duty Fixed Line Head
99944200221	3-Line Rapid Loader Head -- Echo
99944200230	Semi-Auto Dual Line Head
99944200250	SRM ECHOMATIC II Head

PARTS CATALOG

SRM-251 Trimmer

25.4cc

SERIAL NUMBERS

S/N: 09001001 - 09999999

ECHO, INCORPORATED

400 Oakwood Road Lake Zurich, Illinois 60047 USA

WWW.ECHO-USA.COM



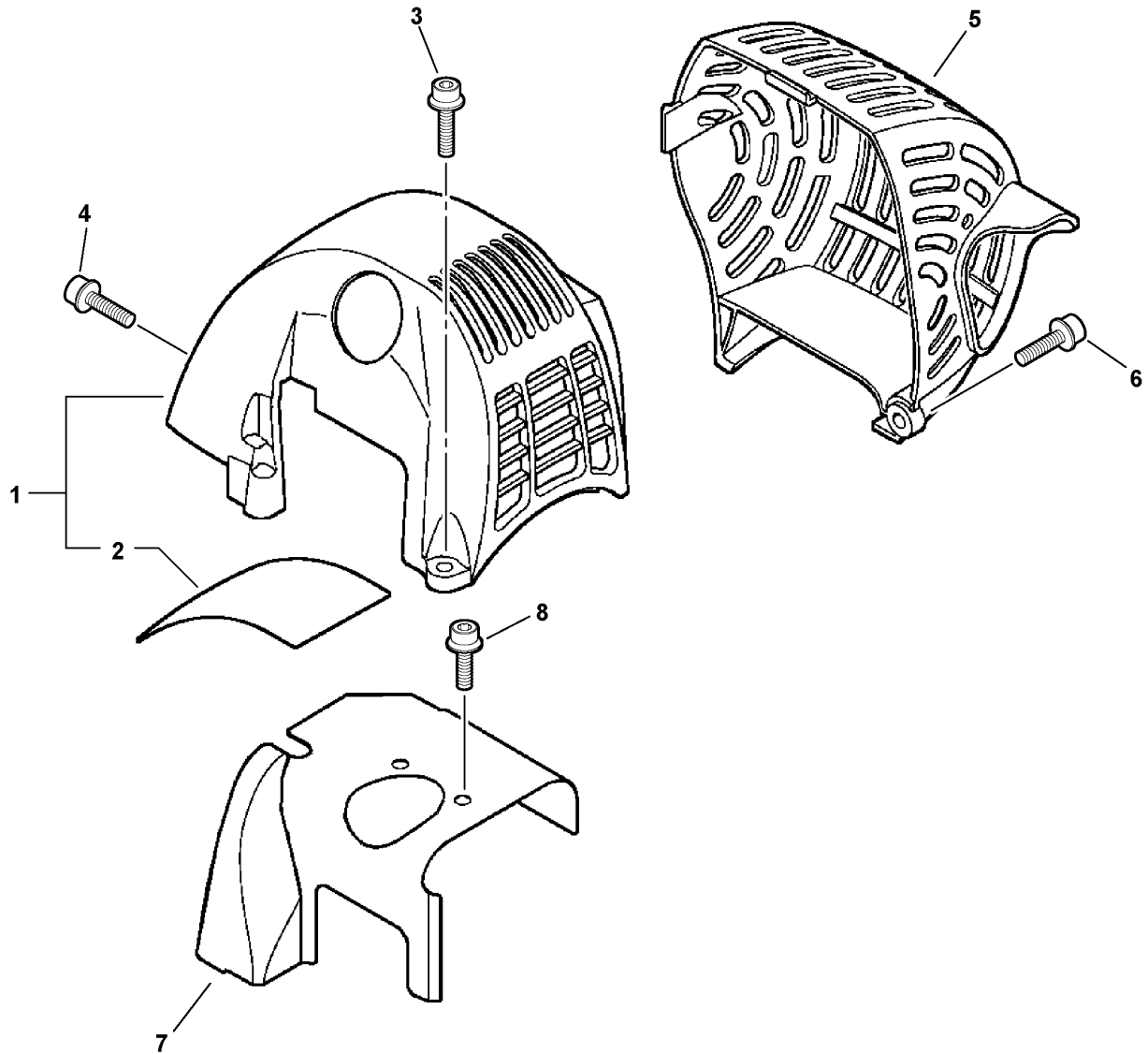
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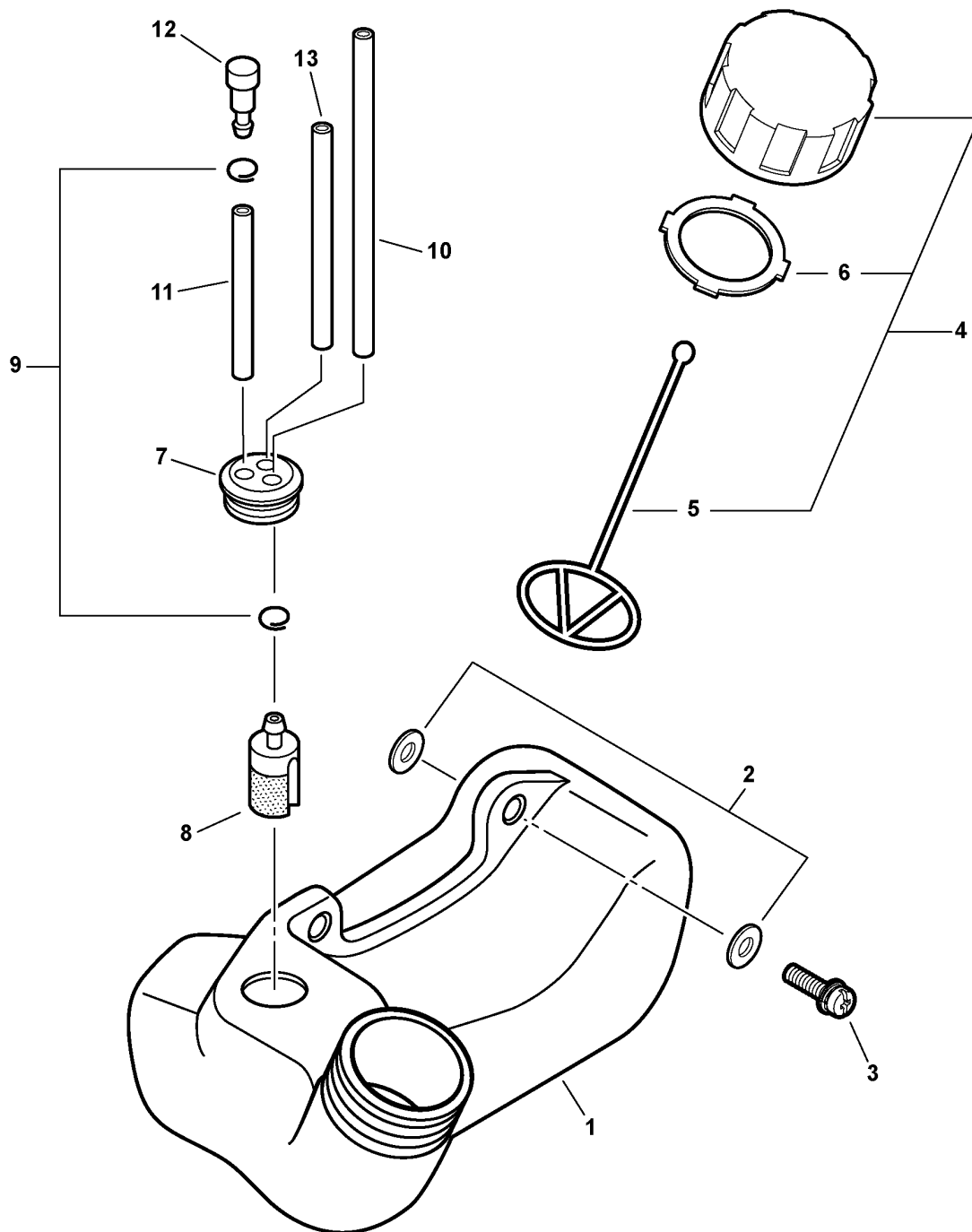
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001 0017 00B

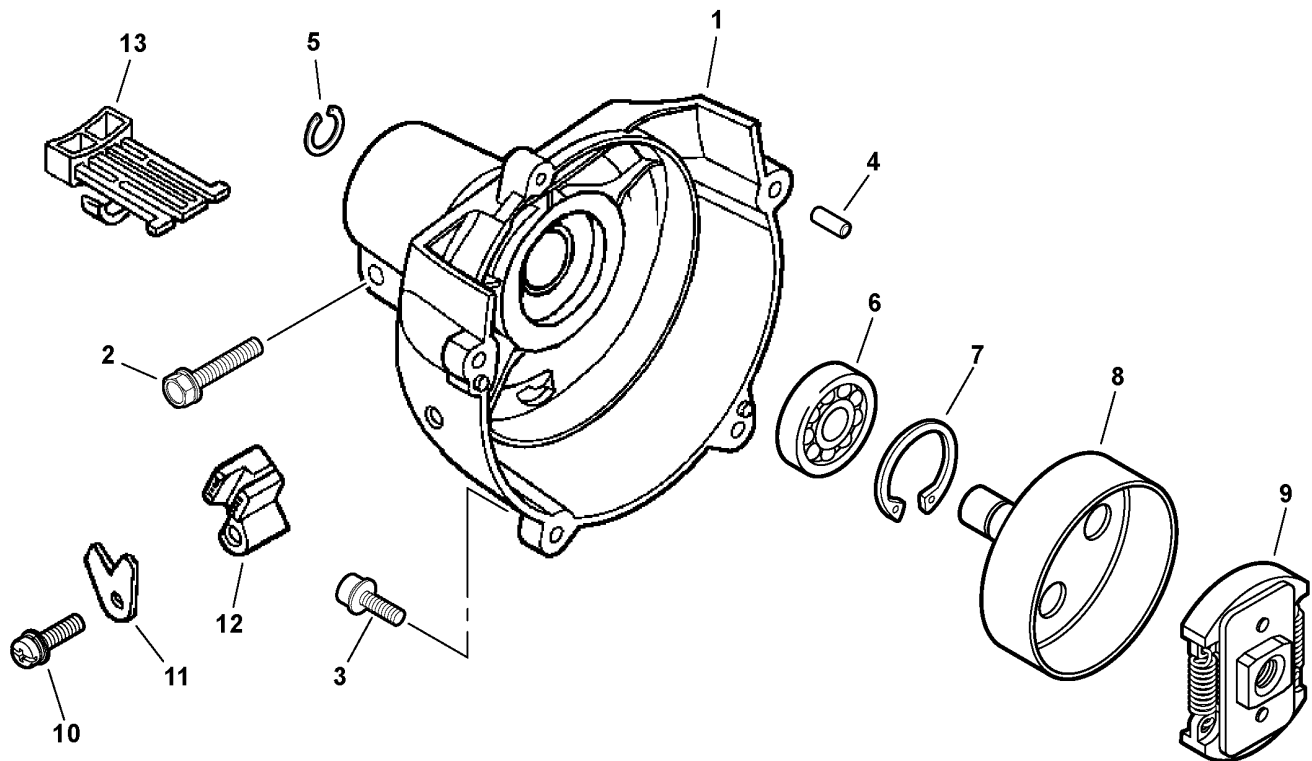
SRM-251 Trimmer**Engine Cover, Cylinder Cover, Exhaust Cover**

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	P021008250	1	CYLINDER COVER ASY	INCLUDES ITEM 2
2	A209000010	1	INSULATOR	
3	9114005012	1	SCREW 5X12	
4	V202000030	1	BOLT 4	
5	A320000330	1	COVER, EXHAUST	
6	90010605020	1	SCREW 5X20	
7	A160000690	1	COVER, CYLINDER	
8	90010605008	2	SCREW 5X8	



002 0027 000

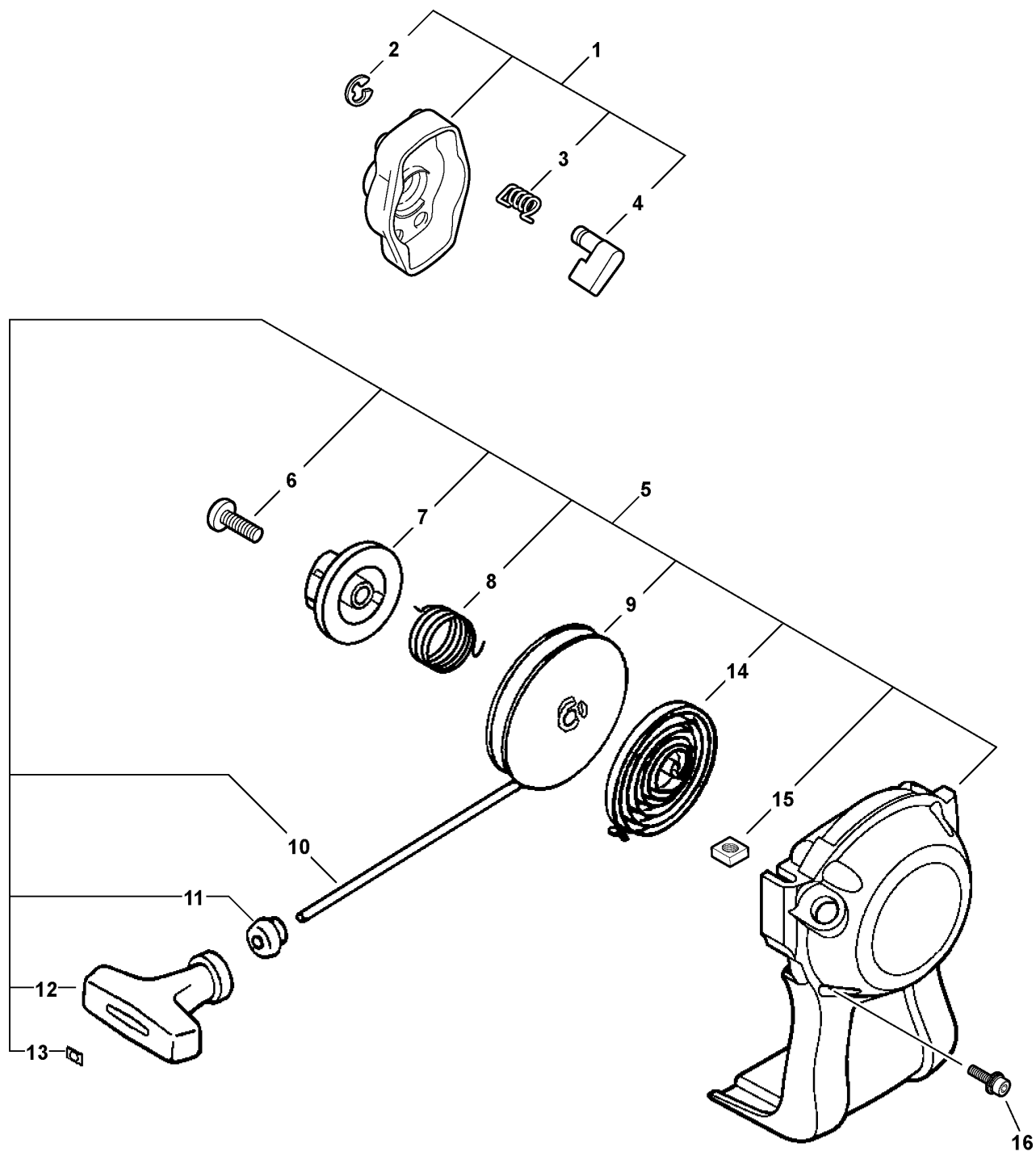
ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	A350000392	1	TANK, FUEL	
2	V325000010	4	WASHER	
3	90023805025	2	SCREW 5X25	
4	P021012210	1	CAP ASY	INCLUDES ITEMS 5-6
5	A365000020	1	CONNECTOR, FUEL CAP	
6	13101655830	1	GASKET, CAP	
7	V137000030	1	GROMMET	
8	13120507320	1	FILTER, FUEL	
9	13201309820	2	CLIP	
10	V470000580	1	PIPE, FUEL - 3X5X195mm	REPOWER BULK OPTION: 90014
11	13201021160	1	PIPE, VENT - 3X6X35mm	REPOWER BULK OPTION: 90015
12	A356000030	1	VENT ASY	
13	13201006460	1	PIPE, RETURN - 3X6X110mm	REPOWER BULK OPTION: 90017



003 0010 00B

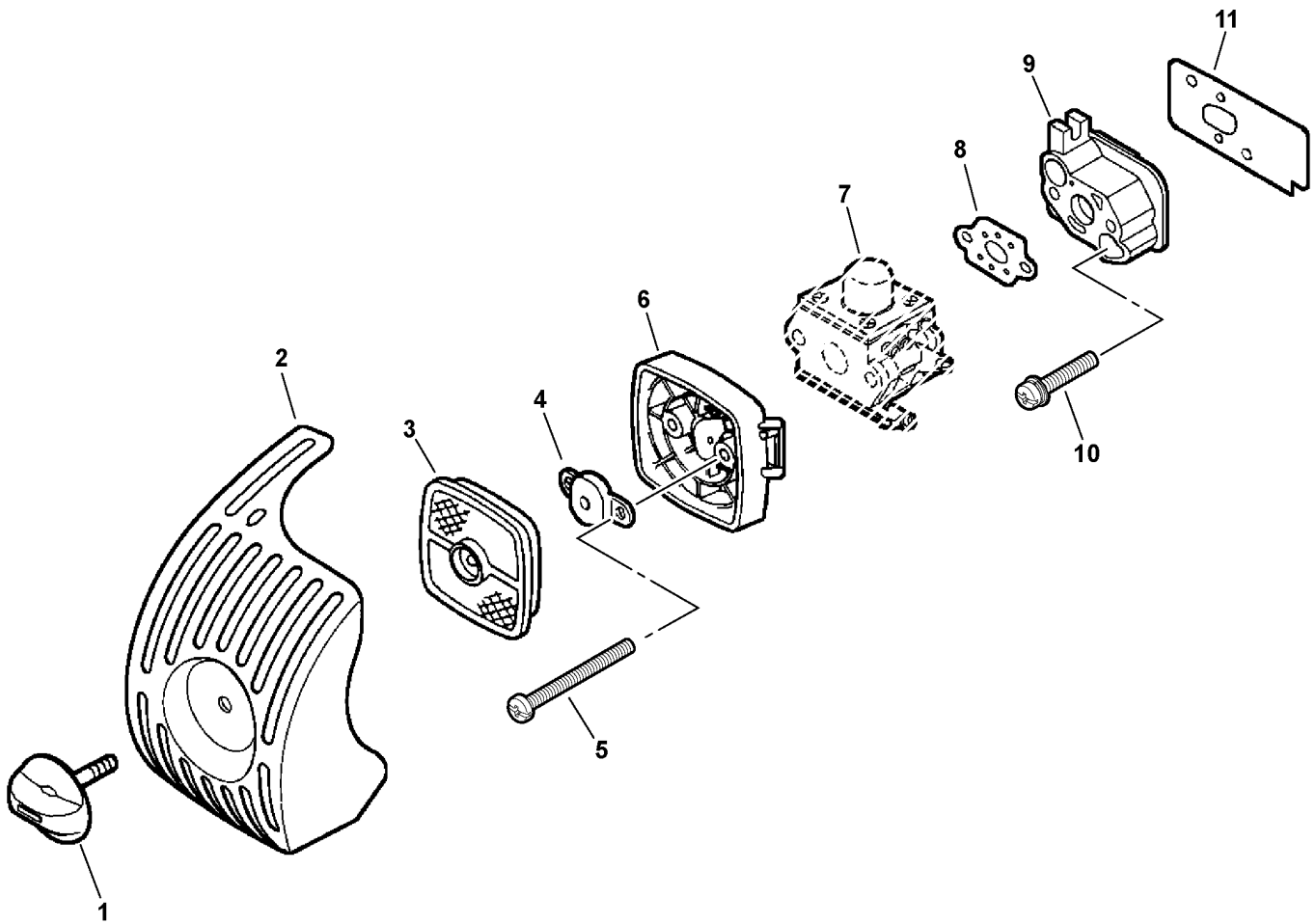
SRM-251 Trimmer
Fancase, Clutch

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	A172000550	1	COVER, FAN	
2	90016205028	1	SCREW 5X28	
3	90016304016	4	SCREW 4X16	
4	V622000020	2	DOWEL PIN	
5	90070100012	1	CIRCLIP 12	
6	90081406201	1	BEARING, BALL 6201	
7	90070200032	1	CIRCLIP 32	
8	A556000370	1	DRUM, CLUTCH	
9	A056000150	1	CLUTCH ASY	
10	90023804018	1	SCREW 4X18	
11	V150001540	1	COVER, CABLE HOLDER	
12	C482000030	1	HOLDER, CABLE	
13	V491000150	1	CLIP, CABLE	



004 0028 00B

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	A052000180	1	STARTER PULLEY ASY	INCLUDES ITEM 2-4
2	P022002100	2	E-RING	
3	17723412220	2	SPRING, RETURN	
4	P022006850	2	PAWL	
5	A051000770	1	STARTER ASY	INCLUDES ITEMS 6-15
6	17723661830	1	SCREW	
7	P022008280	1	PLATE, CAM	
8	P022008270	1	SPRING, DAMPER	
9	P022006830	1	PULLEY	
10	P022008260	1	ROPE, STARTER - 3X700mm	REPOWER BULK OPTION: 99944440000
11	17722742030	1	GUIDE, ROPE	
12	17722827030	1	GRIP, STARTER	
13	17724611120	1	RETAINER	
14	17722042030	1	SPRING, REWIND	
15	90056500005	2	NUT	
16	90016304016	4	SCREW 4X16	



005 0029 000

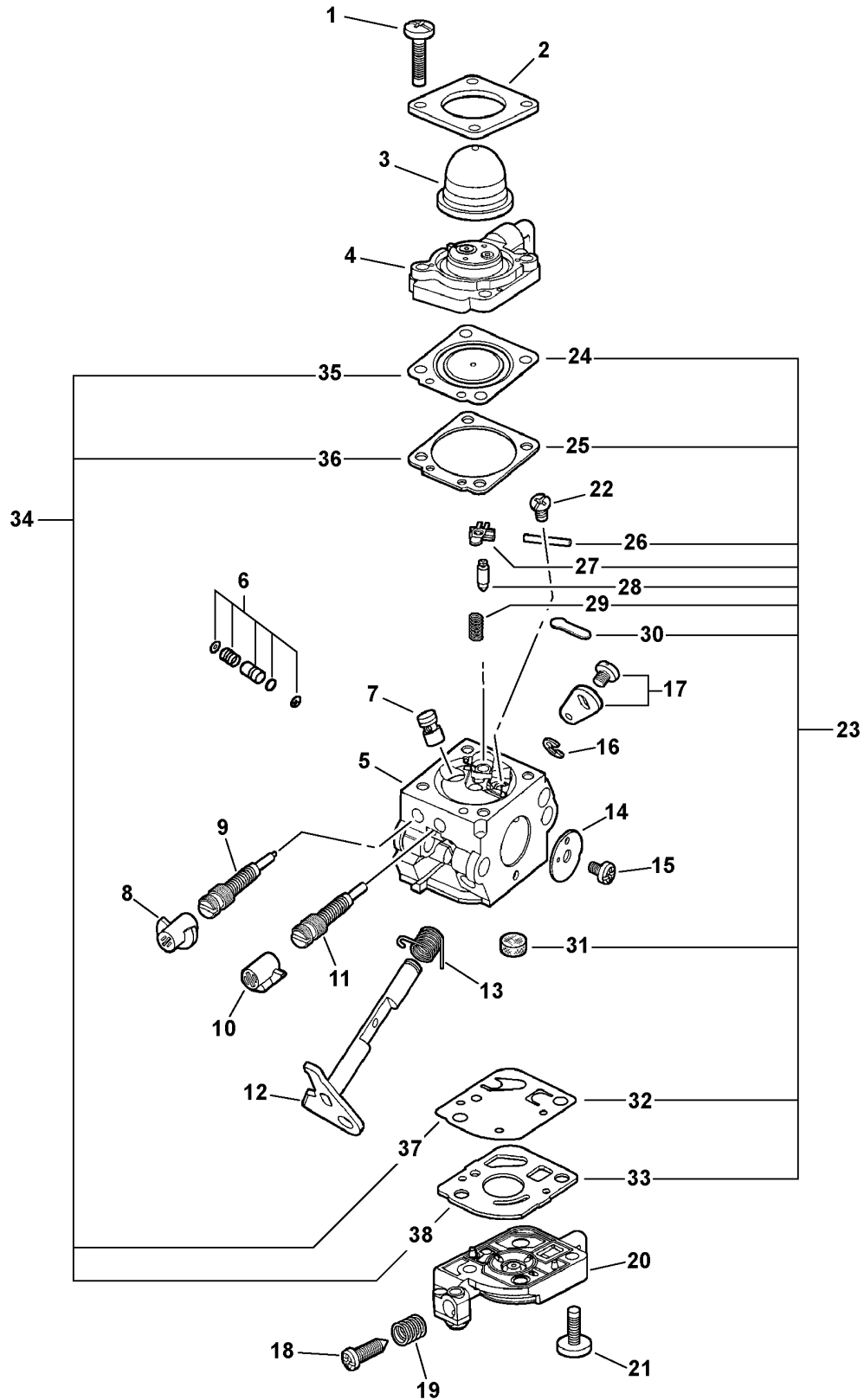
SRM-251 Trimmer

Intake

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	V299000250	1	THUMB SCREW	
2	A232000271	1	LID, AIR CLEANER	
3	13031054130	1	FILTER, AIR - SINGLE LAYER	
4	12901152730	1	PLATE, PREVENT	
5	90022005065	2	SCREW 5X65	
6	P021000991	1	CASE, AIR CLEANER - GRAY	
7	-----	1	CARBURETOR	See Carburetor Diagram For Additional Information
8	V103000200	1	GASKET, INTAKE ¹	
9	A200000200	1	INSULATOR, INTAKE	
10	90016205025	2	SCREW 5X25	
11	V103000210	1	SHIELD, INTAKE ¹	

Footnotes

1: Also Included In GASKET KIT

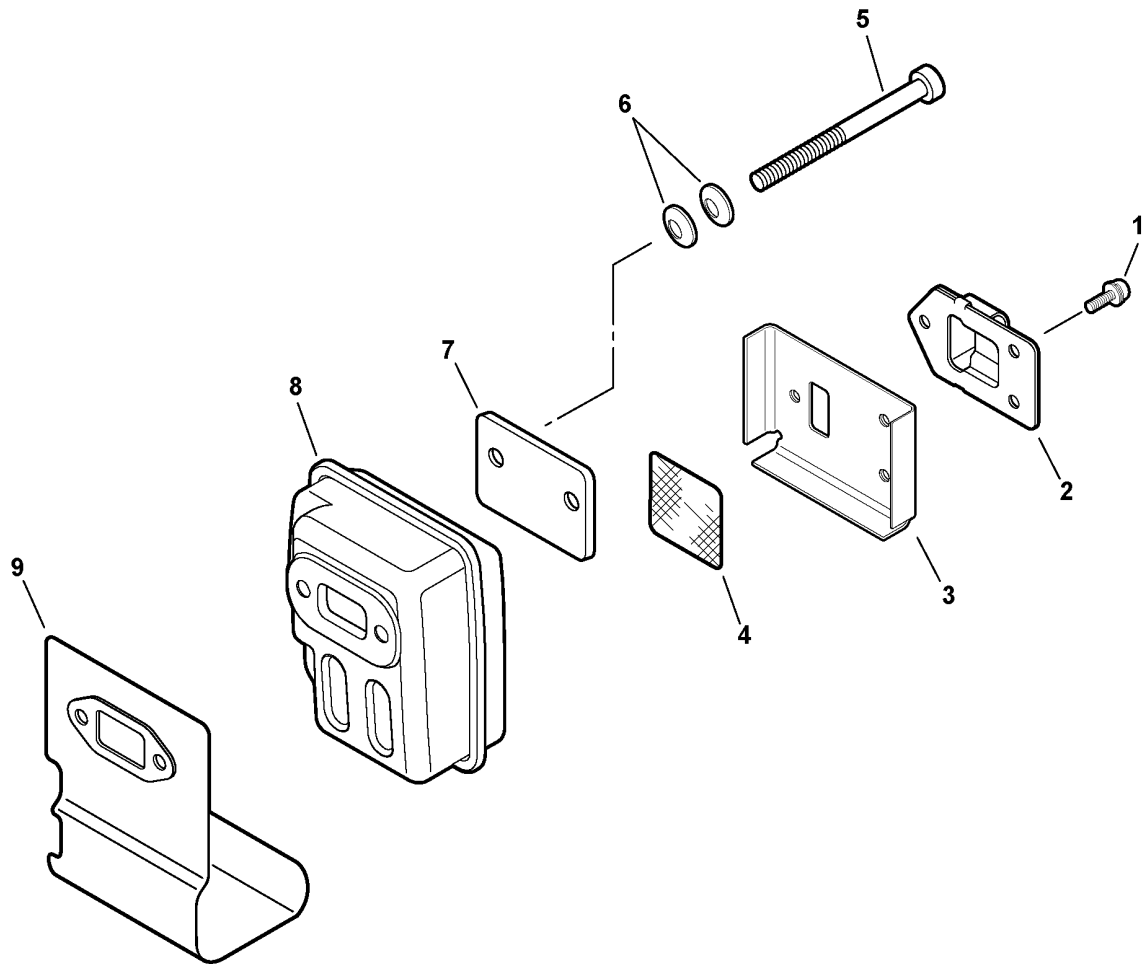


C1UK81A 0000 000

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
	A021001011	1	CARBURETOR -- C1U-K81A	
1	P005000980	4	SCREW, PURGE BASE	
2	P005000620	1	RETAINER, PURGE BULB	
3	12538108660	1	BULB, PURGE	
4	P005001680	1	PURGE BASE ASY	
5	-----	1	BODY, CARBURETOR ¹	
6	12530613120	1	PUMP KIT	
7	P005001920	1	NOZZLE, CHECK VALVE	
8	12532939030	1	CAP, LIMITER - HIGH SPEED -- RED	
9	12532013310	1	NEEDLE - HIGH SPEED	
10	12532909860	1	CAP, LIMITER - LOW SPEED -- WHITE	
11	12531813120	1	NEEDLE - LOW SPEED	
12	P005001700	1	THROTTLE SHAFT	
13	12531342030	1	SPRING, THROTTLE RETURN	
14	12531649030	1	VALVE, THROTTLE	
15	12531413930	1	SCREW, THROTTLE VALVE	
16	12532713930	1	CLIP, THROTTLE SHAFT	
17	P005001690	1	THROTTLE LEVER KIT	
18	12533406960	1	SCREW, THROTTLE ADJUST	
19	12533306960	1	SPRING, IDLE ADJUSTER	
20	12532412820	1	COVER, FUEL PUMP	
21	12531012820	2	SCREW, FUEL PUMP COVER	
22	12533942030	1	SCREW, METERING LEVER PIN	
23	12530013120	1	REPAIR KIT	INCLUDES ITEMS 24-33
24	-----	1	DIAPHRAGM, METERING	
25	-----	1	GASKET, METERING DIAPHRAGM	
26	-----	1	PIN, METERING LEVER	
27	-----	1	LEVER, METERING	
28	-----	1	VALVE, INLET NEEDLE	
29	-----	1	SPRING, METERING LEVER	
30	-----	1	WELCH PLUG	
31	-----	1	STRAINER	
32	-----	1	DIAPHRAGM, FUEL PUMP	
33	-----	1	GASKET, FUEL PUMP	
34	12530313120	1	GASKET/DIAPHRAGM KIT	INCLUDES ITEMS 35-38
35	-----	1	DIAPHRAGM, METERING	
36	-----	1	GASKET, METERING DIAPHRAGM	
37	-----	1	DIAPHRAGM, FUEL PUMP	
38	-----	1	GASKET, FUEL PUMP	

Footnotes

1: NOT AVAILABLE SEPARATELY



006 0032 000

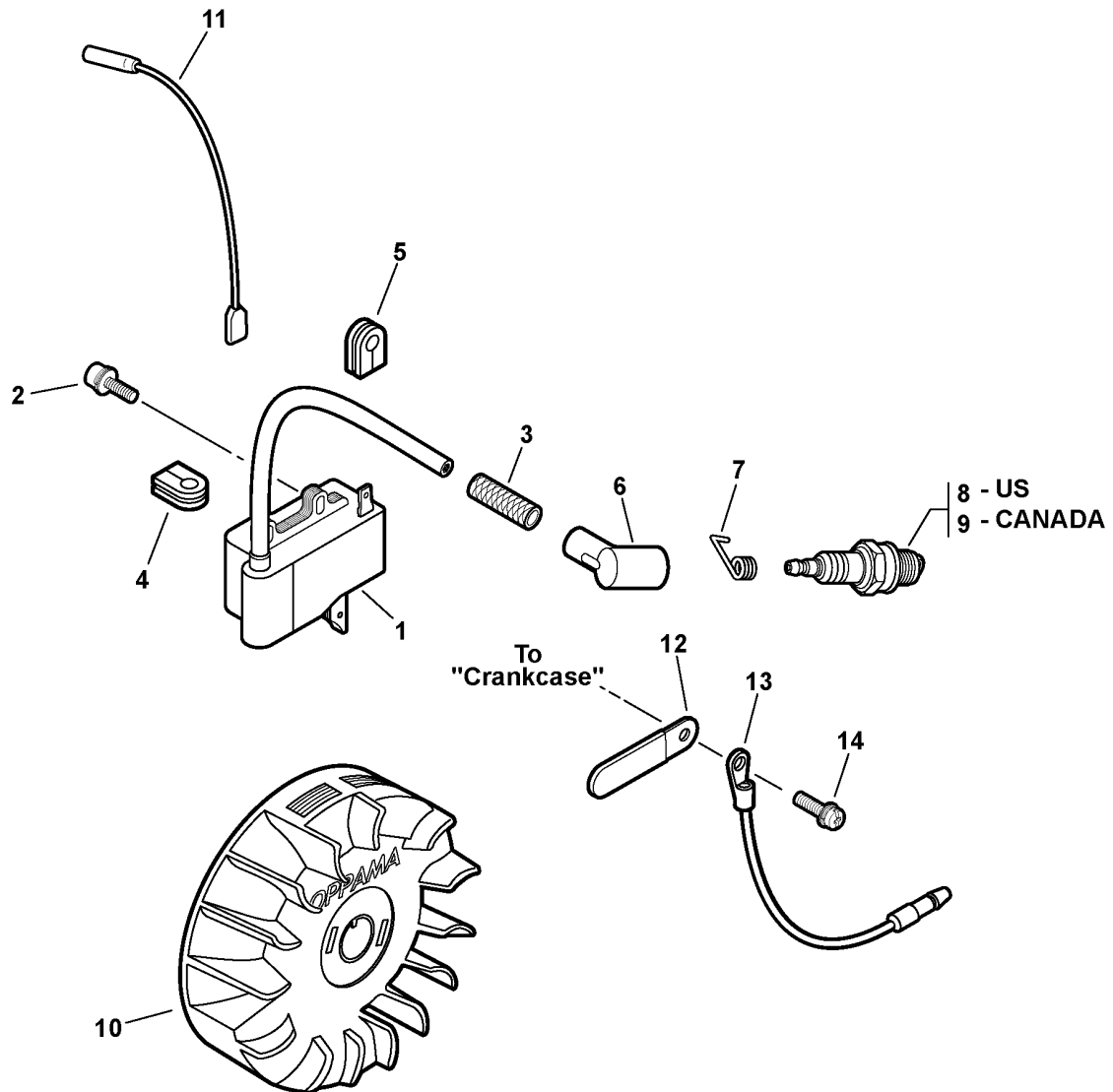
SRM-251 Trimmer

Exhaust

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	9136704012	3	SCREW 4X12	
2	A313000700	1	GUIDE, EXHAUST	
3	V104000072	1	GASKET, EXHAUST ¹	
4	14586240630	1	SCREEN, MUFFLER	
5	90010505055	2	SCREW 5X55	
6	V347000000	4	CONICAL WASHER	
7	V150000371	1	EYE PLATE	
8	A300000521	1	MUFFLER	
9	V104000660	1	SHIELD, EXHAUST ¹	

Footnotes

1: Also Included In GASKET KIT

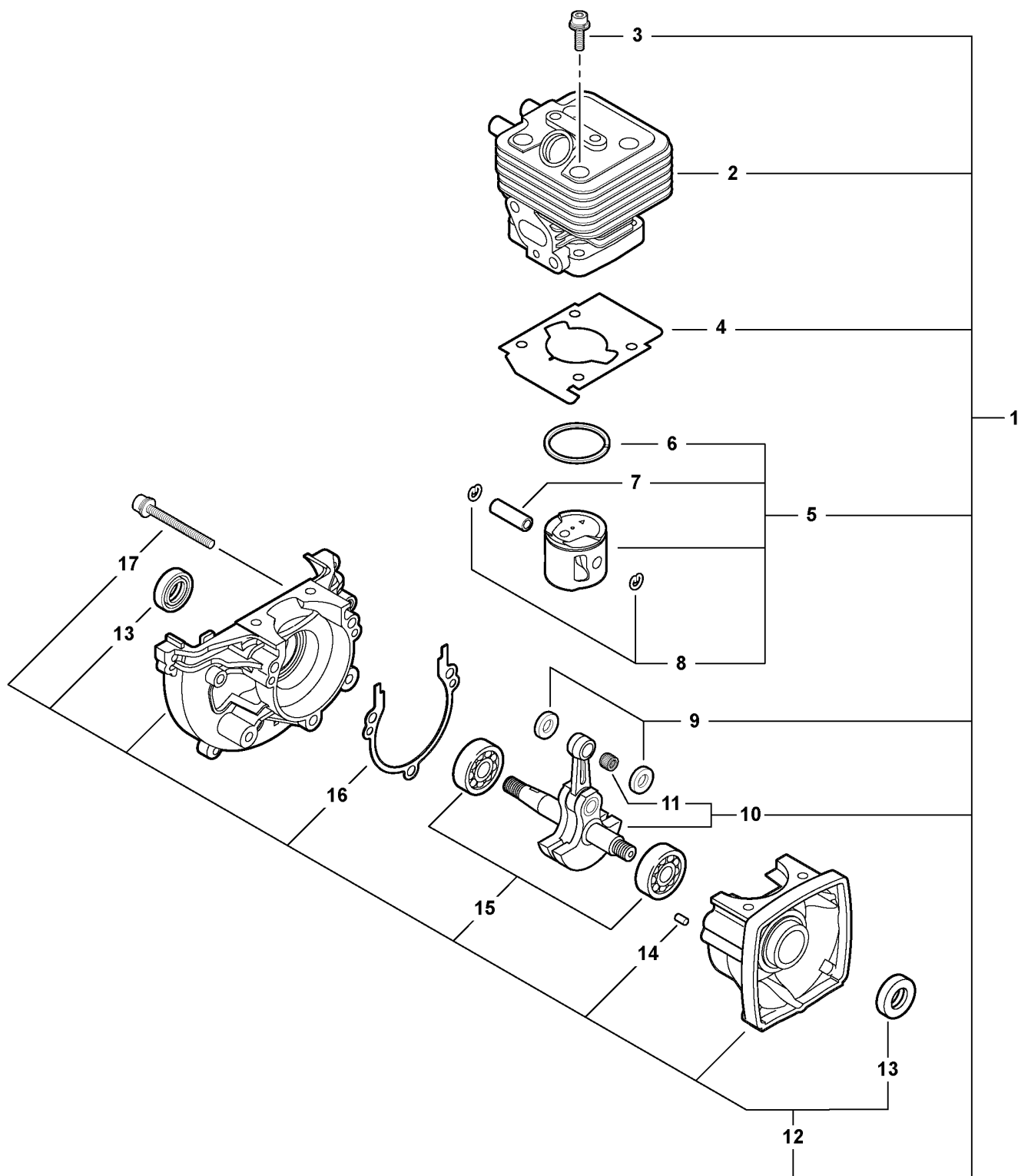


007 0029 000

SRM-251 Trimmer

Ignition

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	A411000210	1	COIL, IGNITION	
2	90016204020	2	SCREW 4X20	
3	V475003380	1	INSULATOR	
4	V135000030	1	GROMMET	
5	15611004920	1	GROMMET	
6	A427000013	1	CAP, SPARK PLUG	
7	A426000010	1	TERMINAL, SPARK PLUG CAP	
8	15901019830	1	SPARK PLUG -- BPM-8Y	
9	A425000000	1	SPARK PLUG -- BPMR-8Y	
10	A409000210	1	FLYWHEEL	
11	16201004561	1	LEAD, IGNITION	
12	15911621231	1	CLAMP	
13	16201452930	1	LEAD, GROUND	
14	90024205010	1	SCREW 5X10	



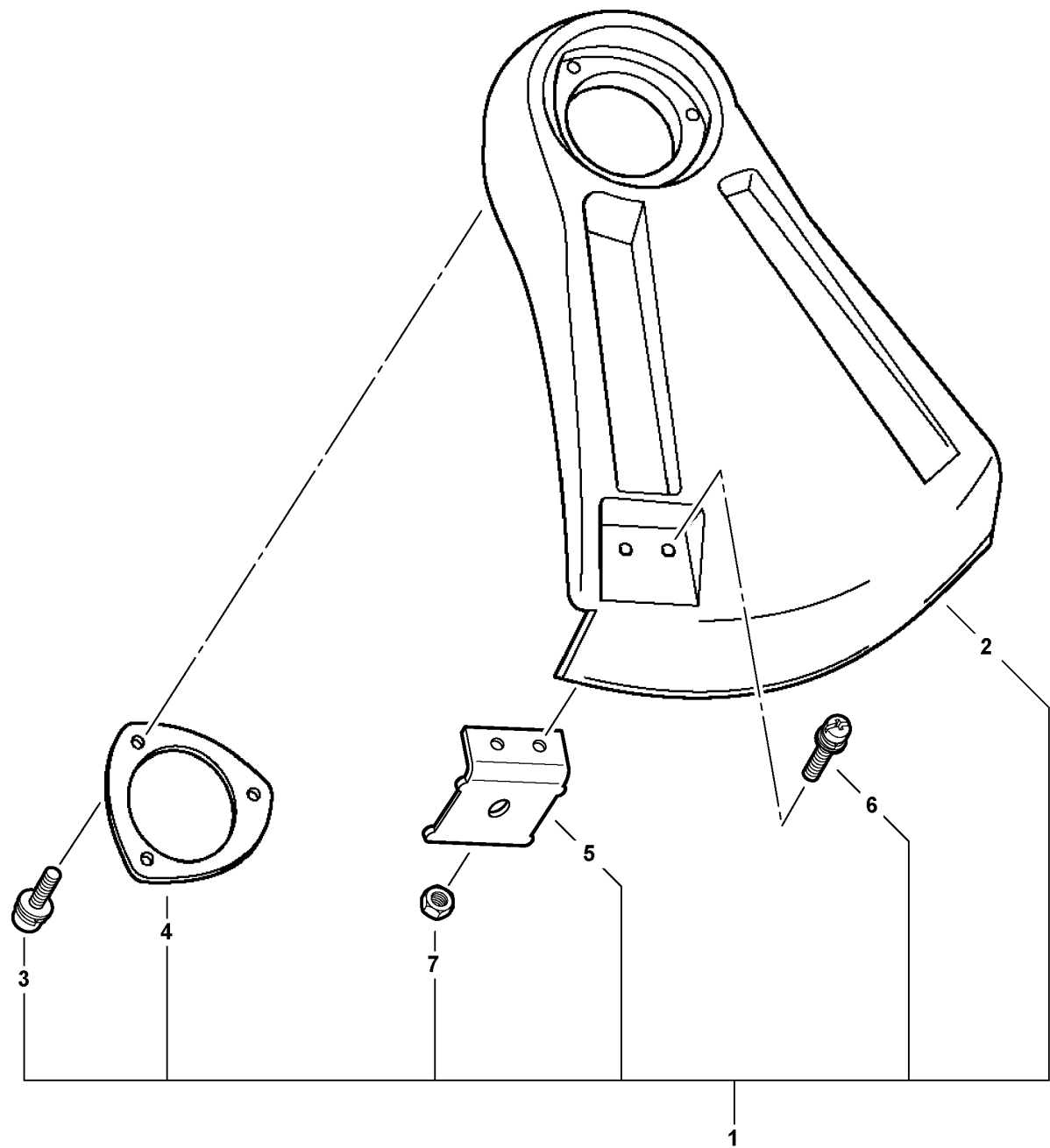
SB1081 0000 000

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	SB1081	1	SHORT BLOCK ¹	INCLUDES ITEMS 2-17
2	A130000672	1	CYLINDER	
3	90016205025	4	SCREW 5X25	
4	V100000181	1	GASKET, CYLINDER ²	
5	P021008221	1	PISTON KIT	INCLUDES ITEMS 6-9
6	A101000100	1	RING, PISTON	
7	V606000000	1	PIN, PISTON	
8	10001504630	2	CIRCLIP, PISTON PIN	
9	10001411520	2	SPACER, PISTON PIN	
10	A011000371	1	CRANKSHAFT ASY	INCLUDES ITEM 11
11	V553000010	1	BEARING, NEEDLE	
12	P021008231	1	CRANKCASE KIT	INCLUDES ITEMS 13-17
13	10021242031	2	OIL SEAL	
14	V622000020	2	DOWEL PIN	
15	9403536201	2	BEARING, BALL - 6201	
16	10024242030	1	GASKET, CRANKCASE ²	
17	90016205028	3	SCREW 5X28	

Footnotes

1: REPOWER OPTION

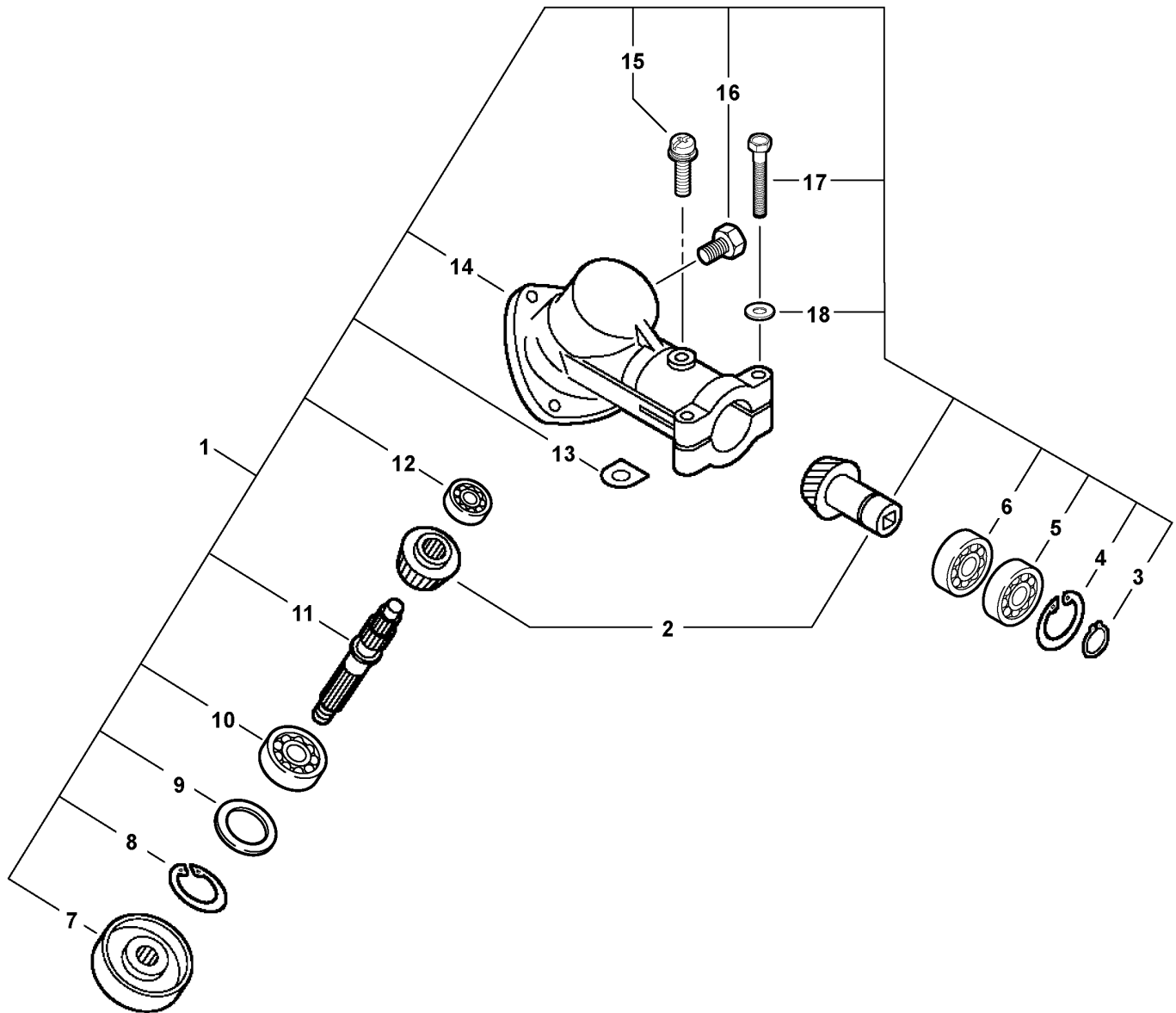
2: Also Included In GASKET KIT



034 0001 000

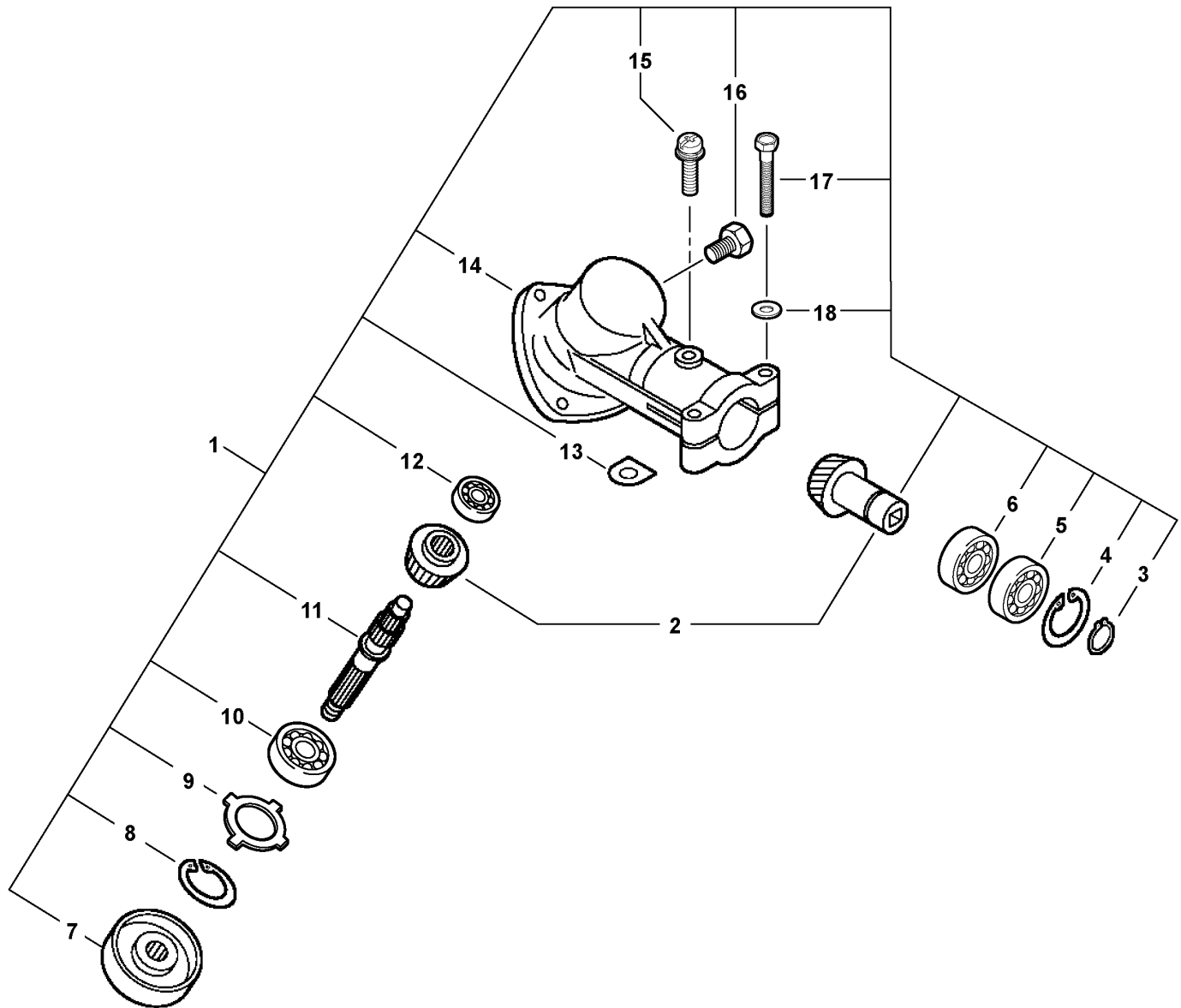
SRM-251 Trimmer**Plastic Shield**

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	P021001392	1	SHIELD KIT - PLASTIC	INCLUDES ITEMS 2-7
2	C550000031	1	SHIELD - PLASTIC	
3	90023805020	3	SCREW 5X20	
4	C552000110	1	PLATE, SHIELD	
5	69901644330	1	CUTTER, LINE	
6	90023805016	2	SCREW 5X16	
7	90050000005	2	NUT	



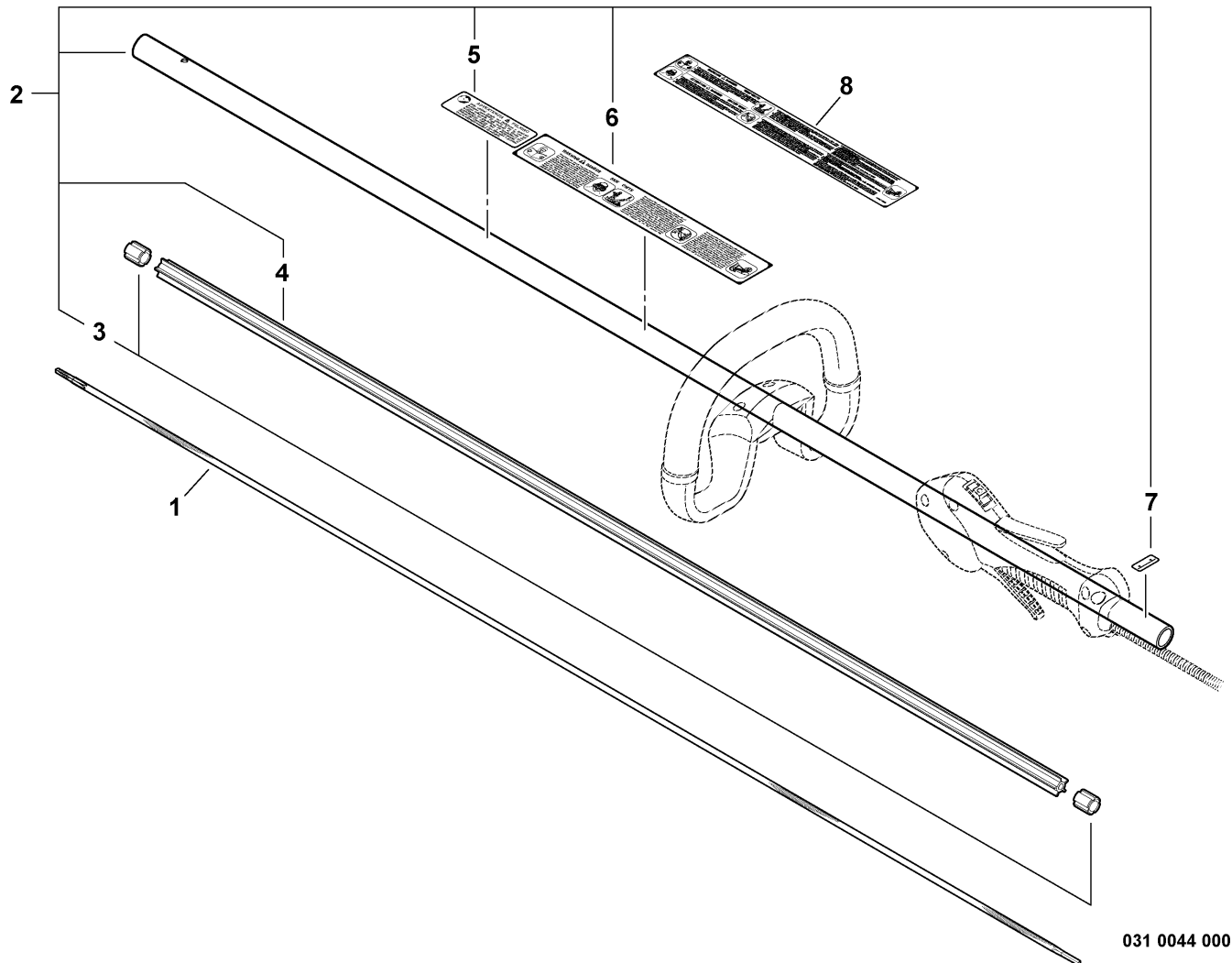
032 0010 BVA

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	P021008180	1	GEAR HOUSING ASY	INCLUDES ITEMS 2-18
2	61030044830	1	GEAR SET	
3	90070600010	1	SNAP RING 10	
4	90070200022	1	SNAP RING 22	
5	9406306900	1	BEARING, BALL 6900Z	
6	9406006900	1	BEARING, BALL 6900	
7	C535000210	1	PLATE, ADAPTER - UPPER	
8	90070200032	1	CIRCLIP 32	
9	V340000130	1	WASHER	
10	90081206201	1	BEARING, BALL 6201	
11	C534000270	1	SHAFT, GEAR	
12	9406000609	1	BEARING, BALL 609	
13	61023904130	2	SHIM WASHER	
14	C531000310	1	HOUSING, GEAR	
15	90024205010	1	SCREW 5X10	
16	61043450031	1	BOLT 8X8	
17	90010005035	2	BOLT 5X35	
18	90060000005	2	WASHER	



032 0010 0VA

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	P021008181	1	GEAR HOUSING ASY	INCLUDES ITEMS 2-18
2	61030044830	1	GEAR SET	
3	90070600010	1	SNAP RING 10	
4	90070200022	1	SNAP RING 22	
5	9406306900	1	BEARING, BALL 6900Z	
6	9406006900	1	BEARING, BALL 6900	
7	C535000210	1	PLATE, ADAPTER - UPPER	
8	90070200032	1	CIRCLIP 32	
9	V340000180	1	WASHER	
10	90081206201	1	BEARING, BALL 6201	
11	C534000270	1	SHAFT, GEAR	
12	9406000609	1	BEARING, BALL 609	
13	61023904130	2	SHIM WASHER	
14	C531000310	1	HOUSING, GEAR	
15	90024205010	1	SCREW 5X10	
16	61043450031	1	BOLT 8X8	
17	90010005035	2	BOLT 5X35	
18	90060000005	2	WASHER	

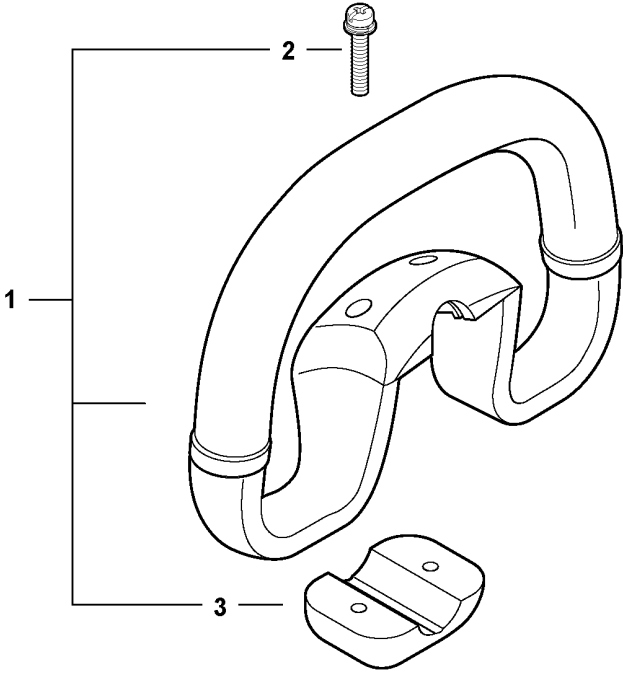


SRM-251 Trimmer**Main Pipe, Flexible Driveshaft**

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	61001344730	1	DRIVESHAFT - FLEXIBLE	
2	61060944730	1	MAIN PIPE ASY	INCLUDES ITEMS 3-7
3	61024644730	1	STOPPER	
4	61021744730	1	LINER	
5	89022809560	1	LABEL - CAUTION -- SPANISH	
6	89016054130	1	LABEL - CAUTION	
7	89015204930	1	LABEL - SHAFT LOCATION	
8	89031749030	1	LABEL - CAUTION -- CANADA ¹	

Footnotes

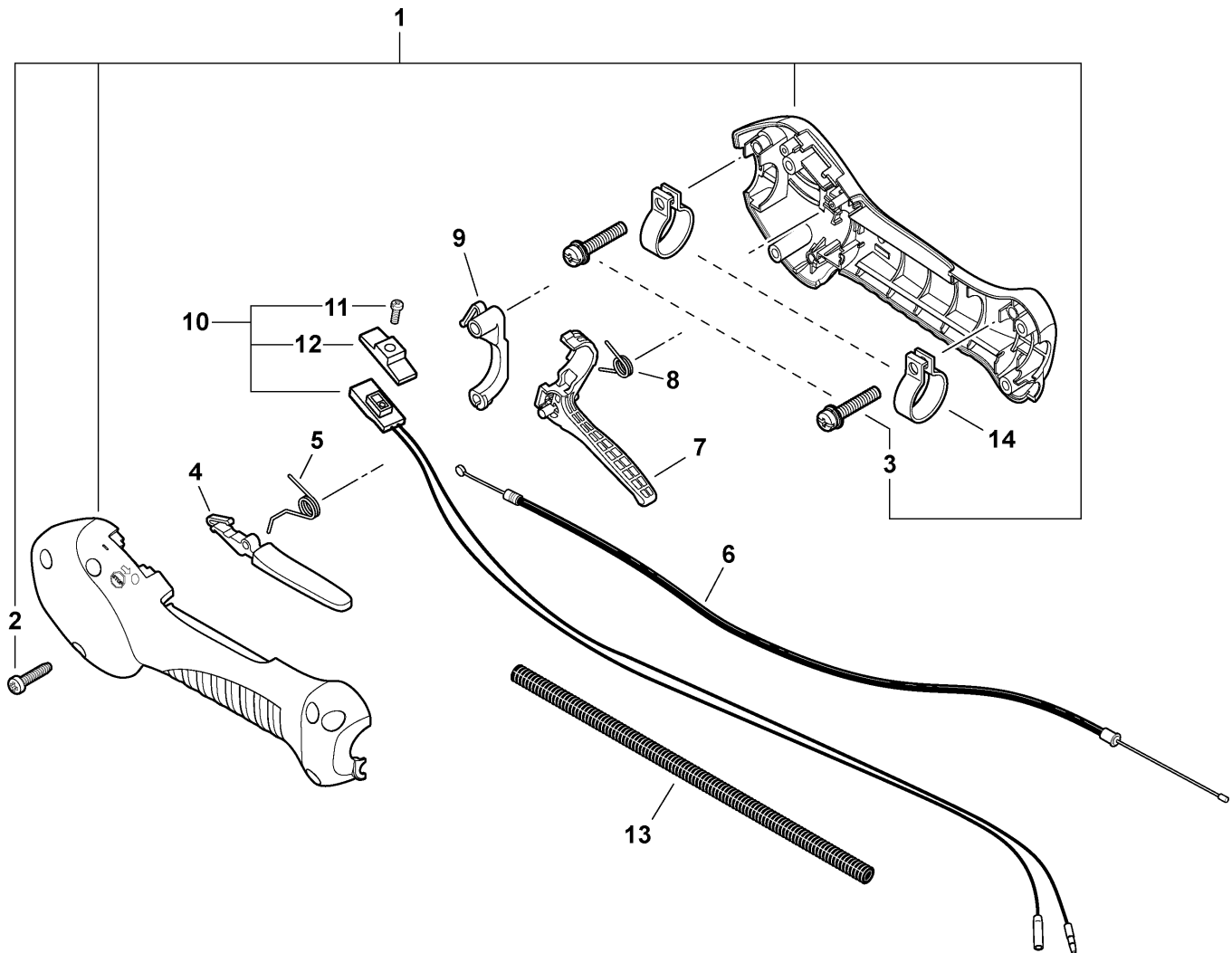
1: CANADA MODELS



030 0033 000

SRM-251 Trimmer**Front Handle**

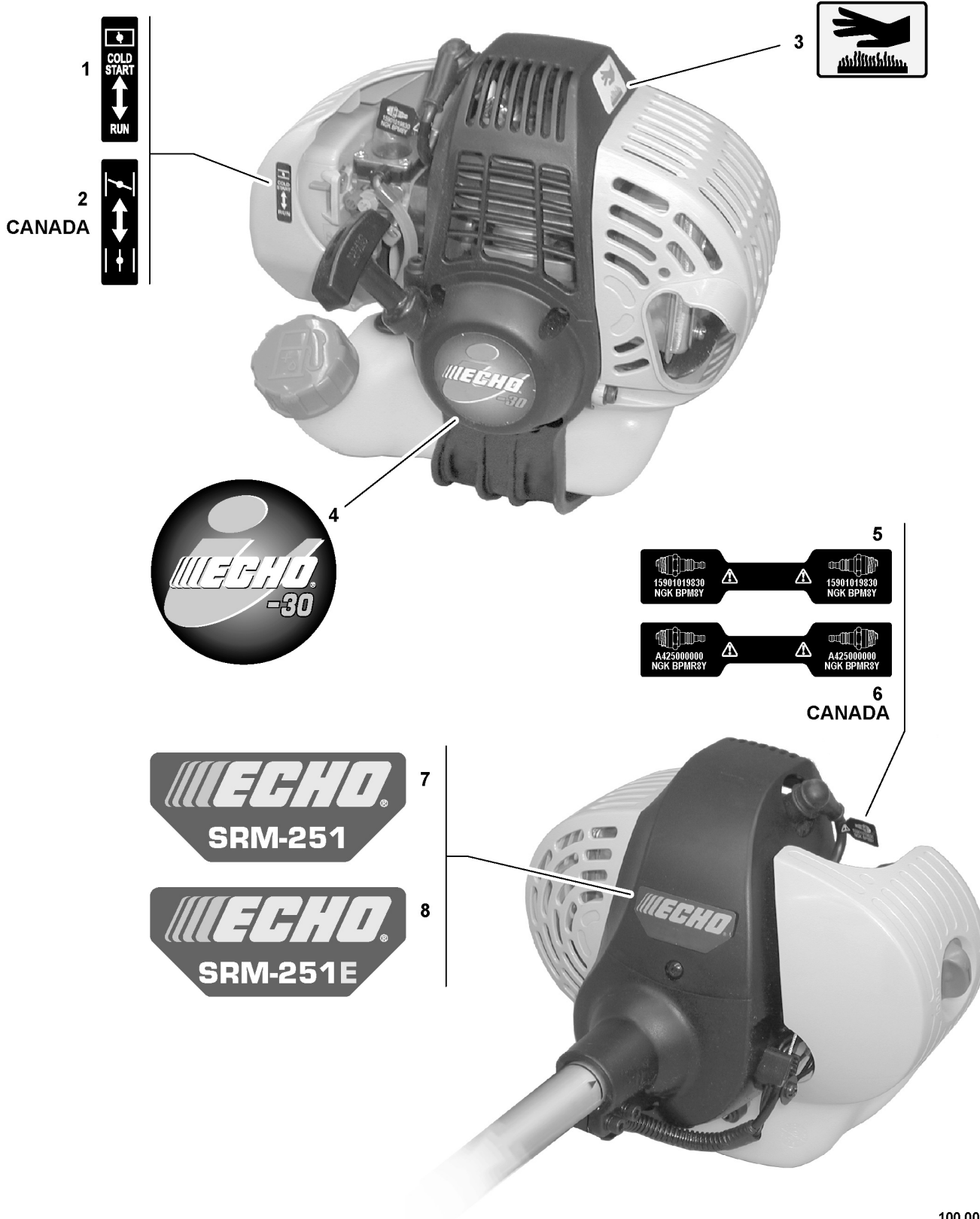
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1	P021008322	1	FRONT HANDLE KIT	INCLUDES ITEMS 2-3
2	90024205040	2	SCREW 5X40	
3	C423000190	1	FIXTURE, HANDLE	



030 0049 000

SRM-251 Trimmer
Control Handle, Throttle Cable

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	P021008330	1	CONTROL HANDLE KIT	INCLUDES ITEMS 2-3
2	88995021060	4	SCREW	
3	90023805020	2	SCREW 5X20	
4	C460000050	1	LEVER, LOCKOUT	
5	V452000240	1	SPRING, LOCKOUT RETURN	
6	V430001390	1	CABLE, THROTTLE	
7	C450000182	1	TRIGGER, THROTTLE	
8	V452000210	1	SPRING, THROTTLE RETURN	
9	C453000151	1	LOCKOUT, TRIGGER	
10	A440000570	1	IGNITION SWITCH ASY	INCLUDES ITEMS 11-12
11	9154503010	1	SCREW 3X10	
12	A444000020	1	KNOB	
13	V475003390	1	COVER - CORRUGATED	
14	V495000680	2	CLAMP	



100 0087 000

SRM-251 Trimmer

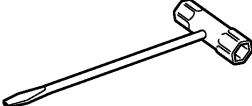
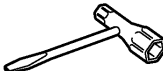
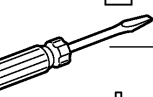
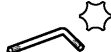
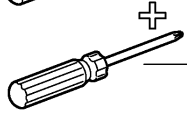
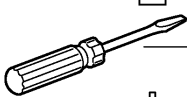
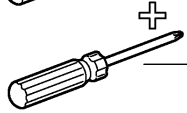
Labels

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	89012152730	1	LABEL - CHOKE	
2	89033252730	1	LABEL - CHOKE	CANADA MODELS
3	X505002310	1	LABEL - CAUTION -- HOT	
4	X502000150	1	LABEL - ECHO -- i-30	
5	X532000671	1	LABEL - SPARK PLUG -- BPM-8Y	
6	X532000720	1	LABEL - SPARK PLUG -- BPMR-8Y	CANADA MODELS
7	X503006150	1	LABEL - MODEL - GT-251	
8	X503006160	1	LABEL - MODEL - GT-251E	

Use Gasket Kit	Contains:	Service Number	Description
P021008721		10024242030	GASKET, CRANKCASE
		14586642031	GASKET, EXHAUST
		V100000181	GASKET, CYLINDER
		V103000200	GASKET, INTAKE
		V103000210	SHIELD, INTAKE
		V104000072	GASKET, EXHAUST
		V104000660	SHIELD, EXHAUST

300 0037 000

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	P021008721	1	GASKET KIT	

	1 - 89541010630 -- 17X19mm		12 - 89751801131 -- 5X120mm
	2 - X602000020 -- 17X19mm		13 - 89541220960 -- 10mm
	3 - 89541039131 -- 10X19mm		14 - 89561203430 -- 3mm
	4 - 89541006960 -- 13X19mm		15 - 89561000130 -- 4mm
	5 - X602000031 -- 17X14.5mm		16 - 89561100330 -- 5mm
	6 - 89511200330 -- 8X10mm		17 - X605000060 -- T27
	7 - 89512220960 -- 17X19mm		
	8 - 89501505260 -- 10mm		
	9 - 89581100130 -- 125mm		
	10 - 89581203930 -- 50mm		
	11 - 89757005560		

Consult Your Owners Manual - Consulte a sus dueños manuales

200 0001 000

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	89541010630	1	SOCKET WRENCH/SCREWDRIVER	17X19mm
2	X602000020	1	SOCKET WRENCH/SCREWDRIVER	17X19mm
3	89541039131	1	SOCKET WRENCH/SCREWDRIVER	10X19mm
4	89541006960	1	SOCKET WRENCH/SCREWDRIVER	13X19mm
5	X602000031	1	SOCKET WRENCH	17X14.5mm
6	89511200330	1	OPEN END WRENCH	8X10mm
7	89512220960	1	OPEN END WRENCH	17X19mm
8	89501505260	1	OPEN END WRENCH	10mm
9	89581100130	1	SCREWDRIVER	125mm SLOT HEAD
10	89581203930	1	SCREWDRIVER	50mm CROSS HEAD
11	89757005560	1	CHUCK KEY	
12	89751801131	1	LOCKING ROD	5X120mm
13	89541220960	1	HEX BAR	10mm
14	89561203430	1	HEX KEY	3mm
15	89561000130	1	HEX KEY	4mm
16	89561100330	1	HEX KEY	5mm
17	X605000060	1	TORX KEY	T27



Part Number Index

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