



AVAILABLE ATTACHMENTS & ACCESSORIES

PARTS CATALOG
HC-180 Hedge Clipper

21.2cc

SERIAL NUMBERS

S/N S78012001001 - S78012999999

ECHO, INCORPORATED

400 Oakwood Road Lake Zurich, Illinois 60047 USA

WWW.ECHO-USA.COM



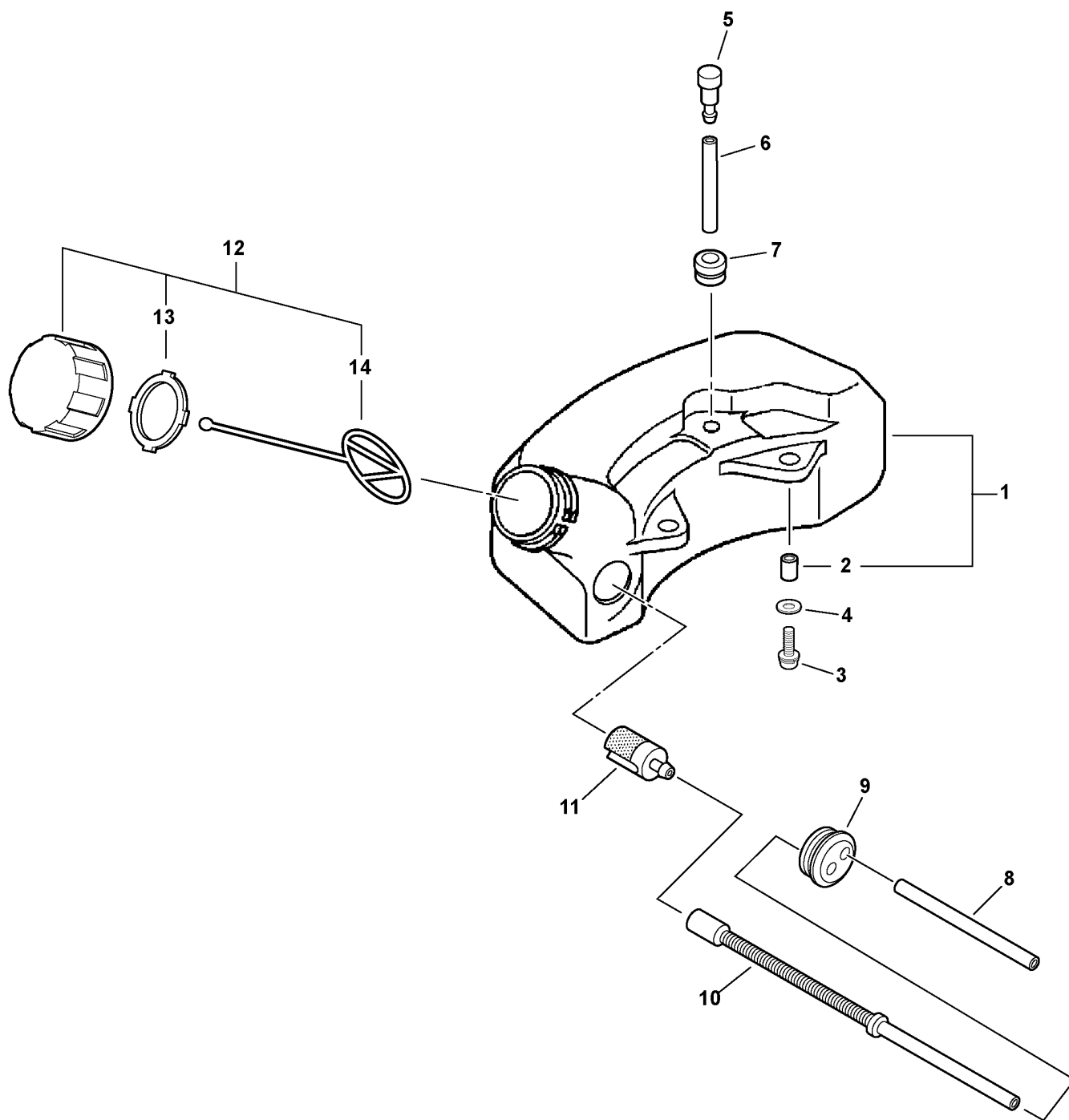
Table of Contents

Click Any Diagram Description Below To View That Diagram.

HC-180 S/N S78012001001 - S78012999999

Fuel System.....	4
Starter -- Standard.....	6
Intake.....	8
Carburetor -- RB-K75.....	10
Exhaust.....	12
Engine Cover.....	14
Engine, Short Block -- SB1075.....	16
Ignition.....	18
Clutch.....	20
Gear Case, Blades.....	22
Handles, Switch, Throttle Cable.....	24
Labels.....	26
Gasket Kit.....	28
RePower Tune-Up Kit.....	30
Tools.....	32
Part Number Index.....	34
Part Description Index.....	35

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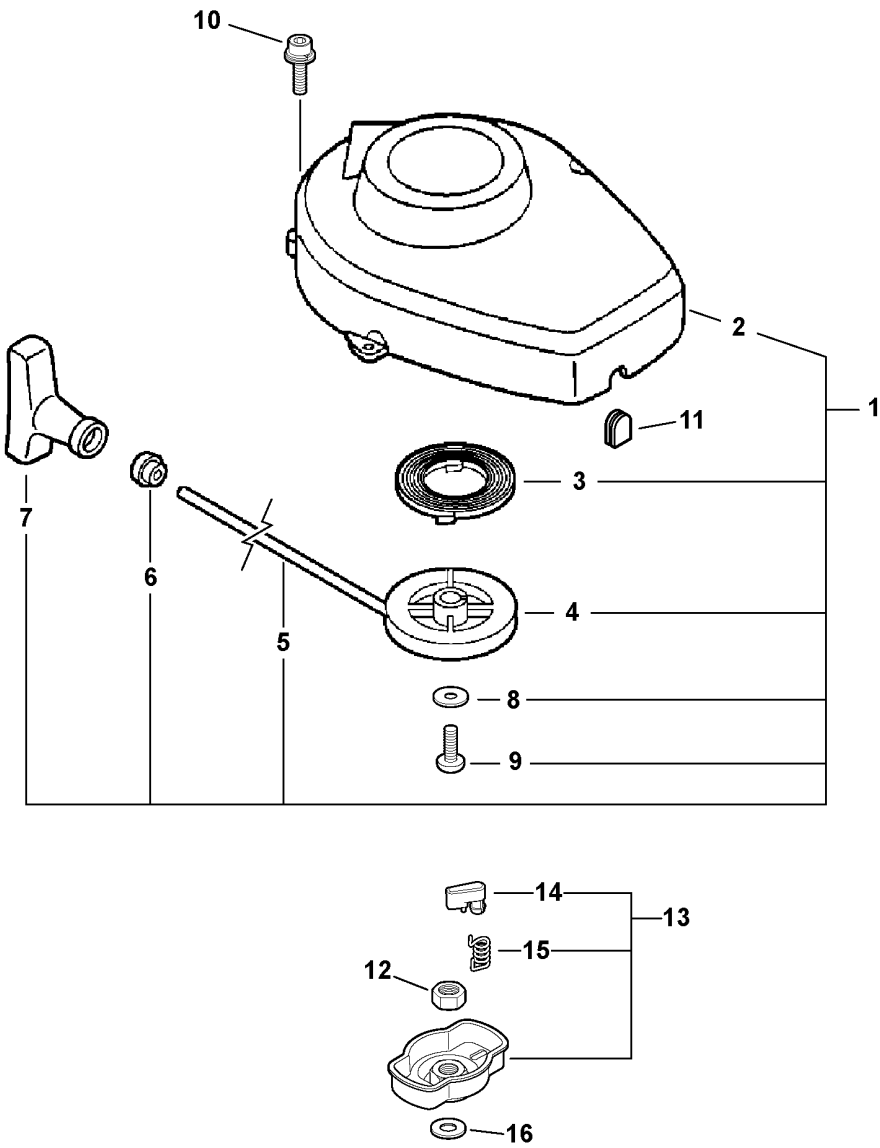
002 0011 VRT

HC-180 Hedge Clipper
Fuel System

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	13100208961	1	TANK, FUEL	INCLUDES ITEM 2
2	13104528230	2	COLLAR	
3	90016205016	2	SCREW 5X16	
4	90060300005	2	WASHER 5	
5	A356000030	1	VENT ASY	
6	V471001180	1	PIPE, VENT - 3X6X35mm	REPOWER BULK OPTION: 90015
7	13211501461	1	GROMMET	
8	13201006460	1	PIPE, RETURN - 3X5X110	REPOWER BULK OPTION: 90017
9	13211544330	1	GROMMET, FUEL	
10	13201002160	1	PIPE, FUEL	
11	13120507320	1	FILTER, FUEL ¹	
12	13100455530	1	FUEL CAP ASY	INCLUDES ITEMS 13-14
13	13101655830	1	GASKET, FUEL CAP	
14	13105156030	1	CONNECTOR, CAP	

Footnotes

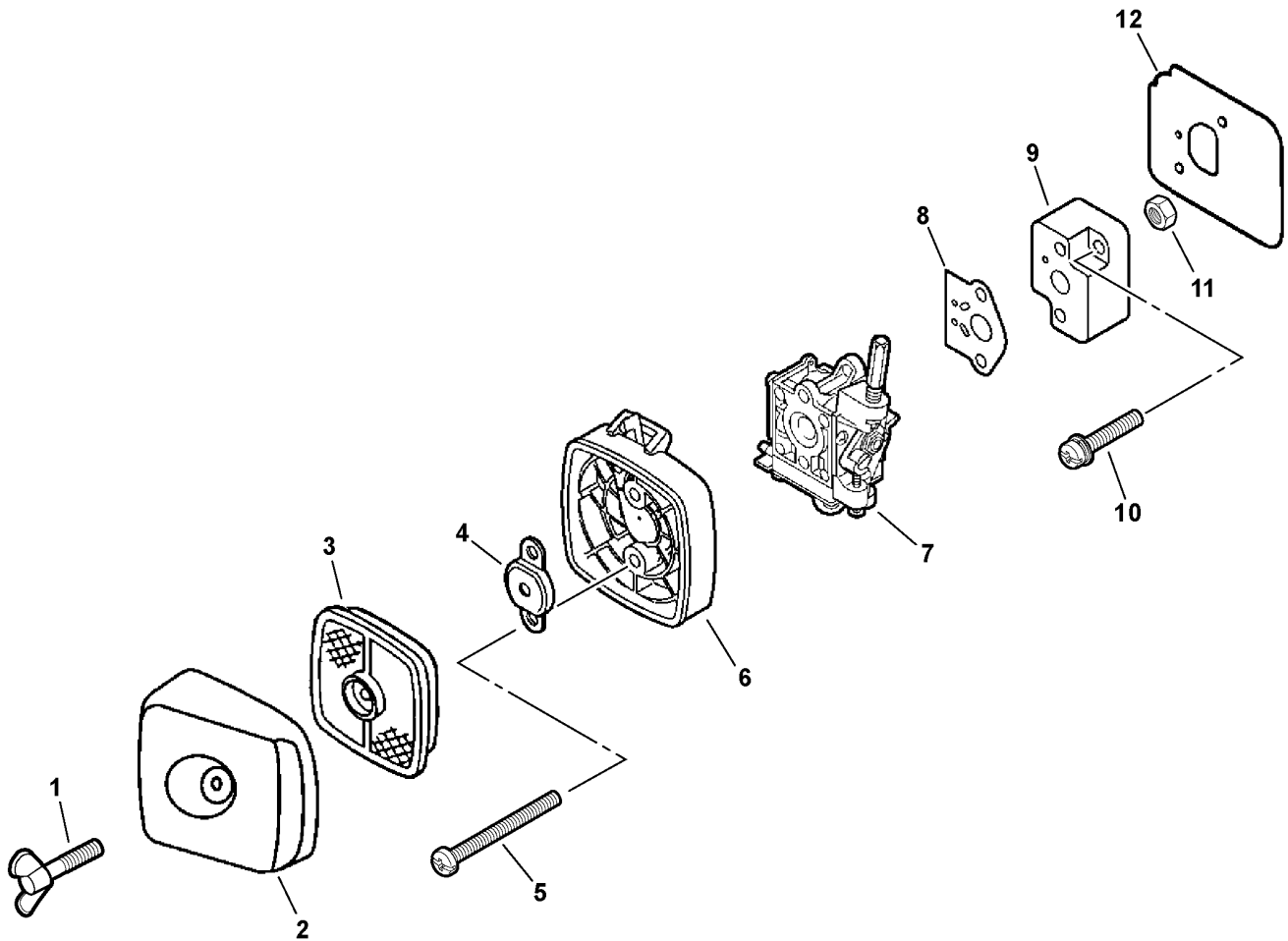
1: Also Included In REPOWER TUNE-UP KIT



004 0034 VRT

HC-180 Hedge Clipper
Starter -- Standard

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	17720005962	1	STARTER ASY	INCLUDES ITEMS 2-8
2	17723205961	1	COVER, FAN	
3	17722042030	1	SPRING, REWIND	
4	17721505960	1	DRUM, STARTER	
5	17722605960	1	ROPE, STARTER - 3.5X1000mm	REPOWER BULK OPTION: 99944445000
6	17722742030	1	GUIDE, ROPE	
7	17722806530	1	GRIP, STARTER	
8	17721442030	1	WASHER	
9	17723644330	1	SCREW	
10	90016304016	4	SCREW 4X16	
11	10153807420	1	PLUG	
12	90051200008	1	NUT 8 - LEFT HAND	
13	17720207361	1	STARTER PAWL ASY	INCLUDES ITEMS 10-11
14	17721844330	2	PAWL, STARTER	
15	17723405960	2	SPRING, RETURN	
16	90060000008	1	WASHER	



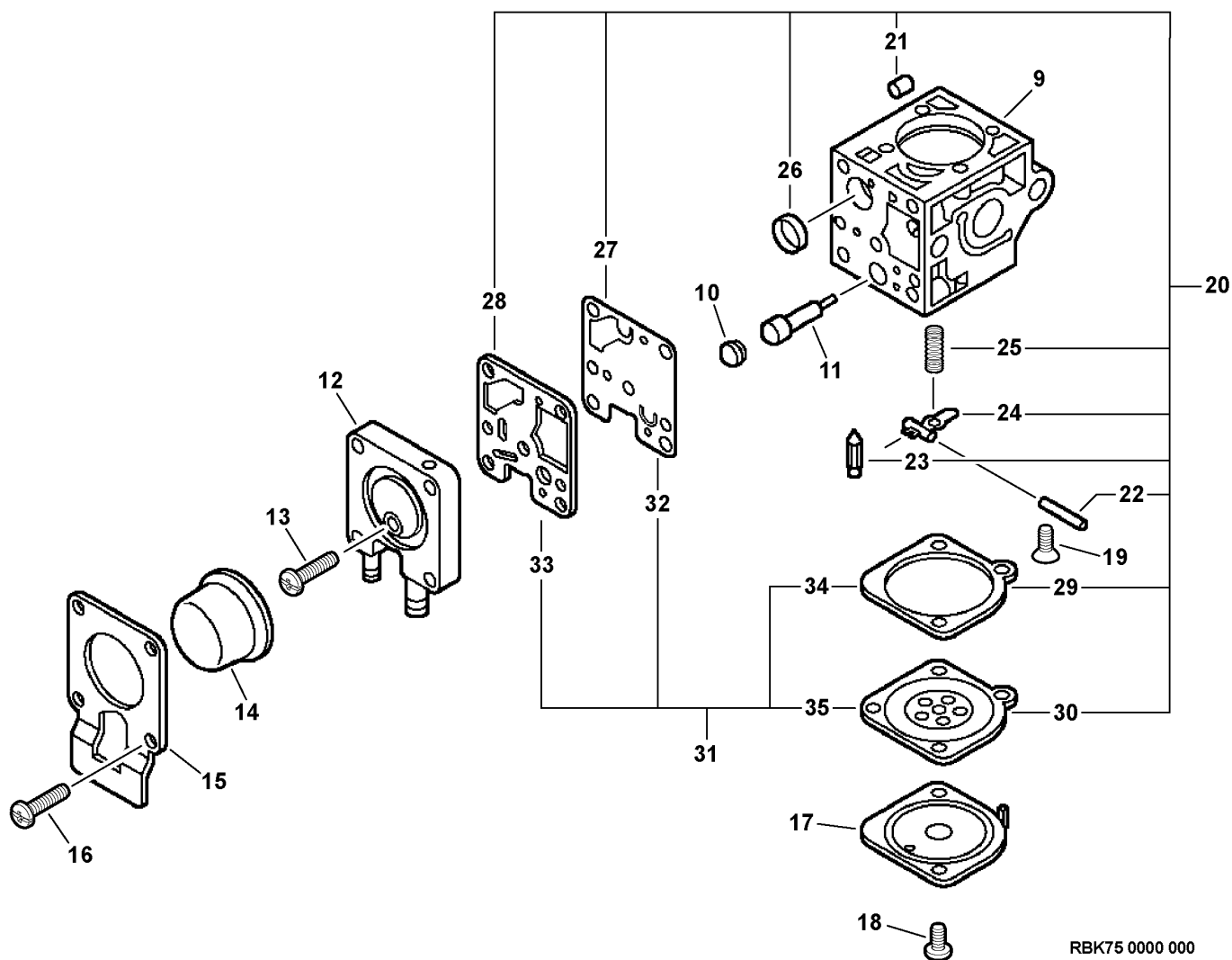
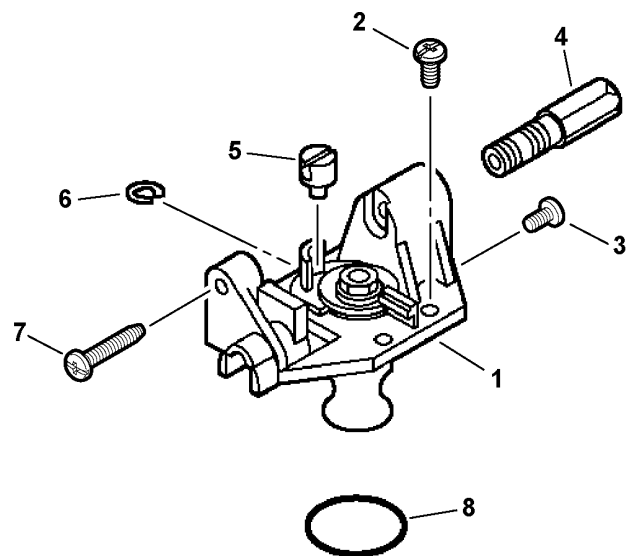
005 0035 VRT

HC-180 Hedge Clipper
Intake

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	21041752730	1	BOLT, WING	
2	13031306563	1	LID, AIR CLEANER	
3	13031054130	1	FILTER, AIR	
4	12901152730	1	PLATE, PREVENT	
5	90022005065	2	SCREW 5X65	
6	P021000991	1	CASE, AIR CLEANER	
7	-----	1	CARBURETOR	See Carburetor Diagram For Additional Information
8	13001013410	1	GASKET, INTAKE ¹	
9	13001744330	1	INSULATOR, INTAKE	
10	90023805020	2	SCREW 5X20	
11	90050000005	2	NUT 5	
12	V103000180	1	SHIELD, INTAKE ¹	

Footnotes

¹: Also Included In GASKET KIT

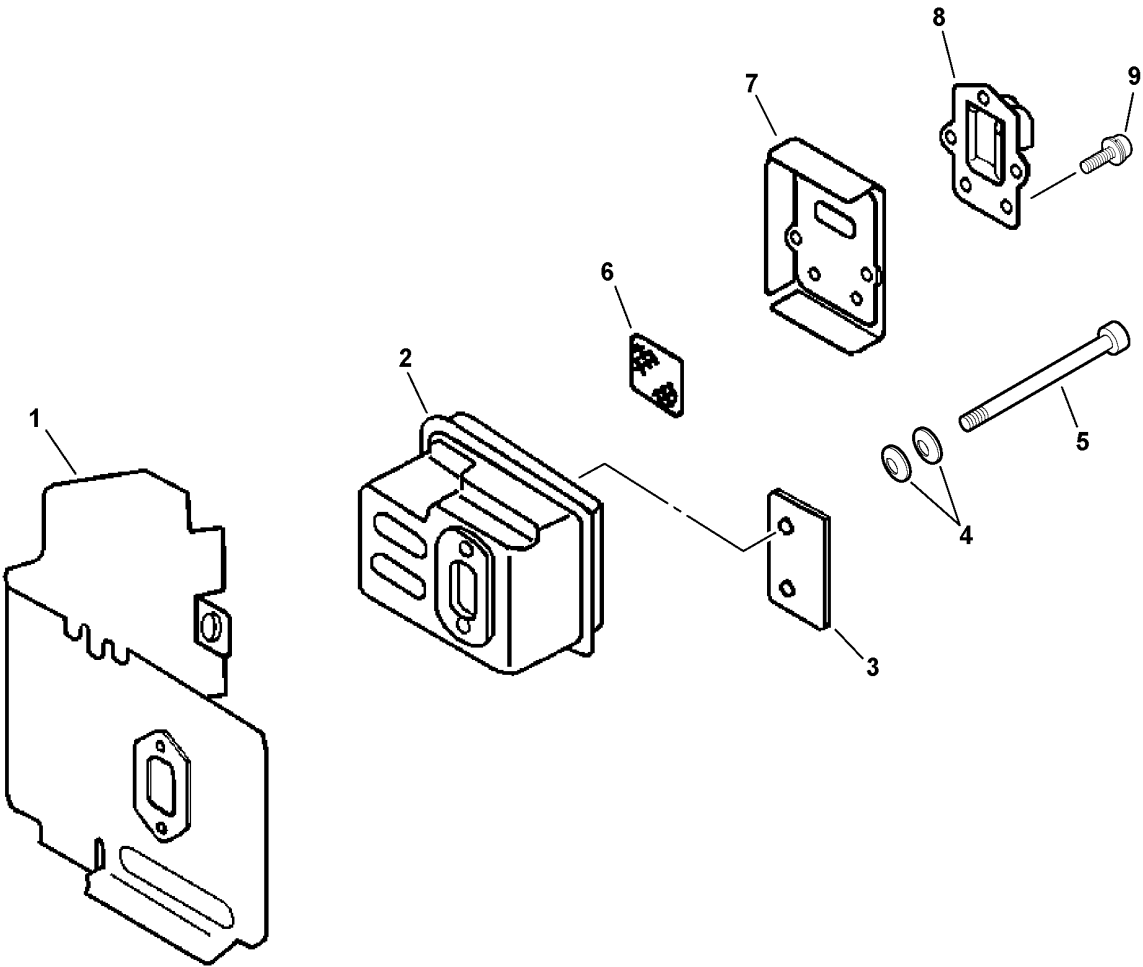


RBK75 0000 000

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
	A021000740	1	CARBURETOR -- RB-K75	
1	P005001320	1	ROTOR COVER ASY	
2	12534413931	3	SCREW, ROTOR COVER ASY	
3	12534452130	1	SCREW, ROTOR COVER	
4	P005001330	1	SCREW, CABLE ADJUST	
5	P005001240	1	SWIVEL	
6	P005000190	1	E-RING	
7	P005000100	1	SCREW, THROTTLE ADJUST	
8	P005000280	1	O-RING	
9	-----	1	BODY, CARBURETOR ¹	
10	P005001270	1	PLUG	
11	P005001260	1	NEEDLE - HIGH SPEED	
12	P005000930	1	PURGE BASE ASY	
13	P005000270	1	SCREW, PURGE BASE ASY	
14	12538108660	1	BULB, PURGE	
15	P005000250	1	RETAINER, PURGE BULB	
16	12531061830	4	SCREW, PURGE BULB RETAINER	
17	12534252130	1	COVER, DIAPHRAGM	
18	12534452130	3	SCREW, DIAPHRAGM COVER	
19	12533942030	1	SCREW, METERING LEVER PIN	
20	P005001670	1	REPAIR KIT	INCLUDES ITEMS 21-30
21	P005001000	1	ROLLER, GUIDE	
22	-----	1	PIN, METERING LEVER	
23	-----	1	VALVE, INLET NEEDLE	
24	-----	1	LEVER, METERING	
25	-----	1	SPRING, METERING LEVER	
26	-----	1	STRAINER	
27	-----	1	DIAPHRAGM, PUMP	
28	-----	1	GASKET, PUMP	
29	-----	1	GASKET, METERING	
30	-----	1	DIAPHRAGM, METERING	
31	P005001660	1	DIAPHRAGM/GASKET KIT	INCLUDES ITEMS 32-35
32	-----	1	DIAPHRAGM, PUMP	
33	-----	1	GASKET, PUMP	
34	-----	1	GASKET, METERING	
35	-----	1	DIAPHRAGM, METERING	

Footnotes

1: NOT AVAILABLE SEPARATELY

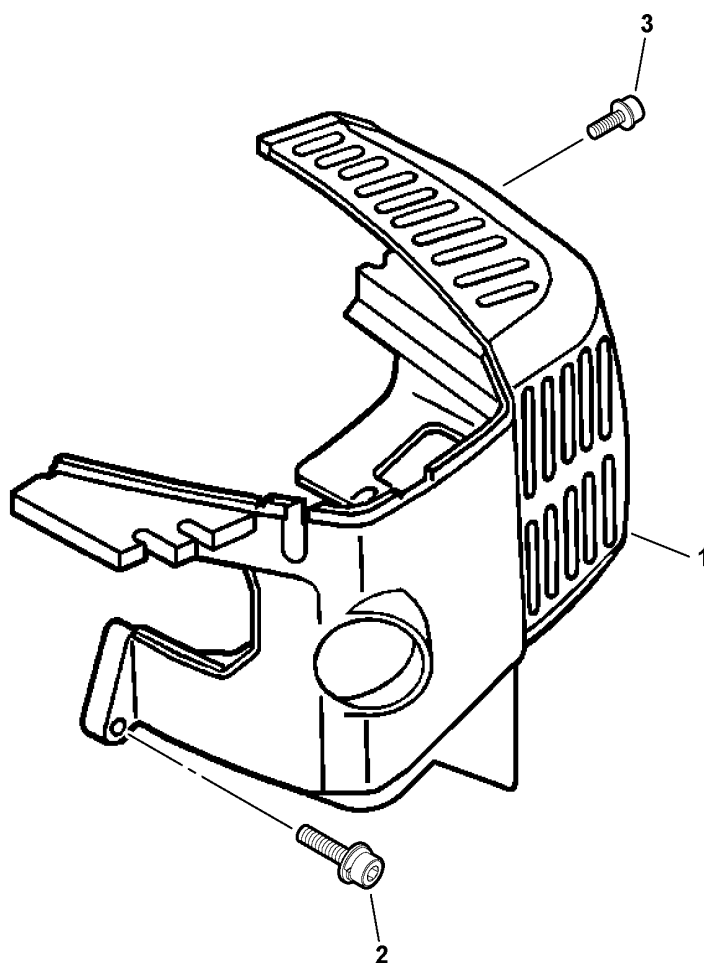


006 0023 VRT

HC-180 Hedge Clipper**Exhaust**

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	V104000640	1	SHIELD, EXHAUST ¹	
2	A300000141	1	MUFFLER	
3	V150000371	1	PLATE, EYE	
4	V347000000	4	WASHER, CONICAL	
5	90010505055	2	SCREW 5X55	
6	14586240630	1	SCREEN, MUFFLER	
7	V104000360	1	GASKET, EXHAUST ¹	
8	A313000600	1	GUIDE, EXHAUST	
9	9136704010	5	SCREW 4X10	

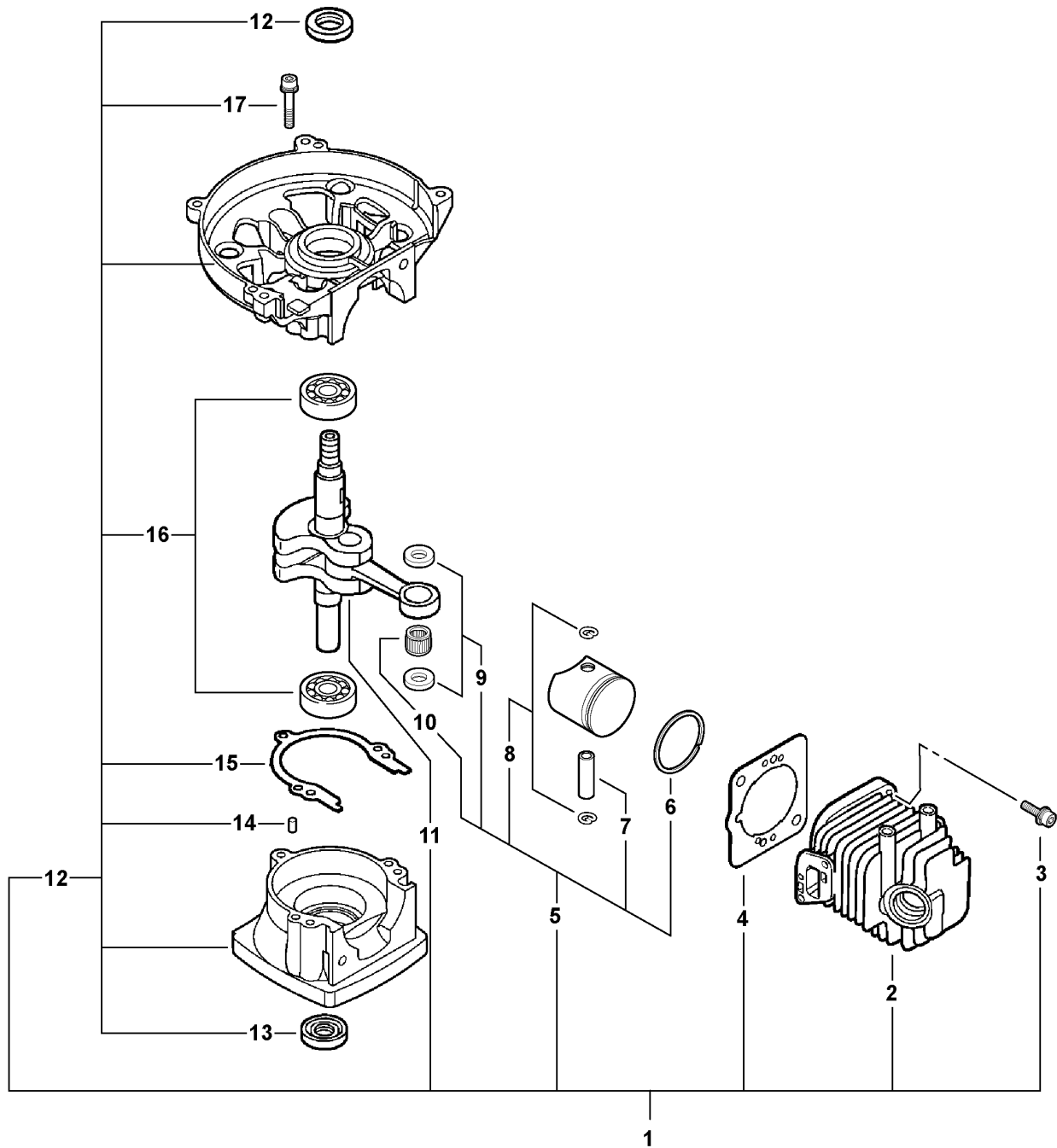
Footnotes**1:** Also Included In GASKET KIT



001 0024 VRT

HC-180 Hedge Clipper**Engine Cover**

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	A160000161	1	COVER, CYLINDER	
2	90016204022	2	SCREW 4X22	
3	9110704008	1	SCREW 4X8	

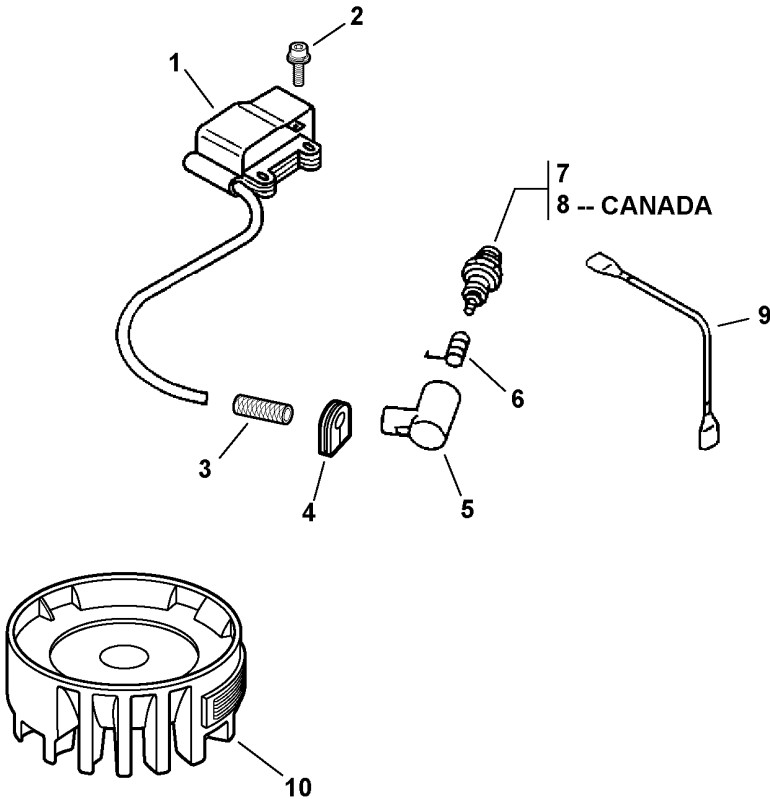


SB1075 0000 VRT

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	SB1075	1	SHORT BLOCK	INCLUDES ITEM 2-17
2	A130000550	1	CYLINDER	
3	90016205022	2	SCREW 5X22	
4	V100000160	1	GASKET, CYLINDER ¹	
5	P021007772	1	PISTON KIT	INCLUDES ITEMS 6-10
6	A101000090	1	RING, PISTON	
7	10001311520	1	PIN, PISTON	
8	10001504630	2	CIRCLIP, PISTON PIN	
9	10001408960	2	SPACER, PISTON PIN	
10	10011305930	1	BEARING, NEEDLE	
11	A011000223	1	CRANKSHAFT ASY	
12	10020452132	1	CRANKCASE KIT	INCLUDES ITEMS 13-17
13	10021242031	2	OIL SEAL	
14	V622000020	2	DOWEL PIN	
15	10024242030	1	GASKET, CRANKCASE ¹	
16	9403536201	2	BEARING, BALL - 6201	
17	90016205028	3	SCREW 5X28	

Footnotes

1: Also Included In GASKET KIT



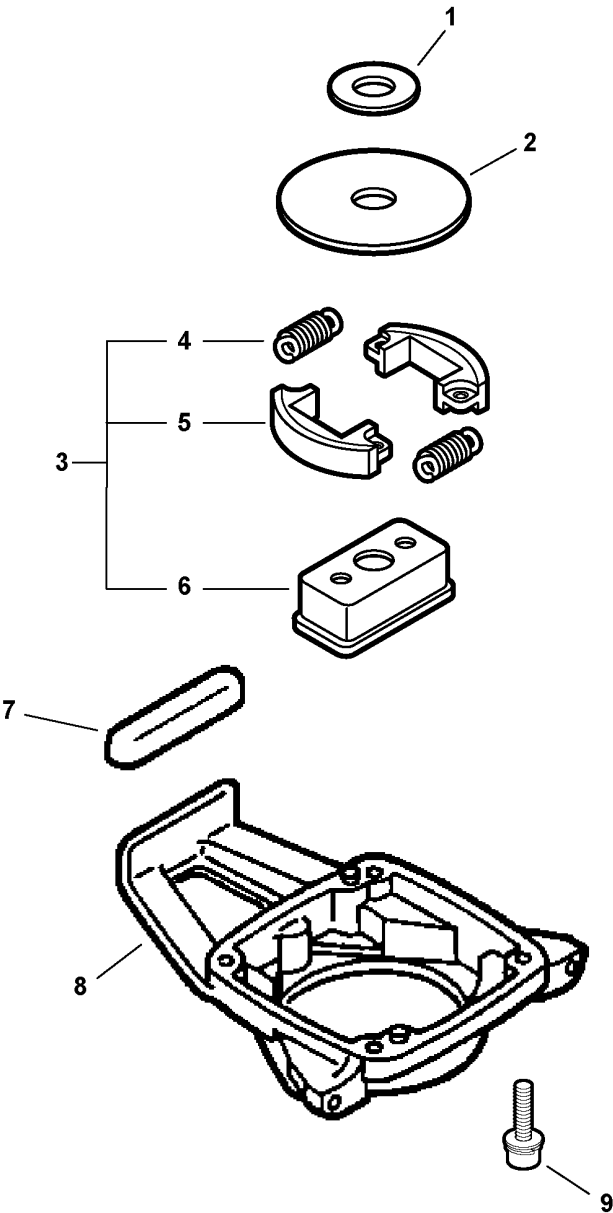
007 0036 VRT

HC-180 Hedge Clipper
Ignition

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	A411000140	1	COIL, IGNITION	
2	90016204020	2	SCREW 4X20	
3	15611054930	1	TUBE	
4	15611004920	1	GROMMET	
5	15901201620	1	CAP, SPARK PLUG	
6	15901103432	1	TERMINAL, SPARK PLUG	
7	15901019830	1	SPARK PLUG -- BPM-8Y ¹	
8	A425000000	1	SPARK PLUG -- BPMR-8Y ¹	CANADA MODELS
9	V485000300	1	LEAD, IGNITION	
10	A409000210	1	FLYWHEEL	

Footnotes

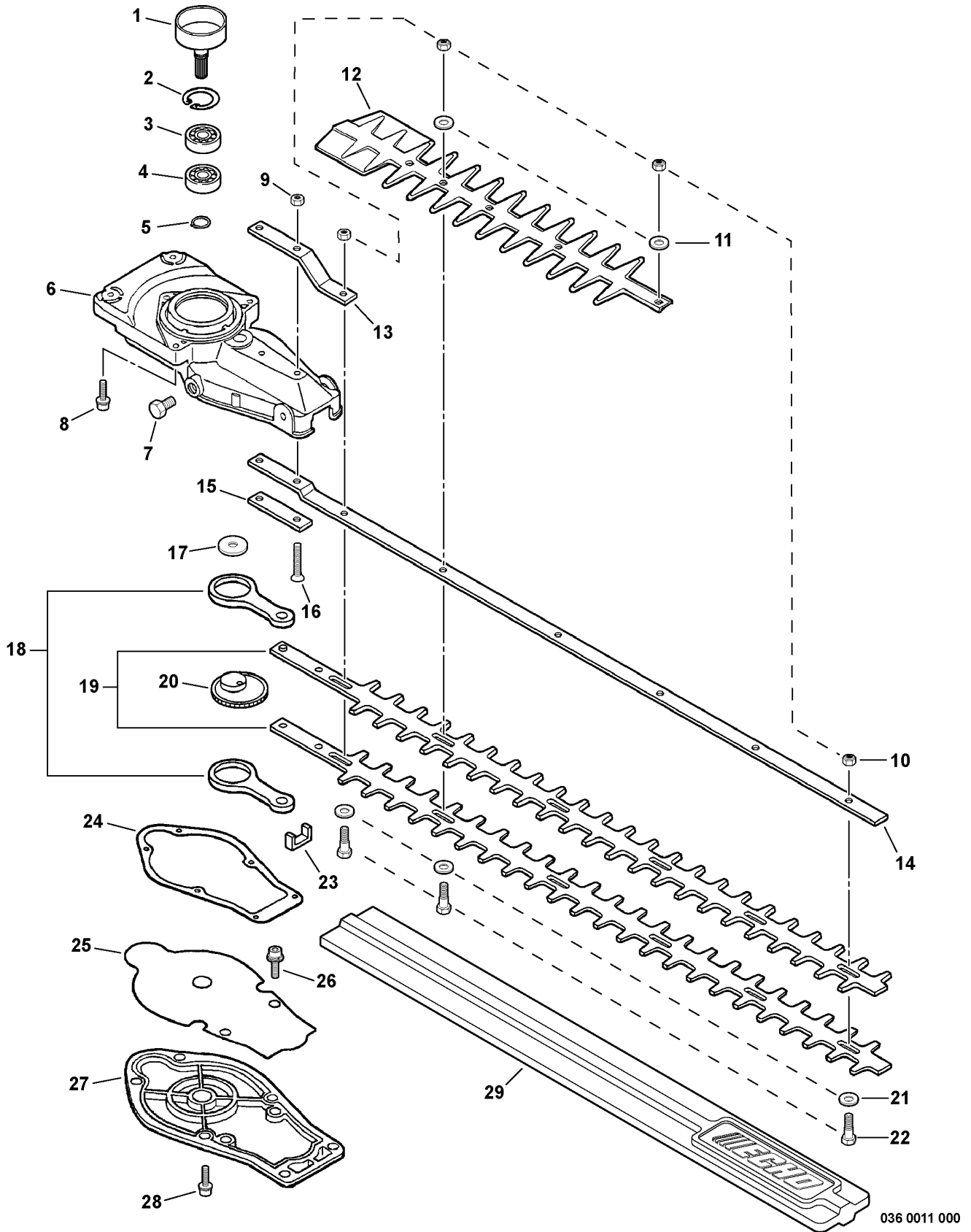
¹: Also Included In REPOWER TUNE-UP KIT



009 0003 VRT

HC-180 Hedge Clipper**Clutch**

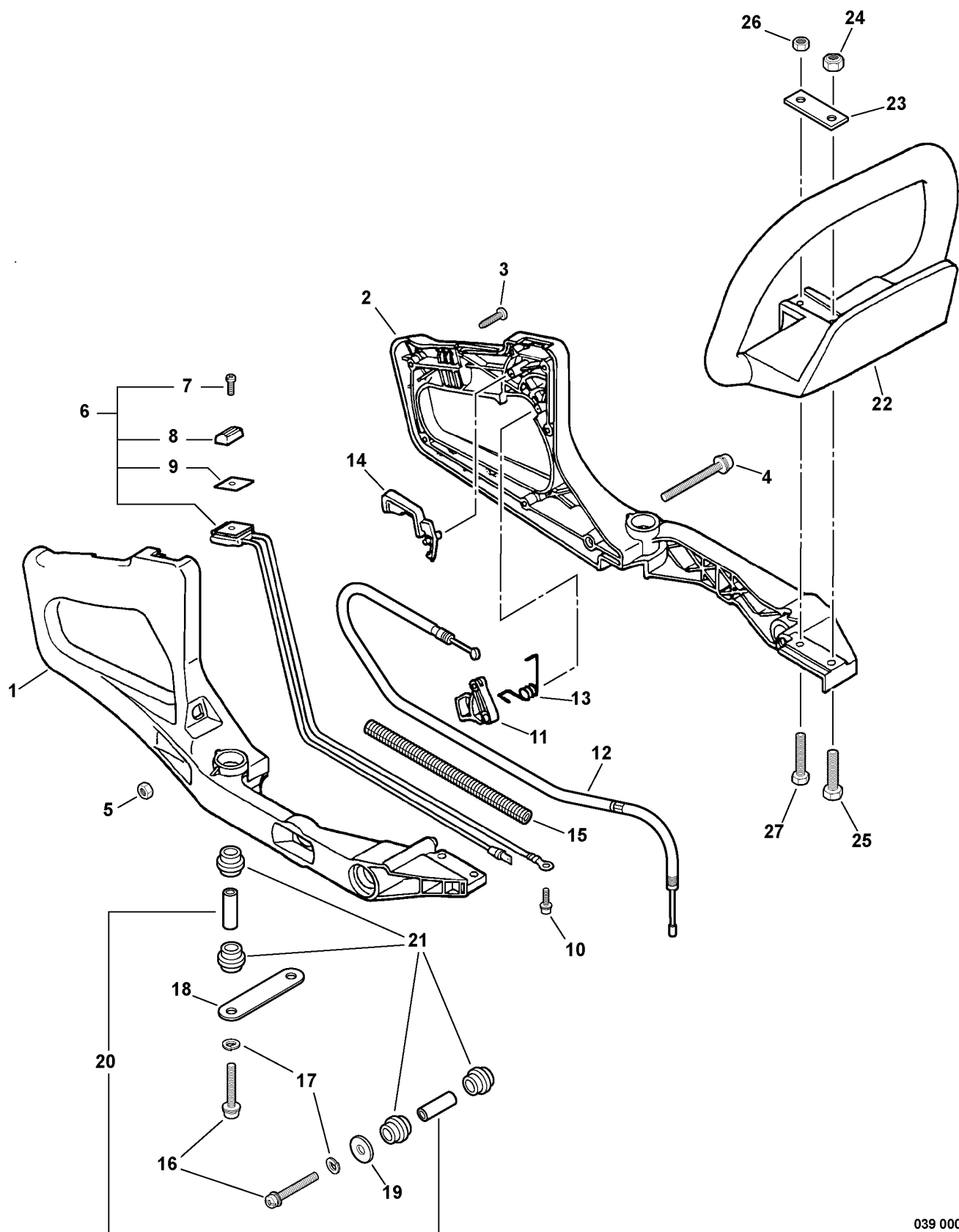
ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	17501405360	1	WASHER, CLUTCH	
2	17501904920	1	PLATE, CLUTCH	
3	17500002962	1	CLUTCH ASY	INCLUDES ITEMS 4-6
4	17501805960	2	SPRING, CLUTCH	
5	17500905131	2	SHOE, CLUTCH	
6	17501607330	1	HUB, CLUTCH	
7	13192028230	1	CUSHION	
8	17505506960	1	HOUSING, CLUTCH	
9	90016304016	4	SCREW 4X16	



036 0011 000

HC-180 Hedge Clipper
Gear Case, Blades

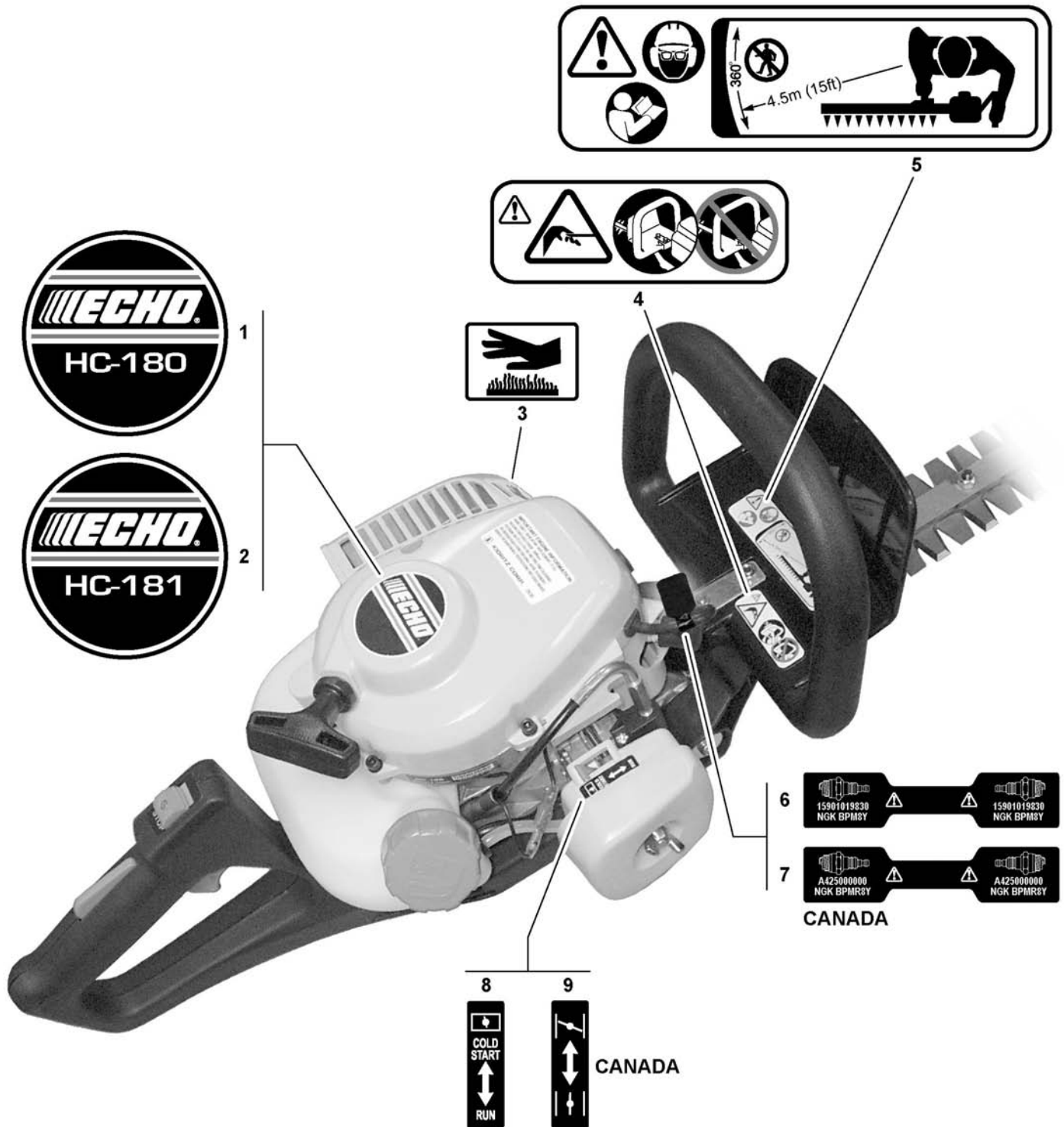
ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	17500504560	1	DRUM, CLUTCH	
2	90070200035	1	CIRCLIP 35	
3	90081336202	1	BEARING, BALL - 6202	
4	90081036202	1	BEARING, BALL - 6202	
5	90070100014	1	CIRCLIP 14	
6	61040707760	1	CASE, GEAR - UPPER	
7	90010008008	1	BOLT 8X8	
8	90016205025	3	SCREW 5X25	
9	90050000006	2	NUT 6	
10	43302206460	5	NUT	
11	69911804560	3	WASHER	
12	69912502961	1	PROTECTOR, BLADE	
13	69912006560	1	PLATE, ANGLE	
14	X425000240	1	SUPPORT, CUTTER	
15	69911807760	1	PLATE, EYE	
16	90021206025	2	SCREW 6X25	
17	61035004560	1	WASHER	
18	C532000120	2	ROD, CONNECTING	
19	X411000390	2	CUTTER	
20	61031204560	1	GEAR	
21	69911804560	5	WASHER	
22	69911521460	5	BOLT 6	
23	61042504560	1	SEAL	
24	61041405360	1	GASKET, GEAR HOUSING	
25	61044707760	1	PLATE, CASE LID	
26	90016205012	2	SCREW 5X12	
27	61041107760	1	LID, GEAR CASE - LOWER	
28	90016204012	6	BOLT 4X12	
29	X495000031	1	COVER, BLADE	



039 0006 000

HC-180 Hedge Clipper
Handles, Switch, Throttle Cable

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	35111006961	1	HANDLE, REAR - RIGHT	
2	35112906961	1	HANDLE, REAR - LEFT	
3	90025304025	6	SCREW 4X25	
4	90024205064	2	SCREW 5X64	
5	90050000005	2	NUT 5	
6	A440000330	1	IGNITION SWITCH ASY	INCLUDES ITEMS 7-9
7	9154503010	1	SCREW 3X10	
8	16341049231	1	KNOB, SWITCH	
9	89015712330	1	COVER, SWITCH	
10	90023805010	1	SCREW 5X10	
11	17801005960	1	TRIGGER, THROTTLE	
12	V430000630	1	CABLE, THROTTLE	
13	17801335631	1	SPRING, THROTTLE LOCK	
14	17801205960	1	LOCKOUT, THROTTLE	
15	17812706960	1	TUBE	
16	90022005040	4	SCREW 5X40	
17	90060500005	4	SPRING WASHER 5	
18	35124206961	1	PLATE, EYE	
19	35124906960	2	WASHER	
20	35124101260	4	SPACER	
21	35122806960	8	CUSHION	
22	35161005360	1	HANDLE, FRONT	
23	35161105360	1	PLATE, EYE	
24	90050000006	1	NUT 6	
25	90010006035	1	BOLT 6X35	
26	90050000005	1	NUT 5	
27	90010005035	1	BOLT 5X35	



100 0071 000

HC-180 Hedge Clipper**Labels**

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	X503004000	1	LABEL - MODEL -- HC-180	
2	X503002960	1	LABEL - MODEL -- HC-181	
3	X505002310	1	LABEL, CAUTION - HOT	
4	X505000290	1	LABEL, CAUTION	
5	X505000270	1	LABEL, CAUTION	
6	X532000671	1	LABEL - SPARK PLUG -- BPM-8Y	
7	X532000720	1	LABEL - SPARK PLUG -- BPMR-8Y	CANADA MODELS
8	89012152730	1	LABEL, CHOKE	
9	89033252730	1	LABEL - CHOKE	CANADA MODELS

Use Gasket Kit	Contains:	Service Number	Description
P021004611		10024242030	GASKET, CRANKCASE
		13001013410	GASKET, INTAKE
		V103000180	SHIELD, INTAKE
		V100000160	GASKET, CYLINDER
		V104000360	GASKET, EXHAUST
		V104000640	SHIELD, EXHAUST

HC-180 Hedge Clipper**Gasket Kit**

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	P021004611	1	GASKET KIT	

RePower Tune-Up Kit	Contains:	Service Number	Description
90074		13031054130	AIR FILTER
		13120519830	FUEL FILTER
		15901019830	SPARK PLUG BPM-8Y

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	90074	1	TUNE-UP KIT	

WRENCH W/SCREWDRIVER (Also Remove Spark Plugs)

1 - 89541010630 -- 17X19mm

2 - X602000020 -- 17X19mm

3 - 89541039131 -- 10X19mm

4 - 89541006960 -- 13X19mm

BOX WRENCH

5 - X602000031 -- 17X14.5mm

LOCKING BAR

6 - 89751801131 -- 5X120mm

SPANNER

7 - 89511200330 -- 8X10mm

8 - 89512220960 -- 17X19mm

9 - 89501505260 -- 10mm

HEX BAR

10 - 89541220960 -- 10mm

L-WRENCH

11 - 89561203430 -- 3mm

12 - 89561000130 -- 4mm

13 - 89561100330 -- 5mm

SCREWDRIVER

14 - 89581100130 -- 125mm

15 - 89581203930 -- 50mm

200 0001 000

HC-180 Hedge Clipper

Tools

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	89541010630	1	WRENCH/SCREWDRIVER -- 17X19mm	
2	X602000020	1	WRENCH/SCREWDRIVER -- 17X19mm	
3	89541039131	1	WRENCH/SCREWDRIVER -- 10X19mm	
4	89541006960	1	WRENCH/SCREWDRIVER -- 13X19mm	
5	X602000031	1	BOX WRENCH -- 17X14.5mm	
6	89751801131	1	LOCKING BAR -- 5X120mm	
7	89511200330	1	SPANNER -- 8X10mm	
8	89512220960	1	SPANNER -- 17X19mm	
9	89501505260	1	SPANNER -- 10mm	
10	89541220960	1	HEX BAR -- 10mm	
11	89561203430	1	L-WRENCH -- 3mm	
12	89561000130	1	L-WRENCH -- 4mm	
13	89561100330	1	L-WRENCH -- 5mm	
14	89581100130	1	SCREWDRIVER -- 125mm	
15	89581203930	1	SCREWDRIVER -- 50mm	



Part Number Index

Click The Page Number After Any Part Number To View The Diagram Containing That Part.

Part Number	Page	Part Number	Page	Part Number	Page
-----	9, 11	61035004560	23	A440000330	25
10001311520	17	61040707760	23	C532000120	23
10001408960	17	61041107760	23	P005000100	11
10001504630	17	61041405360	23	P005000190	11
10011305930	17	61042504560	23	P005000250	11
10020452132	17	61044707760	23	P005000270	11
10021242031	17	69911521460	23	P005000280	11
10024242030	17	69911804560	23	P005000930	11
10153807420	7	69911807760	23	P005001000	11
12531061830	11	69912006560	23	P005001240	11
12533942030	11	69912502961	23	P005001260	11
12534252130	11	89012152730	27	P005001270	11
12534413931	11	89015712330	25	P005001320	11
12534452130	11	89033252730	27	P005001330	11
12538108660	11	89501505260	33	P005001660	11
12901152730	9	89511200330	33	P005001670	11
13001013410	9	89512220960	33	P021000991	9
13001744330	9	89541006960	33	P021004611	29
13031054130	9	89541010630	33	P021007772	17
13031306563	9	89541039131	33	SB1075	17
13100208961	5	89541220960	33	V100000160	17
13100455530	5	89561000130	33	V103000180	9
13101655830	5	89561100330	33	V104000360	13
13104528230	5	89561203430	33	V104000640	13
13105156030	5	89581100130	33	V150000371	13
13120507320	5	89581203930	33	V347000000	13
13192028230	21	89751801131	33	V430000630	25
13201002160	5	90010005035	25	V471001180	5
13201006460	5	90010006035	25	V485000300	19
13211501461	5	90010008008	23	V622000020	17
13211544330	5	90010505055	13	X411000390	23
14586240630	13	90016204012	23	X425000240	23
15611004920	19	90016204020	19	X495000031	23
15611054930	19	90016204022	15	X503002960	27
15901019830	19	90016205012	23	X503004000	27
15901103432	19	90016205016	5	X505000270	27
15901201620	19	90016205022	17	X505000290	27
16341049231	25	90016205025	23	X505002310	27
17500002962	21	90016205028	17	X532000671	27
17500504560	23	90016304016	7, 21	X532000720	27
17500905131	21	90021206025	23	X602000020	33
17501405360	21	90022005040	25	X602000031	33
17501607330	21	90022005065	9		
17501805960	21	90023805010	25		
17501904920	21	90023805020	9		
17505506960	21	90024205064	25		
17720005962	7	90025304025	25		
17720207361	7	90050000005	9, 25		
17721442030	7	90050000006	23, 25		
17721505960	7	90051200008	7		
17721844330	7	90060000008	7		
17722042030	7	90060300005	5		
17722605960	7	90060500005	25		
17722742030	7	90070100014	23		
17722806530	7	90070200035	23		
17723205961	7	90074	31		
17723405960	7	90081036202	23		
17723644330	7	90081336202	23		
17801005960	25	9110704008	15		
17801205960	25	9136704010	13		
17801335631	25	9154503010	25		
17812706960	25	9403536201	17		
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35111006961	25	A021000740	11		
35112906961	25	A101000090	17		
35122806960	25	A130000550	17		
35124101260	25	A160000161	15		
35124206961	25	A300000141	13		
35124906960	25	A313000600	13		
35161005360	25	A356000030	5		
35161105360	25	A409000210	19		
43302206460	23	A411000140	19		
61031204560	23	A425000000	19		



Part Description Index

Click The Page Number After Any Part Description To View The Diagram Containing That Part.

B

BEARING, BALL - 6201.....17
BEARING, BALL - 6202.....23
BEARING, NEEDLE.....17
BODY, CARBURETOR.....11
BOLT 4X12.....23
BOLT 5X35.....25
BOLT 6.....23
BOLT 6X35.....25
BOLT 8X8.....23
BOLT, WING.....9
BOX WRENCH -- 17X14.5mm.....33
BULB, PURGE.....11

C

CABLE, THROTTLE.....25
CAP, SPARK PLUG.....19
CARBURETOR.....9
CARBURETOR -- RB-K75.....11
CASE, AIR CLEANER.....9
CASE, GEAR - UPPER.....23
CIRCLIP 14.....23
CIRCLIP 35.....23
CIRCLIP, PISTON PIN.....17
CLUTCH ASY.....21
COIL, IGNITION.....19
COLLAR.....5
CONNECTOR, CAP.....5
COVER, BLADE.....23
COVER, CYLINDER.....15
COVER, DIAPHRAGM.....11
COVER, FAN.....7
COVER, SWITCH.....25
CRANKCASE KIT.....17
CRANKSHAFT ASY.....17
CUSHION.....21, 25
CUTTER.....23
CYLINDER.....17

D

DIAPHRAGM, METERING.....11
DIAPHRAGM, PUMP.....11
DIAPHRAGM/GASKET KIT.....11
DOWEL PIN.....17
DRUM, CLUTCH.....23
DRUM, STARTER.....7

E

E-RING.....11

F

FILTER, AIR.....9
FILTER, FUEL.....5
FLYWHEEL.....19
FUEL CAP ASY.....5

G

GASKET KIT.....29
GASKET, CRANKCASE.....17
GASKET, CYLINDER.....17
GASKET, EXHAUST.....13
GASKET, FUEL CAP.....5

GASKET, GEAR HOUSING.....23
GASKET, INTAKE.....9
GASKET, METERING.....11
GASKET, PUMP.....11
GEAR.....23
GRIP, STARTER.....7
GROMMET.....5, 19
GROMMET, FUEL.....5
GUIDE, EXHAUST.....13
GUIDE, ROPE.....7

H

HANDLE, FRONT.....25
HANDLE, REAR - LEFT.....25
HANDLE, REAR - RIGHT.....25
HEX BAR -- 10mm.....33
HOUSING, CLUTCH.....21
HUB, CLUTCH.....21

I

IGNITION SWITCH ASY.....25
INSULATOR, INTAKE.....9

K

KNOB, SWITCH.....25

L

LABEL - CHOKE.....27
LABEL - MODEL -- HC-180.....27
LABEL - MODEL -- HC-181.....27
LABEL - SPARK PLUG -- BPM-8Y.....27
LABEL - SPARK PLUG -- BPMR-8Y.....27
LABEL, CAUTION.....27
LABEL, CAUTION - HOT.....27
LABEL, CHOKE.....27
LEAD, IGNITION.....19
LEVER, METERING.....11
LID, AIR CLEANER.....9
LID, GEAR CASE - LOWER.....23
LOCKING BAR -- 5X120mm.....33
LOCKOUT, THROTTLE.....25
L-WRENCH -- 3mm.....33
L-WRENCH -- 4mm.....33
L-WRENCH -- 5mm.....33

M

MUFFLER.....13

N

NEEDLE - HIGH SPEED.....11
NUT.....23
NUT 5.....9, 25
NUT 6.....23, 25
NUT 8 - LEFT HAND.....7

O

OIL SEAL.....17
O-RING.....11

P

PAWL, STARTER.....7
PIN, METERING LEVER.....11

PIN, PISTON.....17
PIPE, FUEL.....5
PIPE, RETURN - 3X5X110.....5
PIPE, VENT - 3X6X35mm.....5
PISTON KIT.....17
PLATE, ANGLE.....23
PLATE, CASE LID.....23
PLATE, CLUTCH.....21
PLATE, EYE.....13, 23, 25
PLATE, PREVENT.....9
PLUG.....7, 11
PROTECTOR, BLADE.....23
PURGE BASE ASY.....11

R

REPAIR KIT.....11
RETAINER, PURGE BULB.....11
RING, PISTON.....17
ROD, CONNECTING.....23
ROLLER, GUIDE.....11
ROPE, STARTER - 3.5X1000mm.....7
ROTOR COVER ASY.....11

S

SCREEN, MUFFLER.....13
SCREW.....7
SCREW 3X10.....25
SCREW 4X10.....13
SCREW 4X16.....7, 21
SCREW 4X20.....19
SCREW 4X22.....15
SCREW 4X25.....25
SCREW 4X8.....15
SCREW 5X10.....25
SCREW 5X12.....23
SCREW 5X16.....5
SCREW 5X20.....9
SCREW 5X22.....17
SCREW 5X25.....23
SCREW 5X28.....17
SCREW 5X40.....25
SCREW 5X55.....13
SCREW 5X64.....25
SCREW 5X65.....9
SCREW 6X25.....23
SCREW, CABLE ADJUST.....11
SCREW, DIAPHRAGM COVER.....11
SCREW, METERING LEVER PIN.....11
SCREW, PURGE BASE ASY.....11
SCREW, PURGE BULB RETAINER.....11
SCREW, ROTOR COVER.....11
SCREW, ROTOR COVER ASY.....11
SCREW, THROTTLE ADJUST.....11
SCREWDRIVER -- 125mm.....33
SCREWDRIVER -- 50mm.....33
SEAL.....23
SHIELD, EXHAUST.....13
SHIELD, INTAKE.....9
SHOE, CLUTCH.....21
SHORT BLOCK.....17
SPACER.....25
SPACER, PISTON PIN.....17
SPANNER -- 10mm.....33
SPANNER -- 17X19mm.....33
SPANNER -- 8X10mm.....33



Part Description Index (continued)

SPARK PLUG -- BPM-8Y.....19
SPARK PLUG -- BPMR-8Y.....19
SPRING WASHER 5.....25
SPRING, CLUTCH.....21
SPRING, METERING LEVER.....11
SPRING, RETURN.....7
SPRING, REWIND.....7
SPRING, THROTTLE LOCK.....25
STARTER ASY.....7
STARTER PAWL ASY.....7
STRAINER.....11
SUPPORT, CUTTER.....23
SWIVEL.....11

T

TANK, FUEL.....5
TERMINAL, SPARK PLUG.....19
TRIGGER, THROTTLE.....25
TUBE.....19, 25
TUNE-UP KIT.....31

V

VALVE, INLET NEEDLE.....11
VENT ASY.....5

W

WASHER.....7, 23, 25
WASHER 5.....5
WASHER, CLUTCH.....21
WASHER, CONICAL.....13
WRENCH/SCREWDRIVER -- 10X19mm.....33
WRENCH/SCREWDRIVER -- 13X19mm.....33
WRENCH/SCREWDRIVER -- 17X19mm.....33

NOTES



ECHO, INCORPORATED

400 Oakwood Road
Lake Zurich, IL 60047 USA

WWW.ECHO-USA.COM
