



# Power Blower

## *Operator's Manual*

**MODEL**


**PB-201**

Serial Number 02001001 - 02017000

**WARNING**  **DANGER**



The muffler or catalytic muffler and surrounding cover may become extremely hot.

 Always keep clear of exhaust and muffler area, otherwise serious personal injury may occur.



**WARNING**



The engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.



**WARNING**  **DANGER**

Read rules for safe operation and all instructions carefully. ECHO provides this Operator's Manual which must be read and understood for proper and safe operation.

## INTRODUCTION

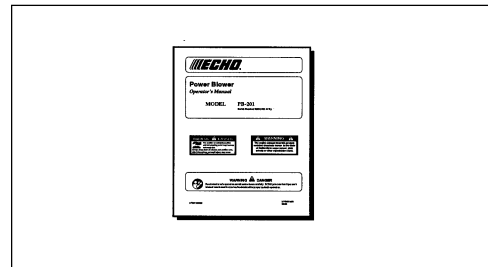
Welcome to the ECHO family. This ECHO product was designed and manufactured to provide long life and on-the-job dependability. Read and understand this manual. You will find it easy to use and full of helpful operating tips and SAFETY messages.

### **WARNING** **DANGER**

Read rules for safe operation and instructions carefully. ECHO provides this Operator's Manual which must be read and understood for proper and safe operation.

## THE OPERATOR'S MANUAL --

contains specifications and information for operation, starting, stopping, maintenance, storage and assembly specific to this product.




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Specifications, descriptions and illustrative material in this literature are as accurate as known at the time of publication, but are subject to change without notice. Illustrations may include optional equipment and accessories, and may not include all standard equipment.

## MANUAL SAFETY SYMBOLS AND IMPORTANT INFORMATION

Throughout this manual and on the product itself, you will find safety alerts and helpful, information messages preceded by symbols or key words. The following is an explanation of those symbols and key words and what they mean to you.



This symbol accompanied by the words **WARNING** and **DANGER** calls attention to an act or condition that can lead to serious personal injury to operator and bystanders.



The circle with the slash symbol means whatever is shown within the circle is prohibited.




**IMPORTANT** **NOTE**

**IMPORTANT** The enclosed message provides information necessary for the protection of the unit.

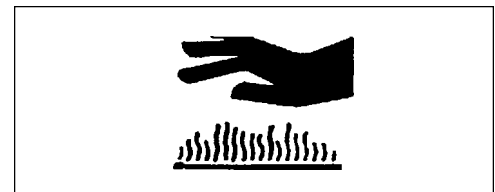
**NOTE** This enclosed message provides tips for use, care and maintenance of the unit.

## SAFETY


### DECALS

Locate these safety decals on your unit. The complete unit illustration, found in the "DESCRIPTION" section, will help you locate them. Make sure the decals are legible and that you understand and follow the instructions on them. If a decal cannot be read, a new one can be ordered from your ECHO dealer. See PARTS ORDERING instructions for specific information.

### HOT DECAL



P/N 89016006361




**ADVERTENCIA**  
**PELIGRO**

Esta unidad puede ser peligrosa y producir lesiones personales graves el no se usa en forma adecuada. Para reducir el riesgo de lesionarse, los operadores, los ayudantes y los espectadores deben leer y comprender el Manual Del Operador y los Manuales De Seguridad que se entregan escritos en español.  
890228-08760



P/N 89016003360

**WARNING**  **DANGER**

This unit can be dangerous and cause serious injury if improperly used. to reduce injury risk to operator, helpers and bystanders, read and understand the Operator's and Safety Manuals, which are provided in Spanish.

## INTERNATIONAL SYMBOLS

Symbol form/shape	Symbol description/application	Symbol form/shape	Symbol description/application
	Read and understand Operator's Manual.		Fuel and oil mixture
	Wear eyes, ears and head protection		Finger Severing
	Hot Surface		Wear hand protection. Use two handed.
	Safety/Alert		Wear slip resistant foot wear.
	DO NOT allow flames or sparks near fuel.		DO NOT smoke near fuel.

Symbol form/shape	Symbol description/application	Symbol form/shape	Symbol description/application
	Engine choke control.		Ignition ON/OFF
	Emergency stop		Primer bulb
	Carburetor adjustment - Low speed mixture		Carburetor adjustment - High speed mixture
	Carburetor adjustment - Idle speed		

## EQUIPMENT

Before operation a complete check of the unit must be performed:

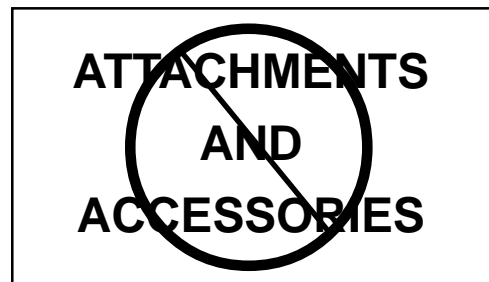
- Check unit for loose/missing nuts, bolts and screws. Tighten and/or replace as needed.
- Inspect fuel lines, tank and area around carburetor for fuel leaks. **DO NOT** operate unit if leaks are found.

### *Spark Arrestor - Catalytic Muffler / Muffler*

- The muffler or catalytic muffler controls the exhaust noise and emissions. The spark arrestor screen prevents hot, glowing particles of carbon from leaving the muffler. Make sure the spark arrestor screen is in good repair and properly seated in the muffler. Keep exhaust area clear of flammable debris. Avoid contact during and immediately after operation.

### *Parts*

- Do not use blower if any part is missing or damaged.
- Have repairs done only by an authorized ECHO Service dealer.
- Do not use any attachment, accessory or replacement part unless it is recommended in this Operator's Manual.



**FUEL**

**WARNING**  **DANGER**

Fuel is **VERY** flammable. Use extreme care when mixing, storing or handling or serious personal injury may result.

- Use an approved fuel container.
- **DO NOT** smoke near fuel.
- **DO NOT** allow flames or sparks near fuel.
- Fuel tanks/cans may be under pressure. Always loosen fuel caps slowly allowing pressure to equalize.
- **NEVER** refuel a unit when the engine is **HOT!**
- **NEVER** refuel a unit with the engine running.
- **DO NOT** fill fuel tanks indoors. **ALWAYS** fill fuel tanks outdoors over bare ground.
- Securely tighten fuel cap after refueling.
- Inspect for fuel leakage. If fuel leakage is found, do not start or operate unit until leakage is repaired.



std1

**IMPORTANT**

Spilled fuel is a leading cause of hydrocarbon emissions. Some states may require the use of automatic fuel shut-off containers to reduce fuel spillage. Contact your ECHO dealer for ordering information.

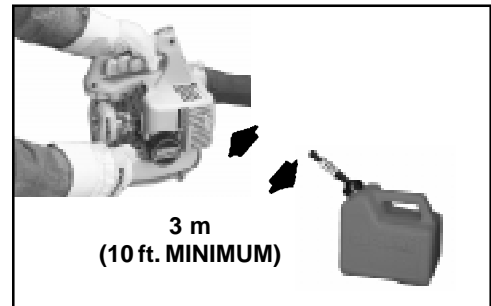


***After Refueling:***

- Wipe any spilled fuel from the unit.
- Move at least 3 m (10 ft.) from refueling location before starting.

***After use:***

- **DO NOT** store a unit with fuel in its tank. Leaks can occur. Return unused fuel to an approved fuel storage container.



**PERSONAL CONDITION AND SAFETY EQUIPMENT**

**WARNING**  **DANGER**

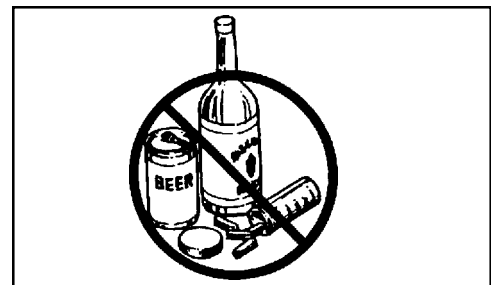
Power Blower users risk injury to themselves and others if the Power Blower is used improperly and/or safety precautions are not followed. Proper clothing and safety gear must be worn when operating a Power Blower.

***Physical Condition --***

Your judgment and physical dexterity may not be good:

- if you are tired or sick,
- if you are taking medication,
- if you have taken alcohol or drugs.

Operate unit only if you are physically and mentally well.



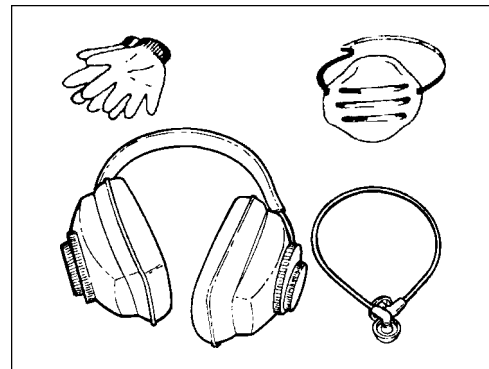
## ***Eye Protection --***

Wear eye protection that meets ANSI Z87.1 or CE requirements whenever you operate the blower.



## ***Hand Protection --***

Wear no-slip, heavy duty work gloves to improve your grip on the blower handle. Gloves also reduce the transmission of machine vibration to your hands.



## ***Breathing Protection --***

Wear a face mask to protect against dust.

## ***Hearing Protection --***

ECHO recommends wearing hearing protection whenever unit is used.

## ***Proper Clothing --***

Wear snug fitting, durable clothing;

- Pants should have long legs, shirts with long sleeves.
- DONOT WEAR SHORTS,
- DONOT WEAR TIES, SCARVES, JEWELRY.

Wear sturdy work shoes with nonskid soles;

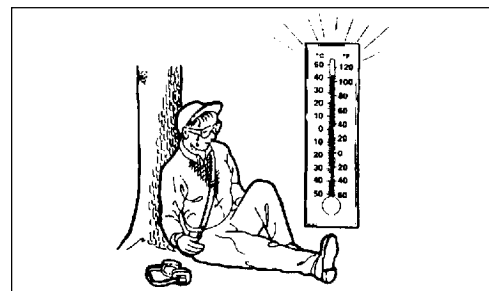
- DONOT WEAR OPENTOED SHOES,
- DONOT OPERATE UNIT BAREFOOTED.

Keep long hair away from engine and blower intake. Retain hair with cap or net.



## ***Hot Humid Weather --***

Heavy protective clothing can increase operator fatigue which may lead to heat stroke. Schedule heavy work for early morning or late afternoon hours when temperatures are cooler.



**SAFE OPERATION**

***Determine Operation Area --***

- Do not operate this product indoors or in inadequately ventilated areas.
- Review area to be cleared. Look for potential hazards such as stones or metal objects.
- Spectators and fellow workers must be warned, and children and animals prevented from coming nearer than 15m (50 ft.) while the blower is in use.
- Take wind conditions into account: avoid open doors and windows.
- Provide all operators of this equipment with the Operator's Manual and instructions for safe operation.
- Do not point blower at people or animals.



**Use Proper Clothing & Equipment**

- Before starting the unit, equip yourself and any other person working within the 15m (50 ft.) Safety Zone with the required Protective Equipment and clothing.
- Keep long hair away from engine and blower intake. Retain hair with cap or net.
- Start unit on ground with throttle at idle. Check that blower pipe is not blocked by the ground or by any objects.

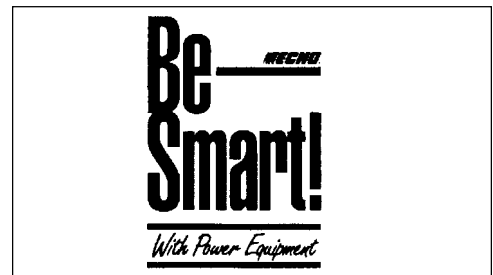


**Keep A Solid Stance**

- Maintain footing and balance at all times. Do not stand on slippery, uneven or unstable surfaces. Do not work in odd positions or on ladders.
- Do not perform Maintenance or Assembly procedures with engine running.

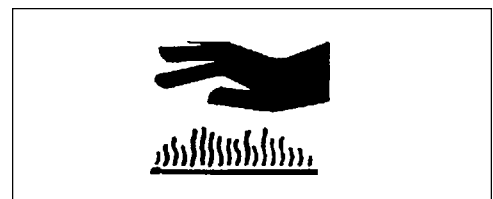
**Noise Control**

- Follow local noise regulations on sound levels and hours of operations. Use only during appropriate hours.
- Never use a higher speed setting than necessary to perform a task. The higher the engine speed the louder the blower noise.
- Be a good neighbor.



**Avoid Hot Surfaces**

- During operation, the muffler or catalytic muffler and surrounding cover may become extremely hot. Avoid contact during and immediately after operation. Always keep exhaust area clear of flammable debris. Allow the engine and muffler to completely cool before performing any maintenance activity.

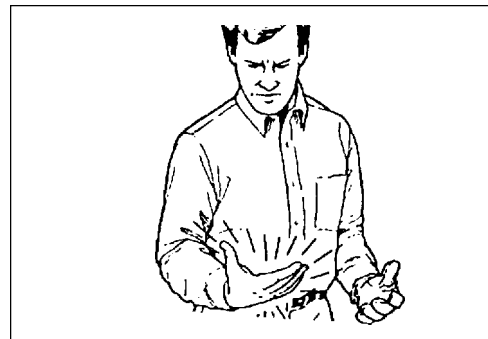
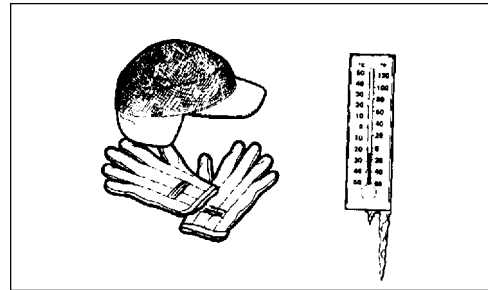


## EXTENDED OPERATION/EXTREME CONDITIONS

### Vibration and Cold --

It is believed that a condition called Raynaud's Phenomenon, which affects the fingers of certain individuals may be brought about by exposure to vibration and cold. Exposure to vibration and cold may cause tingling and burning sensations followed by loss of color and numbness in the fingers. The following precautions are strongly recommended because the minimum exposure which might trigger the ailment is unknown.

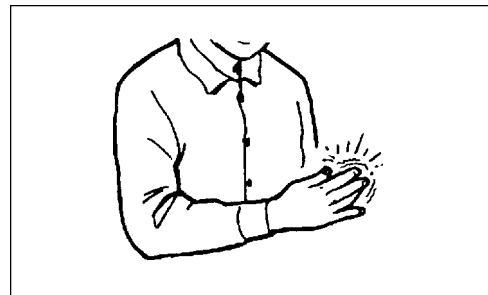
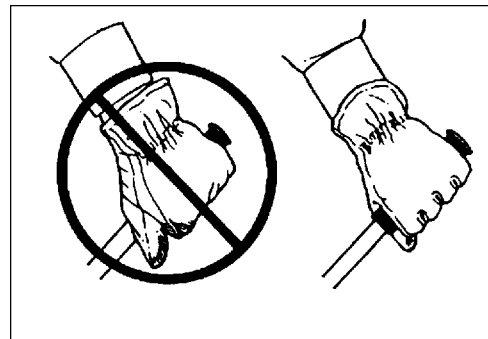
- Keep your body warm, especially the head, neck, feet, ankles, hands and wrists.
- Maintain good blood circulation by performing vigorous arm exercises during frequent work breaks and also by not smoking.
- Limit the hours of operation. Try to fill each day with jobs where operating the blower or other hand-held power equipment is not required.
- If you experience discomfort, redness and swelling of the fingers followed by whitening and loss of feeling, consult your physician before further exposing yourself to cold and vibration.



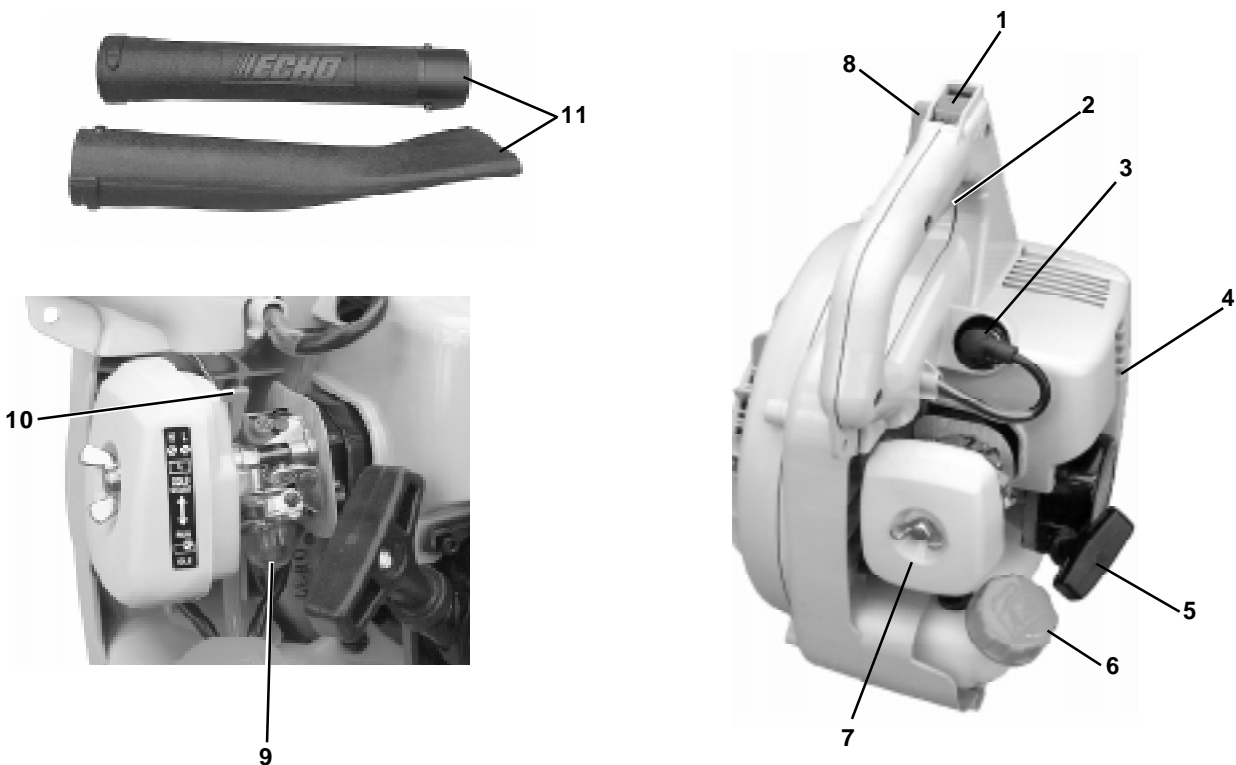
### Repetitive Stress Injuries --

It is believed that overusing the muscles and tendons of the fingers, hands, arms and shoulders may cause soreness, swelling, numbness, weakness and extreme pain in those areas. Certain repetitive hand activities may put you at a high risk for developing a Repetitive Stress Injury (RSI). An extreme RSI condition is Carpal Tunnel Syndrome (CTS), which could occur when your wrist swells and squeezes a vital nerve that runs through the area. Some believe that prolonged exposure to vibration may contribute to CTS. CTS can cause severe pain for months or even years. To reduce the risk of RSI/CTS, do the following:

- Avoid using your wrist in a bent, extended or twisted position. Instead try to maintain a straight wrist position. Also, when grasping, use your whole hand, not just the thumb and index finger.
- Take periodic breaks to minimize repetition and rest your hands.
- Reduce the speed & force in which you do the repetitive movement.
- Do exercises to strengthen the hand and arm muscles.
- Immediately stop using all power equipment and consult a doctor if you feel tingling, numbness or pain in the fingers, hands, wrists or arms. The sooner RSI/CTS is diagnosed, the more likely permanent nerve and muscle damage can be prevented.







1. **STOP SWITCH** - "SLIDE SWITCH" mounted on top of handle. Push forward to start and run. Slide back to stop.
2. **THROTTLE TRIGGER** - Spring loaded to return to idle when released. During acceleration, press trigger gradually for best operating technique.
3. **SPARK PLUG** - Provides spark to ignite fuel mixture.
4. **SPARK ARRESTOR - CATALYTIC MUFFLER/MUFFLER** - The muffler or catalytic muffler controls exhaust noise and emission. The spark arrestor screen prevents hot, glowing particles of carbon from leaving the muffler. Keep exhaust area clear of flammable debris.
5. **RECOIL STARTER HANDLE** - Pull recoil handle slowly until recoil starter engages, then quickly and firmly. When engine starts, return handle slowly. DO NOT let handle snap back or damage to unit will occur.
6. **FUEL TANK CAP** - Covers and seals fuel tank.
7. **AIR CLEANER** - Contains replaceable air filter element.
8. **THROTTLE POSITION LEVER** - Pull back to increase engine speed. Friction washers maintain throttle lever setting.
9. **PRIMER BULB** - Pumping primer bulb before starting engine draws fresh fuel from the fuel tank priming the carburetor for starting. Pump primer bulb until fuel is visible and flows freely in the clear fuel tank return line. Pump bulb an additional 4 or 5 times.
10. **CHOKE** - Choke is located on the side of the air cleaner. Move choke lever to "COLD START" to close choke for cold start. Move choke lever to "RUN" position to open choke.
11. **BLOWER PIPES** - Twist lock design.

## SPECIFICATIONS

MODEL	PB-201 Hand Held
Length	330 mm (13.0 in.) (w/o pipes)
Width	215 mm (8.5 in.)
Height	340 mm (13.4 in.)
Weight (dry)	3.9 kg (8.6 lb.)
Engine Type	Air cooled, two-stroke, single cylinder gasoline engine
Displacement	21.2 cc (1.39 cu. in.)
Bore	32.2 mm (1.27 in.)
Stroke	26.0 mm (1.10 in.)
Carburetor	Zama Diaphragm, model C1U w/primer bulb
Ignition System	Flywheel Magneto, capacitor discharge ignition type
Spark Plug	NGK BPM-7Y Gap 0.65 mm (0.026 in.)
Exhaust System	Spark Arrestor Muffler w / Catalyst
Fuel	Mixed (Gasoline and Two-stroke Oil)
Fuel/Oil Ratio	50:1 ECHO High Performance, two-stroke air cooled engine oil
Gasoline	89 Octane unleaded. DO NOT use fuel containing methyl alcohol, more than 10% ethyl alcohol or 15% MTBE.
Oil	50:1 ECHO High Performance, two-stroke air cooled engine oil
Fuel Tank Capacity	0.5 lit. (16.9 US fl. oz.)
Recoil Starter System	Automatic Recoil Starter Centrifugal Type
Wide Open Throttle Speed (RPM)	7400 - 7700
Idle Speed (RPM)	2500 - 3200
Maximum Air Volume	8.6 m <sup>3</sup> /min. (305 cu. ft./min.)
Maximum Air Speed w/pipes (MPH)	63 m/sec (140 mph)
Sound Level at 50 ft. dB(A) scale per ANSI B175.2	67 dB(A)

## ASSEMBLY

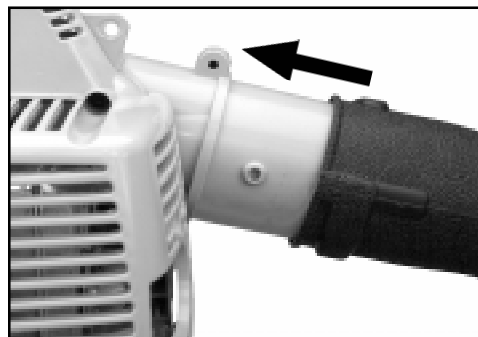
### WARNING DANGER

Never perform maintenance or assembly procedures with engine running or serious personal injury may result.

## BLOWER APPLICATION

### *Install Blower Pipes*

1. Align grooves in straight pipe with pegs on blower housing and slide pipe onto housing.
2. Turn straight pipe clockwise to lock into place.
3. Align grooves in fan head nozzle with pegs on straight pipe and slide fan head nozzle onto straight pipe.
4. Turn fan head nozzle clockwise to lock into place.



## PRE-OPERATION

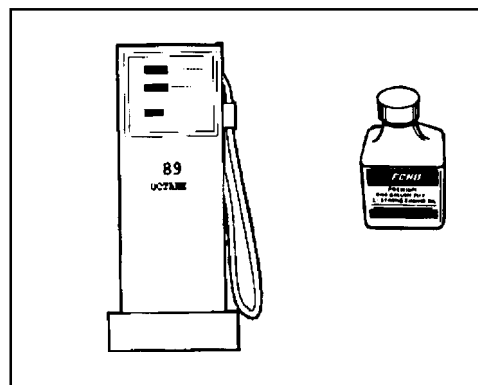
### FUEL

### *Fuel Requirements*

**Gasoline** - Use 89 Octane [ $\frac{R+M}{2}$ ] (mid grade or higher) gasoline or gasohol known to be good quality. Gasohol may contain up to 10% Ethyl (grain) alcohol or 15% MTBE (methyl tertiary-butyl ether). Gasohol containing methyl (wood) alcohol is **NOT** approved.

**Two Stroke Oil** - A two-stroke engine oil meeting ISO-L-EGD (ISO/CD 13738) and J.A.S.O. FC Standards, must be used. Echo brand Premium 50:1 oil meets this standard. Engine problems due to inadequate lubrication caused by failure to use an ISO-L-EGD and J.A.S.O. FC certified oil, such as Echo Premium 50:1 Two-stroke Oil, will void the two-stroke engine warranty. (Emission related parts only are covered for two years, regardless of two-stroke oil used, per the statement listed in the California Emission Defect Warranty Explanation.)

**Mixing** - Follow directions on the oil container.



**Handling Fuel**

**WARNING**  **DANGER**

Fuel is **VERY** flammable. Use extreme care when mixing, storing or handling or serious personal injury may result.

- Use an approved fuel container.
- **DO NOT** smoke near fuel.
- **DO NOT** allow flames or sparks near fuel.
- Fuel tanks/cans may be under pressure. Always loosen fuel caps slowly allowing pressure to equalize.
- **NEVER** refuel a unit when the engine is **HOT!**
- **NEVER** refuel a unit with the engine running.
- **DO NOT** fill fuel tanks indoors. **ALWAYS** fill fuel tanks outdoors over bare ground.
- Securely tighten fuel cap after refueling.
- Inspect for fuel leakage. If fuel leakage is found, do not start or operate unit until leakage is repaired.



**IMPORTANT**

Spilled fuel is a leading cause of hydrocarbon emissions. Some states may require the use of automatic fuel shut-off containers to reduce fuel spillage. Contact your ECHO dealer for ordering information.



**After Refueling -**

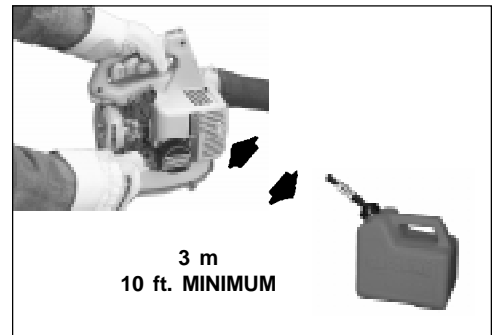
- Wipe any spilled fuel from the unit.
- Move at least 3 m (10 ft.) from refueling location before starting.

**After use -**

- **DO NOT** store a unit with fuel in its tank. Leaks can occur. Return unused fuel to an approved fuel storage container.

**Storage -**

Fuel storage laws vary by locality. Contact your local government for the laws affecting your area. As a precaution, store fuel in an approved, air tight container. Store in a well ventilated, unoccupied building, away from sparks and flames. Do not store fuel longer than 30 days.



**IMPORTANT**

Stored fuel ages. Do not mix more fuel than you expect to use in thirty (30) days, ninety (90) days when a fuel stabilizer is added.

Stored two-stroke fuel may separate. **ALWAYS** shake fuel container thoroughly before each use.

S	M	T	W	T	F	S
1	2	3	4	5	6	7
8	9	10	11	12	13	14
15	16	17	18	19	20	21
22	23	24	25	26	27	28
29	30	31				

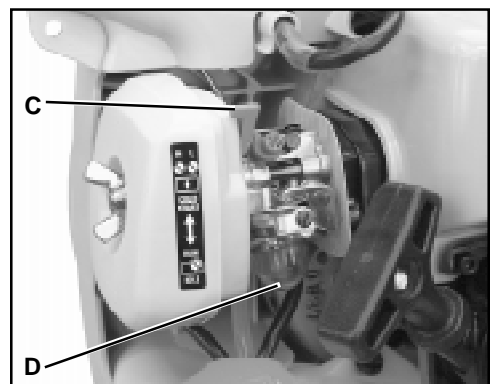
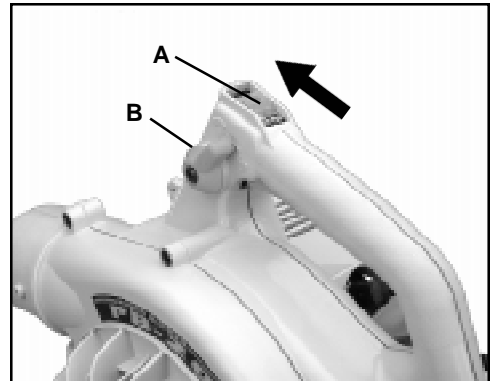
## OPERATION

- Provide all operators of this equipment with the Operator's Manual and instructions for safe operation.
- Before starting the unit, equip yourself and any other person working within the 15M (50 ft.) Safety Zone with the required Protective Equipment and clothing.
- Do not operate this product indoors or in inadequately ventilated areas.



## STARTING COLD ENGINE

1. *Stop Switch - Start/Run.*  
Move stop switch button (A) away from the STOP position.
2. Move throttle position lever (B) midway between idle and full throttle positions.
3. Close Choke - Cold Start.  
Move choke (C) to "Cold Start" Position.
4. Primer Bulb-Pump.  
Pump primer bulb (D) until fuel is visible and flows freely in the clear fuel tank return line. Pump bulb an additional 4 or 5 times.



### IMPORTANT

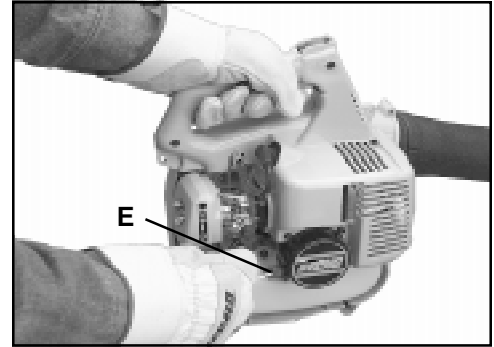
Recoil starter: Use short pulls - only 1/2-2/3 of rope for starting. Do not allow the rope to snap back in. Always hold the unit firmly.

5. Place the blower on a flat clear area. Firmly grasp throttle grip with left hand and rapidly pull recoil starter handle/rope (E) until engine fires.
6. After engine fires, move choke lever to "Run" position and pull recoil starter handle/rope until engine starts and runs. Allow unit to warm up at idle for several minutes.

**NOTE**

If engine does not start with choke in "Run" position after 4 pulls, repeat instructions.

7. After engine warm up, gradually depress throttle trigger to increase engine RPM to operating speed.



### STARTING WARM ENGINE

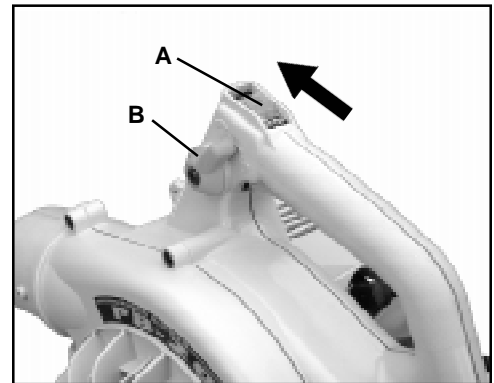
1. *Stop Switch* - Start/Run. Move stop switch button (A) away from the STOP position.
2. Move throttle position lever (B) midway between idle and full throttle positions.
3. Place the blower on a flat clear area. Firmly grasp throttle grip with left hand and rapidly pull recoil starter handle/rope (E) until engine fires.

**IMPORTANT**

Recoil starter: Use short pulls - only 1/2-2/3 of rope for starting. Do not allow the rope to snap back in. Always hold the unit firmly.

**NOTE**

If engine does not start after 4 pulls, use Cold Start Procedure.

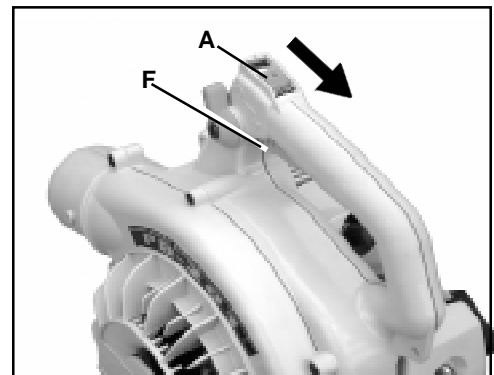


### STOPPING ENGINE

1. Release throttle trigger (F) and allow engine to idle for a minute.
2. Move stop switch (A) to "STOP" position.

**WARNING**  **DANGER**

If engine does not stop when stop switch is moved to STOP position, close choke - COLD START position - to stall engine. Have your ECHO dealer repair stop switch before using blower again.



## OPERATING BLOWER

### WARNING DANGER

Always wear safety glasses, hearing protection and a face filter mask or serious personal injury may result. .

Do not point the blower pipe in the direction of people or pets.

Read the Safety Section carefully.

### IMPORTANT

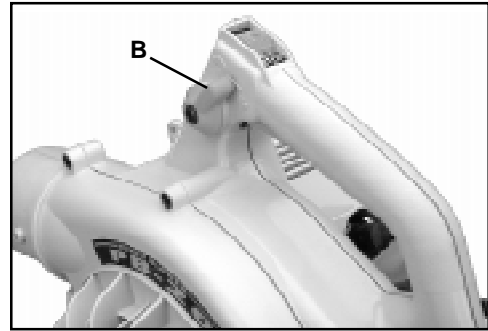
To avoid engine damage due to over revving, do not block blower pipe.

1. Use only during appropriate hours.
2. Allow the engine to warm up at a fast idle for a few minutes.
3. Set engine speed with throttle position lever (B). Rotate lever forward for lower speed; back for higher speed.
4. Use lower speed to blow dry leaves from a lawn or flower bed. Additional speed may be necessary to clean grass and leaves from walks, patios and drives or to move gravel, dirt, snow, bottles or cans from a driveway, street, parking lot or stadium.

### NOTE

Never use a higher speed setting than necessary to perform a task. Remember, the higher the engine speed, the louder the blower noise. Minimize dust by using blower at lower speeds. Keep debris on your property.

Be Smart - be a good neighbor.



**Be Smart!**  
With Power Equipment

## MAINTENANCE

Your ECHO blower is designed to provide many hours of trouble free service. Regular scheduled maintenance will help your blower achieve that goal. If you are unsure or are not equipped with the necessary tools, you may want to take your unit to an ECHO Service Dealer for maintenance. To help you decide whether you want to DO-IT-YOURSELF or have the ECHO Dealer do it, each maintenance task has been graded. If task is not listed, see your ECHO Dealer for repairs.

### SKILL LEVEL

- Level 1**= Easy to do. Most required tools come with unit.
- Level 2**= Moderate difficulty. Some specialized tools may be required.
- Level 3**= Experience required. Specialized tools are required. Echo recommends that the unit be returned to your ECHO dealer for service.

ECHO offers **REPOWER™** Maintenance Kits and Parts to make your maintenance job easier. Just below each task heading are listed the various part numbers required for that task. See your ECHO dealer for these parts.

### MAINTENANCE INTERVALS

COMPONENT/ SYSTEM	MAINTENANCE PROCEDURE	REQ'D SKILL LEVEL	DAILY OR BEFORE USE	EVERY REFUEL	3 MONTHS OR 90 HOURS	6 MONTHS OR 270 HOURS	YEARLY
<b>Recommended Echo Dealer Maintenance Procedures</b>							
Cylinder Exhaust Port	Inspect/Clean/Decarbon	3			I / C		
<b>Do-It-Yourself Maintenance Procedures</b>							
Air Filter	Inspect/Clean/Replace	1	I / C		R*		
Choke	Inspect/Clean	2	I / C				
Fuel Filter	Inspect/Replace	1			I		R*
Fuel System, Leaks	Inspect/Replace	1	I	I / R*			
Cooling System	Inspect/Clean	2	I / C				
Muffler Spark Arrestor	Inspect/Replace	2			I / R*		
Recoil Starter Rope	Inspect/Clean	1	I / C				I / R*
Spark Plug	Inspect/Clean	2			I / C	R*	
Screws/Nuts/Bolts	Inspect/Tighten/Replace	1	I / R*				

**MAINTENANCE PROCEDURE LETTER CODES:** I = INSPECT, R = REPLACE, C = CLEAN

**IMPORTANT NOTE** - Time intervals shown are maximum. Actual use and your experience will determine the frequency of required maintenance.

**MAINTENANCE PROCEDURE NOTES:**

\* All recommendations to replace are based on the finding of damage or wear during inspection.

## AIR FILTER

### Level 1.

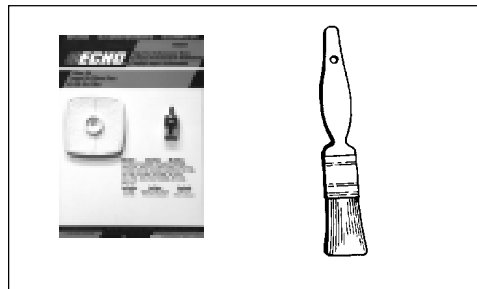
*Tools required:* 25-50 mm (1-2 in.) medium bristle paint brush.

*Parts required:* 90008 REPOWER™ Air and Filter Kit

#### NOTE

Clean daily.

1. Close choke (Cold Start Position). This prevents dirt from entering the carburetor throat when the air filter is removed. Brush accumulated dirt from the air cleaner area.
2. Remove the air cleaner cover. Clean and inspect the element for damage. If element is fuel soaked and very dirty, replace.
3. If element can be cleaned and reused, be certain it:
  - still fits the cavity in the air cleaner cover.
  - is installed with the original side out.



## FUEL FILTER

### Level 1.

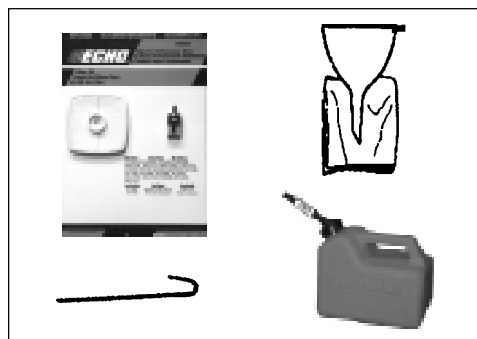
*Tools required:* Fuel line hook. 203-254 mm (8-10 in.) length of wire with one end bent into a hook. Clean rag, funnel, and an approved fuel container.

*Parts required:* 90008 REPOWER™ Air and Filter Kit

#### WARNING DANGER

Fuel is **VERY** flammable. Use extreme care when mixing, storing or handling.

1. Use a clean rag to remove loose dirt from around fuel cap and empty fuel tank.
2. Use the “fuel line hook” to pull the fuel line and filter from the tank.
3. Remove the filter from the line and install the new filter.



## WARNING DANGER

Muffler and catalytic mufflers operate at extremely high temperatures. Muffler area must be kept clean. Do not perform maintenance on the engine or muffler until engine and muffler are completely cool, otherwise serious personal injury may occur.

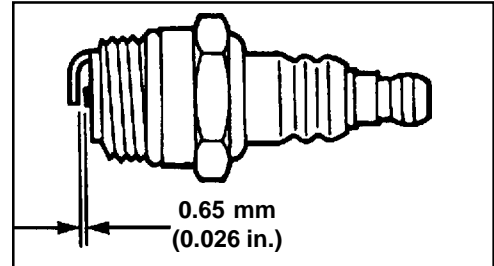
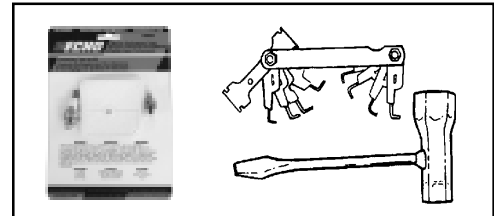
## SPARK PLUG

### Level 2.

*Tools required:* 3/4 in. Spark Plug deep socket, Feeler gauge (preferably a wire gauge),

*Parts Required:* 90064 REPOWER™ Tune-Up Kit

1. Remove spark plug and check for fouling, worn and rounded center electrode.
2. Clean the plug or replace with a new one. DO NOT sand blast to clean. Remaining sand will damage engine.
3. Adjust spark plug gap by bending outer electrode.
4. Tighten spark plug to 145-155 kg/cm (125-135 in. lb.).



## COOLING SYSTEMS CLEANING

### Level 2.

*Tools required:* 25-50 mm (1-2 in.) medium bristle brush, 3 mm Hex Wrench, Cross Head Screwdriver.

*Parts Required:* None, if you are careful.

### IMPORTANT

To maintain proper engine operating temperatures, cooling air must pass freely through the cylinder fin area. This flow of air carries combustion heat away from the engine.

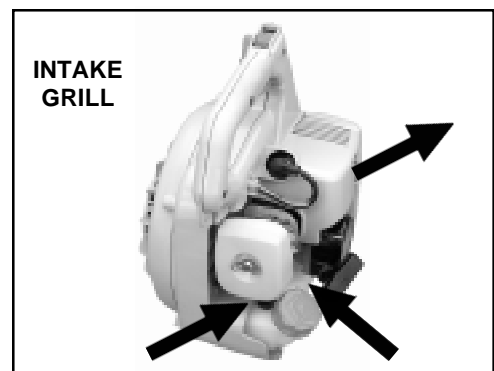
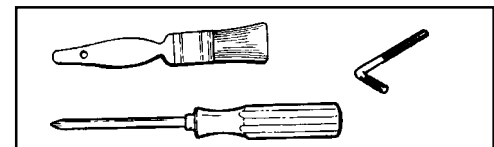
Overheating and engine seizure can occur when:

- Air intakes are blocked, preventing cooling air from reaching the cylinder.
- Dust and grass build up on the outside of the cylinder. This build up insulates the engine and prevents the heat from leaving.

Removal of cooling passage blockages or cleaning of cooling fins is considered "Normal Maintenance". Any failure attributed to lack of maintenance is not warranted.

### Cleaning Grill

1. Brush accumulated debris from crankcase intake grill above the fuel tank.



## Cleaning Cylinder Fins

1. Remove spark lead and spark plug.
2. Remove two upper 3 mm hex screws at recoil starter.
3. Remove five engine cover screws and remove cover from engine. Clean cylinder fins to allow cooling air to pass freely.
4. Remove spark plug and loosely reassemble engine cover with five cross head and two hex head screws.
5. Tighten all screws securely.
6. Install spark plug and spark plug lead.



## EXHAUST SYSTEM

### *Spark Arrestor Screen*

#### Level 2.

*Tools required:* Cross Head Screwdriver, 3 mm Hex Wrench, 25-50 mm (1-2 in.) medium bristle brush

*Parts Required:* Spark arrestor screen P/N 14586240630,  
(1 ea.) Gaskets P/N V104000030, V104000050

#### **IMPORTANT**

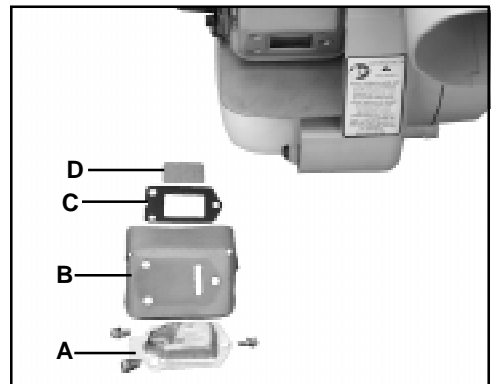
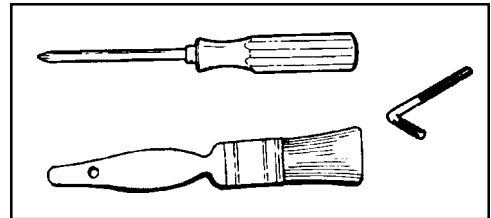
Carbon deposits in muffler will cause a drop in engine output and overheating. Spark arrestor screen must be checked periodically.

1. Remove spark lead and spark plug.
2. Remove two upper 3 mm hex screws at recoil starter.
3. Remove five engine cover screws and remove cover from engine. Clean cylinder fins with brush to allow cooling air to pass freely.
4. Remove spark arrestor cover (A), gaskets (B) and (C) and spark arrestor screen (D) from muffler. Replace screen if plugged with carbon deposits.

#### **NOTE**

When cleaning carbon deposit, be careful not to damage the catalytic body.

5. Install spark arrestor screen, gaskets, and cover.
6. Loosely reassemble engine cover with five cross head and two hex head screws.
7. Tighten all screws securely.
8. Install spark plug and spark plug lead.



### *Cylinder Exhaust Port*

#### Level 3.

#### **IMPORTANT**

The cylinder exhaust port must be inspected and cleaned of excess carbon every 3 months or 90 hours of operation in order to maintain this engine within the emissions durability period. ECHO strongly recommends that you return your unit to your ECHO dealer for this important maintenance service.

## CARBURETOR ADJUSTMENT

### *Engine Break-In*

New engines must be operated a minimum duration of two tanks of fuel break-in before carburetor adjustments can be made. During the break-in period your engine performance will increase and exhaust emissions will stabilize. Idle speed can be adjusted as required.

### *High Altitude Adjustment*

High altitude adjustment is not required for proper operation of this engine.

#### Level 2.

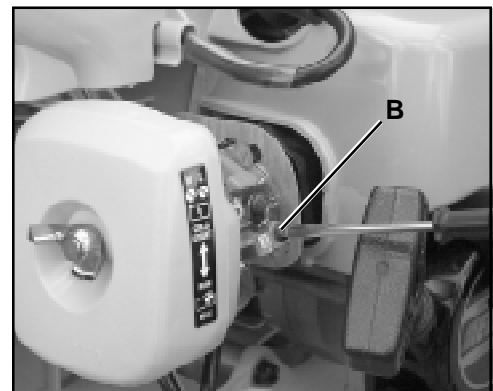
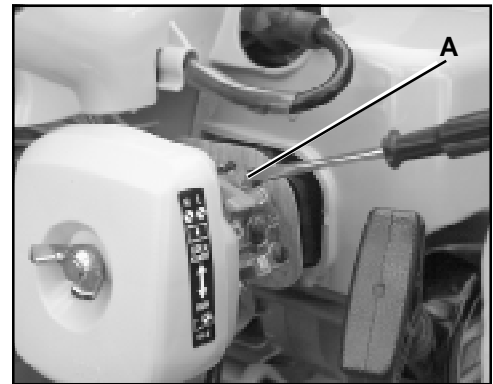
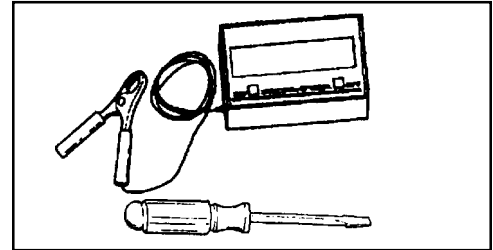
*Tools required:* Screwdriver, tachometer (Echo P/N 99051130017)

*Parts required:* none.

#### **NOTE**

Every unit is run at the factory and the carburetor is set in compliance with California Emission Regulations. This carburetor does not have acceleration and high speed adjustment needles.

1. Before adjusting the carburetor, clean or replace the air filter and spark arrestor screen and blower pipes are installed.
2. Start engine and run for several minutes to reach operating temperature.
3. Stop engine. Turn red HI speed needle (A) CCW (counter clockwise) to stop.
4. Idle Speed Adjustment with tachometer.
  - Start engine and turn "idle" speed adjustment screw (B) to idle RPM found on page 11 in the "Specifications" section of this manual.
5. Accelerate to full throttle for 2-3 seconds to clear excess fuel from engine then return to idle. Accelerate to full throttle to check for smooth transition from idle to full throttle. If engine stops or stalls after full warm up return the unit to your authorized ECHO dealer for repair.
6. Check HI speed RPM at W.O.T. (Wide Open Throttle). HI speed RPM should be set to specifications found on page 11 "Specifications" of this manual.
7. Check idle speed and reset if necessary.



## TROUBLESHOOTING

Problem				
Engine - starts hard				
Engine - does not start			Cause	Remedy
Engine Cranks	Fuel at carburetor	No fuel at carburetor	Fuel strainer clogged Fuel line clogged Carburetor	Clean Clean See your ECHO dealer
	Fuel at cylinder	No fuel at cylinder	Carburetor	See your ECHO dealer
		Muffler wet with fuel	Fuel Mixture is too rich	Open choke Clean/replace air filter Adjust carburetor See your ECHO dealer
	Spark at end of plug wire	No spark at end of plug wire	Stop switch off Electrical problem	Turn switch on See your ECHO dealer
	Spark at plug	No spark at plug	Spark gap incorrect Covered with carbon Fouled with fuel Spark plug defective	Adjust 0.65mm (0.026in.) Clean or replace Clean or replace Replace plug
Engine does not crank			Internal engine problem	See your ECHO dealer
Engine runs	Dies or accelerates poorly		Air filter dirty Fuel filter dirty Fuel vent plugged Spark plug Carburetor Cooling system plugged Spark arrestor screen plugged	Clean or replace Replace Replace Clean and adjust/replace Adjust Clean Clean
Engine runs properly	Blower does not work, is weak or uneven.		Blower pipe clogged, loose, or damaged.	Unclog Tighten

### WARNING DANGER

Fuel vapors are **extremely** flammable and may cause fire and/or explosion. **Never** test for ignition spark by grounding spark plug against cylinder, otherwise serious personal injury may result.

## STORAGE

**WARNING**  **DANGER**

During operation the muffler or catalytic muffler and surrounding cover becomes hot. Always keep exhaust area clear of flammable debris during transportation or when storing, otherwise serious property damage or personal injury may result.

### *Long Term Storage (Over 30 Days)*

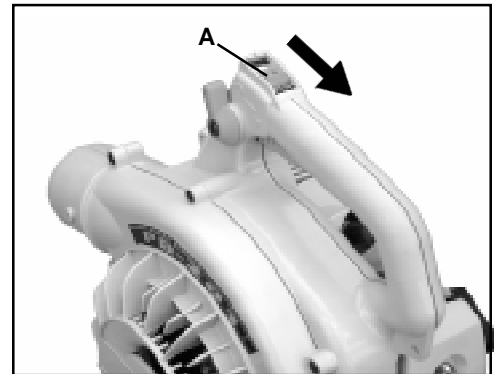
Do not store your unit for a prolonged period of time (30 days or longer) without performing protective storage maintenance which includes the following:

1. Store unit in a dry, dust free place, out of the reach of children.

**WARNING**  **DANGER**

Do not store where fuel fumes may accumulate or reach an open flame or spark.

2. Place the stop switch (A) in the "STOP" position.
3. Remove accumulation of grease, oil, dirt and debris from exterior of unit.
4. Perform all periodic lubrication and services that are required.
5. Tighten all screws and nuts.
6. **Drain** the fuel tank **completely** and pull the recoil starter handle several times to remove fuel from the carburetor.
7. Remove the spark plug and pour 7cc (1/4 oz., 1/2 tablespoon) of fresh, clean ECHO 2-stroke engine oil into the cylinder through the spark plug hole.
  - A. Place a clean cloth over the spark plug hole.
  - B. Pull the recoil starter handle 2-3 times to distribute the oil inside the engine.
  - C. Observe the piston location through the spark plug hole. Pull the recoil handle slowly until the piston reaches the top of its travel and leave it there.
8. Install the spark plug (do not connect ignition cable).
9. Remove blower pipe assembly from unit.



# SERVICING INFORMATION

## PARTS

Genuine ECHO Parts and ECHO REPOWER™ Parts and Assemblies for your ECHO products are available only from an Authorized ECHO Dealer. When you do need to buy parts **always** have the Model Number and Serial Number of the unit with you. You can find these numbers on the fan housing underneath the engine cover. For future reference, write them in the space provided below.

Model No. \_\_\_\_\_ SN. \_\_\_\_\_

## SERVICE

Service of this product during the warranty period must be performed by an Authorized ECHO Service Dealer. For the name and address of the Authorized ECHO Service Dealer nearest you, ask your retailer or call: 1-800-432-ECHO (3246). When presenting your unit for Warranty service/repairs, proof of purchase is required.

## ECHO CONSUMER PRODUCT SUPPORT

If you require assistance or have questions concerning the application, operation or maintenance of this product you may call the ECHO Consumer Product Support Department at 1-800-673-1558 from 8:00 am to 5:00 pm (Central Standard Time) Monday through Friday. Before calling, please know the model and serial number of your unit to help your Consumer Product Support Representative.

## WARRANTY CARD

This card is our means of registering all original owners of ECHO equipment. The card plus proof of purchase provides you the assurance that authorized warranty work will be done. It also provides a direct link between you and ECHO if we find it necessary to contact you.

## ADDITIONAL OR REPLACEMENT MANUALS

Operator's and Parts Manuals are available for purchase from your ECHO dealer or directly from ECHO. [See ordering instructions at the end of this manual.]

## ORDERING INSTRUCTIONS

To obtain a Parts Catalog or Operator's Manual send a check or money order for \$2.00 per Parts Catalog or \$1.50 per Operator's Manual made payable to ECHO, INCORPORATED. State on a sheet of paper model number and serial number of the ECHO unit you have, part number of the manual (if known), your name and address and mail to address above:

### Available Parts Lists

PB-201

S/N002001001 & UP

Part Number 99922203285

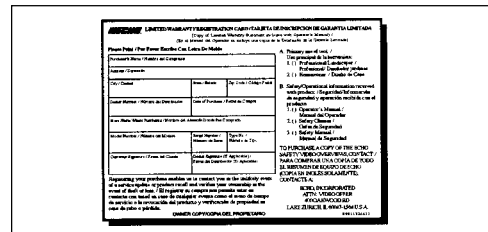


## DEALER?

Call  
1-800-432-ECHO

## CONSUMER PRODUCT SUPPORT

1-800-673-1558  
8 - 5 Mon - Fri C.S.T.



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